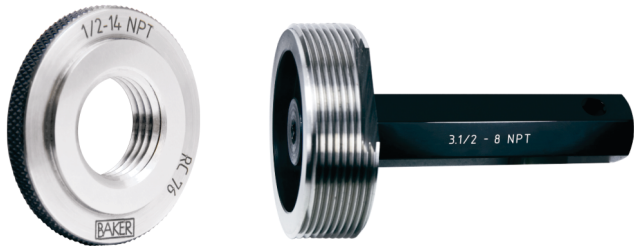## NPT
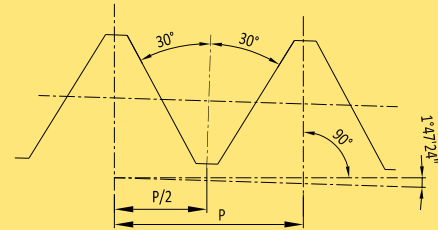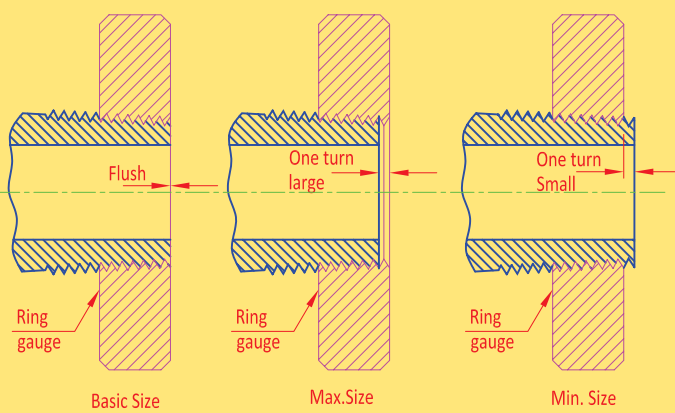
Gauge dimensions are as per ANSI/ASME B1.20.1.
Gauges are supplied as Basic Step & Min/Max Step.

$P$ = Pitch

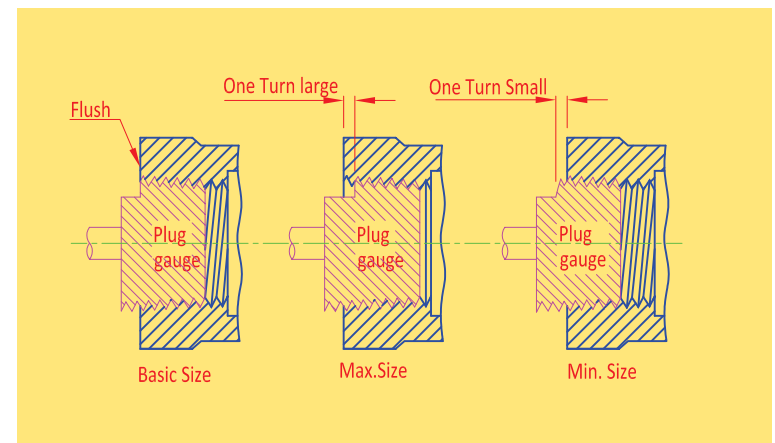### GAUGING EXTERNAL THREADS

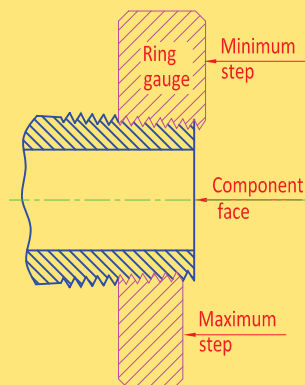#### With Basic Step Ring Gauge

The Basic Step gauge when screwed onto the threads of the component by hand, should be flush with the end of the component face within 1 turn, as shown above

#### With Min / Max Step Ring Gauge
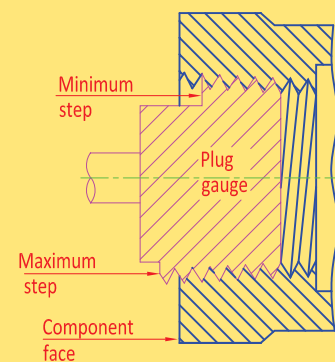
### GAUGING INTERNAL THREADS

#### With Basic Step Plug Gauge

#### With Min / Max Step Plug Gauge

When using a Min/Max Step type gauge, the end of the component face should be flush between the Minimum and Maximum steps.

BAKER