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Grade Selection			
HSS Grades (AISI Standard - % age of Cobalt)	Rohit Grade	Hardness	AISI Std.
AISI M2 - 0% Cobalt	1X	62-65	AISI M2
AISI M35 - 5% Cobalt	2X	63-66	AISI M35
AISI M42 - 8% Cobalt	Sp	65-68	AISI M42
AISI T42 - 10% Cobalt	3X	65-67	AISI T42
AISI T42 - 10% Cobalt - Cryogenic Treated	EC-500	65-67	AISI T42



HSS Square Tool Bits		LIST PRICE PL-49 (Price Per Piece in INR)						
		1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)	EC-500 (T42-Cryo)	3X - TiN Coated	EC-500 - TiN Coated
Ref No.	SIZE							
s1	3x3x75	₹ 87	₹ 120	₹ 183	₹ 219	₹ 264		
s2	3x3x100	₹ 117	₹ 159	₹ 246	₹ 297	₹ 354		
s3	1/8"x1/8"x3"	₹ 87	₹ 120	₹ 183	₹ 219	₹ 264		
s4	1/8"x1/8"x4"	₹ 117	₹ 159	₹ 246	₹ 297	₹ 354		
s5	3/16"x3/16"x3"	₹ 87	₹ 120	₹ 183	₹ 219	₹ 264		
s6	3/16"x3/16"x4"	₹ 117	₹ 159	₹ 246	₹ 297	₹ 354		
s7	3/16"x3/16"x6"	₹ 174	₹ 240	₹ 366	₹ 456	₹ 543		
s8	5x5x75	₹ 87	₹ 120	₹ 183	₹ 219	₹ 264		
s9	5x5x100	₹ 117	₹ 159	₹ 246	₹ 297	₹ 354		
s10	5x5x150	₹ 174	₹ 240	₹ 366	₹ 456	₹ 543		
s11	6x6x75	₹ 99	₹ 138	₹ 183	₹ 246	₹ 276		
s12	6x6x100	₹ 132	₹ 177	₹ 246	₹ 327	₹ 366		
s13	6x6x150	₹ 189	₹ 270	₹ 354	₹ 513	₹ 579		
s14	6x6x200	₹ 252	₹ 354	₹ 510	₹ 702	₹ 786		
s15	1/4"x1/4"x3"	₹ 99	₹ 138	₹ 183	₹ 246	₹ 276		
s16	1/4"x1/4"x4"	₹ 132	₹ 177	₹ 246	₹ 327	₹ 366		
s17	1/4"x1/4"x6"	₹ 189	₹ 270	₹ 354	₹ 513	₹ 579		
s18	1/4"x1/4"x8"	₹ 252	₹ 354	₹ 510	₹ 702	₹ 786		
s19	5/16"x5/16"x3"	₹ 135	₹ 186	₹ 297	₹ 375	₹ 426		
s20	5/16"x5/16"x4"	₹ 177	₹ 249	₹ 384	₹ 507	₹ 579		
s21	5/16"x5/16"x6"	₹ 267	₹ 372	₹ 615	₹ 768	₹ 864		
s22	5/16"x5/16"x8"	₹ 351	₹ 495	₹ 870	₹ 1,002	₹ 1,125		
s23	8x8x75	₹ 135	₹ 186	₹ 297	₹ 375	₹ 426		
s24	8x8x100	₹ 177	₹ 249	₹ 384	₹ 507	₹ 579		
s25	8x8x150	₹ 267	₹ 372	₹ 615	₹ 768	₹ 864		
s26	8x8x200	₹ 351	₹ 495	₹ 870	₹ 1,002	₹ 1,125		
s27	3/8"x3/8"x3"	₹ 180	₹ 249	₹ 360	₹ 426	₹ 474		
s28	3/8"x3/8"x4"	₹ 234	₹ 333	₹ 477	₹ 570	₹ 624		
s29	3/8"x3/8"x6"	₹ 354	₹ 498	₹ 717	₹ 852	₹ 954		
s30	3/8"x3/8"x8"	₹ 459	₹ 663	₹ 1,002	₹ 1,170	₹ 1,305	₹ 1,410	₹ 1,548
s31	3/8"x3/8"x10"	₹ 612	₹ 894	₹ 1,335	₹ 1,575	₹ 1,773		
s32	10x10x75	₹ 189	₹ 261	₹ 384	₹ 465	₹ 519		
s33	10x10x100	₹ 252	₹ 354	₹ 510	₹ 624	₹ 717		
s34	10x10x150	₹ 378	₹ 522	₹ 765	₹ 972	₹ 1,089		
s35	10x10x200	₹ 504	₹ 702	₹ 1,071	₹ 1,335	₹ 1,473		
s36	10x10x250	₹ 654	₹ 936	₹ 1,431	₹ 1,782	₹ 1,983		
s37	12x12x75	₹ 267	₹ 372	₹ 579	₹ 702	₹ 768		
s38	12x12x100	₹ 354	₹ 498	₹ 792	₹ 891	₹ 981		
s39	12x12x150	₹ 528	₹ 747	₹ 1,170	₹ 1,449	₹ 1,617		
s40	12x12x200	₹ 705	₹ 993	₹ 1,560	₹ 1,950	₹ 2,115		
s41	12x12x250	₹ 867	₹ 1,323	₹ 2,115	₹ 2,520	₹ 2,784		
s42	1/2"x1/2"x3"	₹ 267	₹ 372	₹ 579	₹ 702	₹ 768		
s43	1/2"x1/2"x4"	₹ 354	₹ 498	₹ 792	₹ 909	₹ 981		
s44	1/2"x1/2"x6"	₹ 528	₹ 747	₹ 1,170	₹ 1,449	₹ 1,617		
s45	1/2"x1/2"x8"	₹ 705	₹ 993	₹ 1,560	₹ 1,950	₹ 2,115	₹ 2,214	₹ 2,457
s46	1/2"x1/2"x10"	₹ 867	₹ 1,260	₹ 2,115	₹ 2,520	₹ 2,730		



HSS Square Tool Bits		LIST PRICE PL-49 (Price Per Piece in INR)						
Ref No.	SIZE	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)	EC-500 (T42-Cryo)	3X - TiN Coated	EC-500 - TiN Coated
s47	5/8"x5/8"x4"	₹ 534	₹ 771	₹ 1,227	₹ 1,560	₹ 1,668		
s48	5/8"x5/8"x6"	₹ 798	₹ 1,158	₹ 1,836	₹ 2,283	₹ 2,502		
s49	5/8"x5/8"x8"	₹ 1,062	₹ 1,542	₹ 2,451	₹ 3,060	₹ 3,336		
s50	16x16x100	₹ 534	₹ 771	₹ 1,227	₹ 1,560	₹ 1,668		
s51	16x16x150	₹ 798	₹ 1,158	₹ 1,836	₹ 2,283	₹ 2,502		
s52	16x16x200	₹ 1,062	₹ 1,542	₹ 2,451	₹ 3,060	₹ 3,336		
s53	3/4"x3/4"x4"	₹ 777	₹ 1,158	₹ 1,782	₹ 2,115	₹ 2,394		
s54	3/4"x3/4"x6"	₹ 1,164	₹ 1,719	₹ 2,559	₹ 3,228	₹ 3,561		
s55	3/4"x3/4"x8"	₹ 1,551	₹ 2,313	₹ 3,393	₹ 4,227	₹ 4,617		
s56	20x20x100	₹ 798	₹ 1,215	₹ 1,836	₹ 2,226	₹ 2,394		
s57	20x20x150	₹ 1,221	₹ 1,821	₹ 2,727	₹ 3,228	₹ 3,561		
s58	20x20x200	₹ 1,590	₹ 2,427	₹ 3,504	₹ 4,338	₹ 4,671		
s59	25x25x150	₹ 1,947	₹ 3,042	₹ 4,452	₹ 5,229	₹ 5,784		
s60	25x25x200	₹ 2,562	₹ 4,023	₹ 5,895	₹ 6,963	₹ 7,635		
s61	1"x1"x5"		₹ 2,535					
s62	1"x1"x6"	₹ 1,947	₹ 3,042	₹ 4,452	₹ 5,229	₹ 5,784		
s63	1"x1"x8"	₹ 2,562	₹ 4,023	₹ 5,895	₹ 6,963	₹ 7,635		

HSS Parting Blades		LIST PRICE PL-49		
Ref. No.	SIZE	1X (M2) - 0% Co	2X (M35) - 5% Co	3X (T42) - 10% Co
pa1	3/32"x1/2"x4"	₹ 192	₹ 381	₹ 636
pa2	3/32"x5/8"x5"	₹ 255	₹ 507	₹ 843
pa3	1/8"x3/4"x6"	₹ 381	₹ 579	₹ 1,248
pa4	1/8"x7/8"x6"	₹ 462	₹ 777	₹ 1,602
pa5	3/16"x1"x6"	₹ 726	₹ 1,065	₹ 2,010



HSS Rectangular Tool Bits		LIST PRICE PL-49 (Price Per Piece in INR)		
Ref No.	SIZE	1X (M2, 0%Co)	2X (M35, 5%Co)	3X (T42, 10%Co)
r1	2x12x200	₹ 267		
r2	2x3/4"x8"	₹ 396		
r3	2.5x12x200	₹ 291		
r4	2.5x3/4"x8"	₹ 423		
r5	3x12x150	₹ 243		₹ 759
r6	3x12x200	₹ 327		₹ 1,002
r7	3x25x150	₹ 456	₹ 672	₹ 1,392
r8	3x25x200	₹ 615	₹ 897	₹ 1,836
r9	1/8"x3/8"x8"	₹ 291		₹ 759
r10	1/8"x1/2"x6"	₹ 243		₹ 759
r11	1/8"x1/2"x8"	₹ 327		₹ 1,002
r12	1/8"x3/4"x6"	₹ 327	₹ 495	₹ 951
r13	1/8"x3/4"x8"	₹ 438	₹ 693	₹ 1,311
r14	1/8"x1"x6"	₹ 456	₹ 672	₹ 1,392
r15	1/8"x1"x8"	₹ 615	₹ 897	₹ 1,836
r16	5/32"x3/4"x6"	₹ 393		
r17	5/32"x3/4"x8"	₹ 519		
r18	3/16"x1/2"x6"	₹ 366		₹ 909
r19	3/16"x1/2"x8"	₹ 501		₹ 1,236
r20	3/16"x3/4"x6"	₹ 438		
r21	3/16"x3/4"x8"	₹ 579		
r22	3/16"x1"x6"	₹ 636		
r23	3/16"x1"x8"	₹ 840		
r24	5x25x150	₹ 636		
r25	5x25x200	₹ 840		
r26	6x12x100			₹ 636
r27	6x12x150			₹ 978
r28	6x12x200			₹ 1,305
r29	6x16x150	₹ 459	₹ 762	₹ 1,236
r30	6x16x200	₹ 615	₹ 1,020	₹ 1,707
r31	6x25x150	₹ 648	₹ 1,047	₹ 1,767
r32	6x25x200	₹ 876	₹ 1,416	₹ 2,313
r33	1/4"x1/2"x4"			₹ 636
r34	1/4"x1/2"x6"			₹ 978
r35	1/4"x1/2"x8"			₹ 1,305
r36	1/4"x5/8"x6"	₹ 459	₹ 762	₹ 1,236
r37	1/4"x5/8"x8"	₹ 615	₹ 1,020	₹ 1,707
r38	1/4"x3/4"x6"	₹ 495	₹ 861	₹ 1,767
r39	1/4"x3/4"x8"	₹ 672	₹ 1,158	₹ 2,313
r40	1/4"x1"x6"	₹ 648	₹ 1,047	₹ 1,767
r41	1/4"x1"x8"	₹ 876	₹ 1,416	₹ 2,313

HSS Rectangular Tool Bits		LIST PRICE PL-49 (Price Per Piece in INR)		
Ref No.	SIZE	1X (M2, 0%Co)	2X (M35, 5%Co)	3X (T42, 10%Co)
r42	5/16"x3/4"x6"	₹ 678		
r43	5/16"x3/4"x8"	₹ 909		
r44	8x20x63	₹ 315		
r45	3/8"x1/2"x4"	₹ 378	₹ 495	₹ 906
r46	3/8"x1/2"x6"	₹ 564	₹ 744	₹ 1,449
r47	3/8"x1/2"x8"	₹ 762	₹ 993	₹ 1,950
r48	3/8"x5/8"x6"		₹ 942	₹ 1,692
r49	3/8"x5/8"x8"		₹ 1,296	₹ 2,235
r50	3/8"x3/4"x6"	₹ 738	₹ 1,125	₹ 1,836
r51	3/8"x3/4"x8"	₹ 990	₹ 1,491	₹ 2,394
r52	3/8"x1"x6"	₹ 969	₹ 1,572	₹ 2,778
r53	3/8"x1"x8"	₹ 1,296	₹ 2,112	₹ 3,684
r54	3/8"x1+1/4"x6"	₹ 1,707		₹ 4,395
r55	3/8"x1+1/4"x8"	₹ 2,292		₹ 5,784
r56	3/8"x1+1/2"x6"	₹ 1,911		₹ 5,118
r57	3/8"x1+1/2"x8"	₹ 2,514		₹ 6,786
r58	12x16x150	₹ 792	₹ 1,155	₹ 2,415
r59	12x16x200	₹ 1,059	₹ 1,542	₹ 3,138
r60	12x25x150	₹ 1,257	₹ 2,052	₹ 3,078
r61	12x25x200	₹ 1,734	₹ 2,658	₹ 4,044
r62	1/2"x5/8"x6"	₹ 792	₹ 1,155	₹ 2,226
r63	1/2"x5/8"x8"	₹ 1,059	₹ 1,542	₹ 2,892
r64	1/2"x3/4"x6"	₹ 984	₹ 1,416	₹ 2,337
r65	1/2"x3/4"x8"	₹ 1,293	₹ 1,926	₹ 3,171
r66	1/2"x1"x6"	₹ 1,257	₹ 2,052	₹ 3,159
r67	1/2"x1"x8"	₹ 1,734	₹ 2,658	₹ 4,149
r68	1/2"x1+1/4"x6"	₹ 2,079		₹ 4,839
r69	1/2"x1+1/4"x8"	₹ 2,784		₹ 6,339
r70	1/2"x1+1/2"x6"	₹ 2,403		₹ 5,673
r71	1/2"x1+1/2"x8"	₹ 3,228		₹ 7,452
r72	5/8"x3/4"x6"	₹ 1,197	₹ 1,719	₹ 3,441
r73	5/8"x3/4"x8"	₹ 1,596	₹ 2,313	₹ 4,527
r74	5/8"x1"x6"	₹ 1,953	₹ 2,772	₹ 4,911
r75	5/8"x1"x8"	₹ 2,583	₹ 3,651	₹ 6,546
r76	16x25x150	₹ 1,953	₹ 2,772	₹ 4,911
r77	16x25x200	₹ 2,583	₹ 3,651	₹ 6,546
r78	3/4"x1"x6"	₹ 1,983	₹ 2,895	₹ 5,226
r79	3/4"x1"x8"	₹ 2,646	₹ 3,861	₹ 7,050
r80	20x25x150	₹ 1,983	₹ 2,895	₹ 5,226
r81	20x25x200	₹ 2,646	₹ 3,861	₹ 7,050



HSS Round Bits	LIST PRICE PL-49 (Price Per Piece in INR)			
	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)
3x75	₹ 39	₹ 87	₹ 117	₹ 183
3x100	₹ 57	₹ 117	₹ 159	₹ 261
1/8"x3"	₹ 45	₹ 87	₹ 117	₹ 183
1/8"x4"	₹ 63	₹ 117	₹ 159	₹ 261
5/32"x3"	₹ 45			
5/32"x4"	₹ 63			
4x75	₹ 45			
4x100	₹ 63			
3/16"x3"	₹ 57	₹ 87	₹ 117	₹ 183
3/16"x4"	₹ 81	₹ 117	₹ 159	₹ 261
3/16"x6"	₹ 144	₹ 201	₹ 246	₹ 384
5x75	₹ 57	₹ 87	₹ 117	₹ 183
5x100	₹ 81	₹ 117	₹ 159	₹ 261
5x150	₹ 144	₹ 201	₹ 246	₹ 384
5.5x75	₹ 72			
5.5x100	₹ 93			
5.5x150	₹ 156			
7/32"x3"	₹ 72			
7/32"x4"	₹ 93			
7/32"x6"	₹ 156			
6x75	₹ 87	₹ 123	₹ 159	₹ 216
6x100	₹ 114	₹ 168	₹ 216	₹ 291
6x150	₹ 174	₹ 246	₹ 318	₹ 438
6x200	₹ 243	₹ 342	₹ 519	₹ 630
1/4"x3"	₹ 87	₹ 123	₹ 159	₹ 216
1/4"x4"	₹ 114	₹ 168	₹ 216	₹ 291
1/4"x6"	₹ 174	₹ 246	₹ 318	₹ 438
1/4"x8"	₹ 243	₹ 342	₹ 519	₹ 630
6.5x75	₹ 99			
6.5x100	₹ 126			
6.5x150	₹ 186			
6.5x200	₹ 285			
7x75	₹ 105			
7x100	₹ 135			
7x150	₹ 213			
7x200	₹ 285			
5/16"x3"	₹ 111	₹ 168	₹ 237	₹ 297
5/16"x4"	₹ 144	₹ 225	₹ 318	₹ 390
5/16"x6"	₹ 222	₹ 336	₹ 474	₹ 615
5/16"x8"	₹ 285	₹ 447	₹ 684	₹ 798
8x75	₹ 111	₹ 168	₹ 237	₹ 297
8x100	₹ 144	₹ 225	₹ 318	₹ 390
8x150	₹ 222	₹ 336	₹ 474	₹ 615
8x200	₹ 285	₹ 447	₹ 684	₹ 798
9x75	₹ 135	₹ 201	₹ 276	₹ 348
9x100	₹ 186	₹ 267	₹ 372	₹ 465
9x150	₹ 267	₹ 414	₹ 543	₹ 729
9x200	₹ 375	₹ 552	₹ 783	₹ 960
9x250	₹ 477	₹ 759	₹ 1,140	₹ 1,272
3/8"x3"	₹ 135	₹ 201	₹ 276	₹ 372
3/8"x4"	₹ 186	₹ 267	₹ 372	₹ 498
3/8"x6"	₹ 267	₹ 414	₹ 543	₹ 762

HSS Round Bits	LIST PRICE PL-49 (Price Per Piece in INR)			
	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)
3/8"x8"	₹ 375	₹ 552	₹ 783	₹ 1,020
3/8"x10"	₹ 477	₹ 759	₹ 1,140	₹ 1,365
10x75	₹ 156	₹ 216	₹ 288	₹ 372
10x100	₹ 213	₹ 276	₹ 384	₹ 498
10x150	₹ 309	₹ 426	₹ 603	₹ 762
10x200	₹ 417	₹ 570	₹ 831	₹ 1,020
10x250	₹ 564	₹ 804	₹ 1,179	₹ 1,365
11x75	₹ 192			
11x100	₹ 249			
11x150	₹ 375			
12x75	₹ 234	₹ 336	₹ 429	₹ 618
12x100	₹ 315	₹ 447	₹ 570	₹ 828
12x150	₹ 465	₹ 669	₹ 858	₹ 1,209
12x200	₹ 624	₹ 891	₹ 1,179	₹ 1,638
12x250	₹ 822	₹ 1,116	₹ 1,734	₹ 2,043
1/2"x3"	₹ 234	₹ 336	₹ 429	₹ 618
1/2"x4"	₹ 315	₹ 447	₹ 570	₹ 828
1/2"x6"	₹ 465	₹ 669	₹ 858	₹ 1,209
1/2"x8"	₹ 624	₹ 891	₹ 1,179	₹ 1,638
1/2"x10"	₹ 822	₹ 1,116	₹ 1,734	₹ 2,043
13x75	₹ 267			
13x100	₹ 345			
13x150	₹ 522			
14x75	₹ 309			
14x100	₹ 417			
14x150	₹ 618			
14x200	₹ 840			
5/8"x4"	₹ 486	₹ 660	₹ 981	₹ 1,380
5/8"x6"	₹ 729	₹ 981	₹ 1,551	₹ 2,028
5/8"x8"	₹ 972	₹ 1,335	₹ 2,043	₹ 2,685
16x100	₹ 486	₹ 660	₹ 981	₹ 1,380
16x150	₹ 729	₹ 981	₹ 1,551	₹ 2,028
16x200	₹ 972	₹ 1,335	₹ 2,043	₹ 2,685
19x100	₹ 705	₹ 1,026	₹ 1,551	₹ 1,794
19x150	₹ 1,059	₹ 1,539	₹ 2,229	₹ 2,646
19x200	₹ 1,410	₹ 2,052	₹ 2,973	₹ 3,498
3/4"x4"	₹ 705	₹ 1,026	₹ 1,551	₹ 1,794
3/4"x6"	₹ 1,059	₹ 1,539	₹ 2,229	₹ 2,646
3/4"x8"	₹ 1,410	₹ 2,052	₹ 2,973	₹ 3,498
20x100	₹ 762	₹ 1,056	₹ 1,551	₹ 1,992
20x150	₹ 1,146	₹ 1,584	₹ 2,292	₹ 2,922
20x200	₹ 1,521	₹ 2,112	₹ 3,036	₹ 3,888
7/8"x4"	₹ 993			
7/8"x6"	₹ 1,491			
7/8"x8"	₹ 1,983			
25x100	₹ 1,191	₹ 1,812	₹ 2,355	₹ 3,084
25x150	₹ 1,785	₹ 2,718	₹ 3,591	₹ 4,557
25x200	₹ 2,379	₹ 3,621	₹ 4,707	₹ 6,006
1"x4"	₹ 1,191	₹ 1,812	₹ 2,355	₹ 3,084
1"x6"	₹ 1,785	₹ 2,718	₹ 3,591	₹ 4,557
1"x8"	₹ 2,379	₹ 3,621	₹ 4,707	₹ 6,006



HSS Punches (P-101 series)		LIST PRICE PL-49 HSS 1X (M2, 0% Co) (Price Per Piece in INR)			
Ref No.	Body Dia (mm)	50mm	75mm	100mm	150mm
p1	2	₹ 42	₹ 54	₹ 84	
p2	2.5	₹ 45	₹ 57	₹ 84	
p3	3	₹ 51	₹ 60	₹ 90	
p4	3.5	₹ 57	₹ 78	₹ 102	
p5	4	₹ 60	₹ 78	₹ 102	₹ 186
p6	4.5	₹ 72	₹ 90	₹ 117	₹ 207
p7	5	₹ 93	₹ 105	₹ 141	₹ 228
p8	5.5	₹ 108	₹ 126	₹ 165	₹ 243
p9	6	₹ 120	₹ 135	₹ 171	₹ 276
p10	6.5	₹ 132	₹ 144	₹ 192	₹ 288
p11	7	₹ 126	₹ 144	₹ 192	₹ 288
p12	7.5	₹ 153	₹ 177	₹ 234	₹ 351
p13	8	₹ 153	₹ 177	₹ 234	₹ 351
p14	8.5	₹ 162	₹ 201	₹ 270	₹ 402
p15	9	₹ 174	₹ 201	₹ 270	₹ 402
p16	9.5	₹ 201	₹ 243	₹ 321	₹ 483
p17	10	₹ 201	₹ 243	₹ 321	₹ 483
p18	10.5	₹ 222	₹ 291	₹ 390	₹ 579
p19	11	₹ 222	₹ 291	₹ 390	₹ 579
p20	11.5	₹ 237	₹ 303	₹ 405	₹ 603
p21	12	₹ 288	₹ 321	₹ 429	₹ 648
p22	12.5	₹ 306	₹ 375	₹ 507	₹ 759
p23	13	₹ 339	₹ 423	₹ 531	₹ 795
p24	13.5	₹ 432	₹ 498	₹ 597	₹ 894
p25	14	₹ 432	₹ 498	₹ 597	₹ 894
p26	15	₹ 432	₹ 498	₹ 597	₹ 894
p27	16		₹ 762	₹ 918	₹ 1,374
p28	18		₹ 795	₹ 939	₹ 1,407
p29	19		₹ 858	₹ 1,008	₹ 1,512
p30	20		₹ 1,125	₹ 1,323	₹ 1,983
p31	22		₹ 1,209	₹ 1,512	₹ 2,457
p32	25		₹ 1,209	₹ 1,512	₹ 2,457

*Head Dia = Body Dia + 1mm

*OAL is inclusive of the Head Length

*Head Length = 5mm for Lengths 75mm and above

*Head Length = 3mm for Lengths 50mm and below



HSS End Mills as per IS 6353 - 1991				LIST PRICE PL-49 (Price Per Piece in INR)	
Flute Dia (mm)	Flute Length (mm)	Overall Length (mm)	Shank Dia (mm)	1X (M2, 0%Co)	2X (M35, 5%Co)
3	10	42	3	₹ 111	₹ 195
4	11	43	4	₹ 111	₹ 195
5	13	47	5	₹ 111	₹ 195
6	16	52	6	₹ 117	₹ 210
7	16	52	6	₹ 153	₹ 279
8	19	59	8	₹ 168	₹ 294
9	19	59	8	₹ 195	₹ 348
10	22	67	10	₹ 228	₹ 399
11	22	67	10	₹ 273	₹ 495
12	26	76	12	₹ 300	₹ 537
13	26	76	12	₹ 390	₹ 699
14	26	76	12	₹ 441	₹ 789
15	32	88	16	₹ 468	₹ 846
16	32	88	16	₹ 552	₹ 999
17	32	88	16	₹ 672	₹ 1,209
18	32	88	16	₹ 762	₹ 1,359
19	32	88	16	₹ 798	₹ 1,428
20	38	101	20	₹ 951	₹ 1,707
21	38	101	20	₹ 1,104	₹ 1,938
22	38	101	20	₹ 1,104	₹ 1,938
23	38	101	20	₹ 1,272	₹ 2,268
24	45	116	25	₹ 1,428	₹ 2,493
25	45	116	25	₹ 1,428	₹ 2,493
26	45	116	25	₹ 1,512	₹ 2,646
27	45	116	25	₹ 1,644	₹ 2,871
28	45	116	25	₹ 1,707	₹ 2,985
29	45	116	25	₹ 1,938	₹ 3,378
30	45	116	25	₹ 2,166	₹ 3,771



HSS End Mills as per BS-122				LIST PRICE PL-49 (Price Per Piece in INR)	
Flute Dia (inch)	Flute Length (mm)	Overall Length (mm)	Shank Dia (mm)	1X (M2)	2X (M35)
1/8	3/8	1+7/8	1/4	₹ 111	₹ 195
5/32	3/8	1+7/8	1/4	₹ 111	₹ 195
3/16	1/2	2	1/4	₹ 111	₹ 195
7/32	1/2	2	1/4	₹ 117	₹ 210
1/4	5/8	2+1/8	1/4	₹ 117	₹ 210
5/16	3/4	2+1/2	3/8	₹ 168	₹ 348
3/8	7/8	2+5/8	3/8	₹ 195	₹ 348
7/16	7/8	2+5/8	1/2	₹ 273	₹ 495
1/2	1	2+3/4	1/2	₹ 300	₹ 537
9/16	1+1/8	2+7/8	1/2	₹ 441	₹ 789
5/8	1+1/4	3+1/4	5/8	₹ 552	₹ 999
11/16	1+3/8	3+3/8	5/8	₹ 762	₹ 1,359
3/4	1+1/2	3+1/2	5/8	₹ 798	₹ 1,428
13/16	1+5/8	3+5/8	3/4	₹ 951	₹ 1,707
7/8	1+5/8	3+5/8	3/4	₹ 1,104	₹ 1,938
1	1+3/4	3+3/4	3/4	₹ 1,428	₹ 2,493
1-1/8	1+7/8	4+1/8	1	₹ 1,707	₹ 2,985
1-1/4	2	4+1/4	1	₹ 2,382	₹ 4,155

HSS Centre Drill as per BS 328				LIST PRICE PL-49 (Price Per Piece in INR)	
B.S. No.	Pilot Dia (inch)	Body Dia (inch)	OAL	1X (M2)	2X (M35)
BS1	3/64"	1/8"	1-1/2"	₹ 102	₹ 180
BS2	1/16"	3/16"	1-3/4"	₹ 102	₹ 180
BS3	3/32"	1/4"	2"	₹ 105	₹ 189
BS4	1/8"	5/16"	2-1/4"	₹ 144	₹ 258
BS5	3/16"	7/16"	2-1/2"	₹ 216	₹ 390
BS6	1/4"	5/8"	3"	₹ 483	₹ 867
BS7	5/16"	3/4"	3-1/2"	₹ 750	₹ 1,350

HSS Centre Drill TYPE: A as per DIN 333				LIST PRICE PL-49 (Price Per Piece in INR)	
Pilot Dia (mm)	Body Dia (mm)	OAL Max. (mm)	OAL Min. (mm)	1X (M2)	2X (M35)
1.25	3.15	33.5	29.5	₹ 102	₹ 186
1.6	4	37.5	33.5	₹ 102	₹ 186
2	5	42	38	₹ 111	₹ 195
2.5	6.3	47	43	₹ 111	₹ 195
3.15	8	52	48	₹ 147	₹ 264
4	10	59	53	₹ 189	₹ 327
5	12.5	66	60	₹ 273	₹ 546
6.3	16	74	68	₹ 495	₹ 894
8	20	83	77	₹ 861	₹ 1,479
10	25	103	97	₹ 1,398	₹ 2,205



PL-49 | ROHIT 1X Parallel Shank HSS M2 Drills DIN 338
(Price Per 10pcs in INR)

Dia (mm) IS5101, DIN338	List Price per 10pcs	Pack Size	Dia (mm) IS5101, DIN338	List Price per 10pcs	Pack Size	Dia (mm) IS5101, DIN338	List Price per 10pcs	Pack Size
1.0	₹ 420	50	5.1	₹ 1,530	20	9.1	₹ 4,800	5
1.1	₹ 420	50	5.2	₹ 1,530	20	9.2	₹ 4,800	5
1.2	₹ 420	50	5.3	₹ 1,680	20	9.3	₹ 4,800	5
1.3	₹ 420	50	5.4	₹ 1,680	20	9.4	₹ 4,800	5
1.4	₹ 420	50	5.5	₹ 1,680	20	9.5	₹ 4,800	5
1.5	₹ 420	50	5.6	₹ 1,680	20	9.6	₹ 5,220	5
1.6	₹ 420	50	5.7	₹ 1,860	20	9.7	₹ 5,220	5
1.7	₹ 450	50	5.8	₹ 1,860	20	9.8	₹ 5,220	5
1.8	₹ 450	50	5.9	₹ 1,860	20	9.9	₹ 5,820	5
1.9	₹ 450	50	6.0	₹ 1,860	20	10.0	₹ 5,820	5
2.0	₹ 450	50	6.1	₹ 1,980	10	10.1	₹ 5,820	5
2.1	₹ 450	50	6.2	₹ 1,980	10	10.2	₹ 5,820	5
2.2	₹ 450	50	6.3	₹ 1,980	10	10.3	₹ 6,330	5
2.3	₹ 450	50	6.4	₹ 1,980	10	10.4	₹ 6,330	5
2.4	₹ 450	50	6.5	₹ 2,520	10	10.5	₹ 6,330	5
2.5	₹ 450	50	6.6	₹ 2,520	10	10.6	₹ 6,600	5
2.6	₹ 450	50	6.7	₹ 2,520	10	10.7	₹ 6,990	5
2.7	₹ 450	50	6.8	₹ 2,520	10	10.8	₹ 6,990	5
2.8	₹ 540	50	6.9	₹ 2,760	10	10.9	₹ 6,990	5
2.9	₹ 540	50	7.0	₹ 2,760	10	11.0	₹ 6,990	5
3.0	₹ 540	50	7.1	₹ 2,850	10	11.1	₹ 7,470	5
3.1	₹ 600	20	7.2	₹ 2,850	10	11.2	₹ 7,470	5
3.2	₹ 630	20	7.3	₹ 3,000	10	11.3	₹ 7,470	5
3.3	₹ 690	20	7.4	₹ 3,000	10	11.4	₹ 7,470	5
3.4	₹ 690	20	7.5	₹ 3,000	10	11.5	₹ 7,860	5
3.5	₹ 690	20	7.6	₹ 3,240	10	11.6	₹ 8,250	5
3.6	₹ 870	20	7.7	₹ 3,240	10	11.7	₹ 8,250	5
3.7	₹ 870	20	7.8	₹ 3,240	10	11.8	₹ 8,250	5
3.8	₹ 870	20	7.9	₹ 3,240	10	11.9	₹ 8,790	5
3.9	₹ 870	20	8.0	₹ 3,540	10	12.0	₹ 8,790	5
4.0	₹ 870	20	8.1	₹ 3,390	10	12.1	₹ 8,790	5
4.1	₹ 1,050	20	8.2	₹ 3,390	10	12.2	₹ 8,790	5
4.2	₹ 1,050	20	8.3	₹ 4,110	10	12.3	₹ 9,330	5
4.3	₹ 1,050	20	8.4	₹ 4,110	10	12.4	₹ 9,330	5
4.4	₹ 1,050	20	8.5	₹ 4,110	10	12.5	₹ 9,330	5
4.5	₹ 1,380	20	8.6	₹ 4,290	10	12.6	₹ 9,330	5
4.6	₹ 1,380	20	8.7	₹ 4,290	10	12.7	₹ 9,840	5
4.7	₹ 1,380	20	8.8	₹ 4,530	10	12.8	₹ 9,840	5
4.8	₹ 1,380	20	8.9	₹ 4,530	10	12.9	₹ 9,840	5
4.9	₹ 1,500	20	9.0	₹ 4,530	10	13.0	₹ 9,840	5
5.0	₹ 1,500	20						

*Pack Size to be followed, loose pack orders will not be entertained

*All drills are DIN 338 standard drills

*All drills are HSS M2 , ROHIT 1X Grade

*Prices above are for 10pcs



LIST PRICE PL-49 HSS M2 Metric Coarse Pitch ISO529 Machine Taps (Tolerance 6H , 6G)					
(Price Per Piece in INR)					
Size	St. Flute	Spiral Point	Spiral Flute	St. Flutes ** Type A, C, D	Spiral Point** Type B
M 3 x 0.5	₹ 222	₹ 264	₹ 285	₹ 327	₹ 327
M 3.5 x 0.6	₹ 222	₹ 264	₹ 285	-	-
M 4 x 0.7	₹ 222	₹ 264	₹ 285	₹ 327	₹ 327
M 4.5 x 0.75	₹ 231	₹ 294	₹ 315	-	-
M 5 x 0.8	₹ 231	₹ 294	₹ 315	₹ 348	₹ 420
M 6 x 1	₹ 231	₹ 294	₹ 315	₹ 378	₹ 441
M 7 x 1	₹ 306	₹ 336	₹ 378	₹ 495	-
M 8 x 1.25	₹ 285	₹ 336	₹ 378	₹ 411	₹ 483
M 9 x 1.25	₹ 348	₹ 420	₹ 474	-	-
M10 x 1.5	₹ 348	₹ 420	₹ 474	₹ 516	₹ 609
M 11 x 1.5	₹ 462	-	-	-	-
M 12 x 1.75	₹ 567	₹ 672	₹ 735	₹ 789	₹ 936
M 14 x 2	₹ 714	₹ 882	₹ 1,041	₹ 1,146	-
M 16 x 2	₹ 810	₹ 882	₹ 1,041	-	-
M 18 x 2.5	₹ 1,155	₹ 1,218	₹ 1,449	-	-
M 20 x 2.5	₹ 1,398	₹ 1,533	₹ 1,932	-	-
M 22 x 2.5	₹ 1,584	₹ 1,827	₹ 2,016	-	-
M 24 x 3	₹ 1,878	₹ 2,037	₹ 2,184	-	-
M 27 x 3**	₹ 2,739	-	-	-	-
M 30 x 3.5**	₹ 3,063	-	-	-	-
M 33 x 3.5**	₹ 3,735	-	-	-	-
M 36 x 4**	₹ 5,193	-	-	-	-
M 39 x 4**	₹ 6,630	-	-	-	-
M 42 x 4.5**	₹ 7,731	-	-	-	-
M 45 x 4.5**	₹ 10,407	-	-	-	-
M 48 x 5**	₹ 11,100	-	-	-	-
M 52 x 5**	₹ 13,932	-	-	-	-

** Only manufactured against order with delivery time 8-12 weeks

LIST PRICE PL-49 HSS M2 Metric Coarse Pitch ISO529 Machine			
Taps TIN Co. (Tolerance 6H , 6G)			
(Price per pc in INR)			
Size	St. Flute	Spiral Point	Spiral Flute
M 3 x 0.5	₹ 306	₹ 348	₹ 369
M 3.5 x 0.6	₹ 306	₹ 348	₹ 369
M 4 x 0.7	₹ 306	₹ 348	₹ 369
M 4.5 x 0.75	₹ 336	₹ 399	₹ 420
M 5 x 0.8	₹ 336	₹ 399	₹ 420
M 6 x 1	₹ 336	₹ 399	₹ 420
M 7 x 1	₹ 453	₹ 483	₹ 525
M 8 x 1.25	₹ 432	₹ 483	₹ 525
M 9 x 1.25	₹ 495	₹ 567	₹ 621
M10 x 1.5	₹ 495	₹ 567	₹ 621
M 11 x 1.5	₹ 609	-	-
M 12 x 1.75	₹ 714	₹ 819	₹ 882
M 14 x 2	₹ 903	₹ 1,071	₹ 1,230
M 16 x 2	₹ 999	₹ 1,071	₹ 1,230
M 18 x 2.5	₹ 1,449	₹ 1,512	₹ 1,743
M 20 x 2.5	₹ 1,689	₹ 1,827	₹ 2,226
M 22 x 2.5	₹ 1,953	₹ 2,193	₹ 2,382
M 24 x 3	₹ 2,247	₹ 2,403	₹ 2,550
M 27 x 3**	₹ 3,453	-	-
M 30 x 3.5**	₹ 3,777	-	-