### F

# **Dial Indicators**

Comparison measuring instruments which ensure high quality, high accuracy and reliability.

### **Dial Indicators**

Mitutoyo's dial indicators have long been used by many of our customers. In full recognition of their needs, we have devoted ourselves to the research and development necessary to produce high-quality and high-accuracy dial indicators. Due to the recent re-acknowledgement of the importance of measurement technologies, the demands on dial indicators are many and varied: installation in measuring jigs, mounting in countless types of precision equipment, etc. We offer numerous models with various types of dial faces, measuring ranges, graduation styles and environmental resistance ratings. The stems, which ensure the fixture reliability, and the spindles, which are the basis of accuracy, have excellent resistance against hard use thanks to the hardened stainless steel construction. 0.01mm resolution dial indicators have a grand gear made of stainless steel with high resistance to wear and deformation. 0.001mm graduation dial indicators employ a sector gear made of a special alloy in order to further increase the resistance to wear. S-type dial indicators employ an O-ring to ensure the air tightness between the outer frame and the crystal case in order to prevent water or oil penetration.

Important factors in choosing a dial indicator: the size (bezel diameter), resolution (graduation) and measuring range. Use the table on the right to help choose a suitable model for your application.



Parts of a dial indicator

### **Feature icons**

Icon	Feature description
90 0 10	Continuous scale
10 0 10	Balanced scale
(C)	Reverse reading type, Suitable for depth and step measurement.
n	One revolution type for easy and error-free reading
	Double scale spacing type, easy-on-the-eyes
3	Shockproof
63	Waterproof (IP63)
64	Waterproof (IP64)
	With damper at lowest rest point
	Jeweled bearing
STOP	Peak retaining
	Dustproof
	With coaxial revolution counter
<b>1</b> 90°	Back plunger
	Adjustable hand

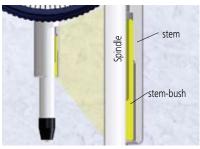
<sup>\*</sup>Mitutoyo produces ASME-compatible products. Contact us for details.



### FEATURES: S Series (Series 2, 3, 4)



- No through screw-holes on the frame for high oil- and dust-resistance. The bezel clamp can be attached either to the right or left side.
- Improved Impact- and oil-resistant materials are employed in the outer frame. Easier reading is due to the improved shape of the crystal face.



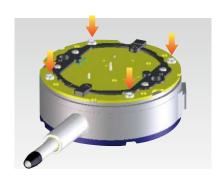
 Revolutionary stem-bush design for troublefree stem clamping (longer clamping range; maximum tightening torque at the clamping point with M5 screw: 150N-cm).



The spindle lifting lever (optional: 21AZB149)
 can be attached to either the right or left
 side providing high operability and smooth
 movement. This lever can be easily installed
 and removed without tools.



 Limit markers (1) can be moved without interfering with the clamp (2).

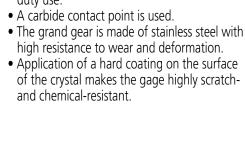


 Greater rigidity in the bearing plate for reduced retrace error (20%) and 4-screw mounting for increased impact resistance.

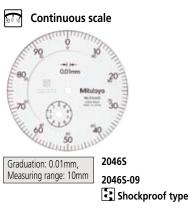


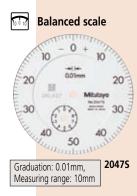
### SERIES 2 — Standard Type, 0.01mm Graduation

- Standard 0.01mm graduation dial gages having a bezel with an outside diameter of 57mm. All types come with limit markers and a bezel clamp as standard.
- The bezel clamp and lifting lever (optional) can be attached to either the right or left side. These parts can be easily installed and removed without tools.
- Secure adhesion between the bezel and crystal as well as the use of an O-ring prevents water or oil penetration.
- The spindle is made of high-strength quenchhardened stainless steel suitable for heavyduty use.
- high resistance to wear and deformation.
- Application of a hard coating on the surface of the crystal makes the gage highly scratch-









Reverse reading type. Suitable for depth and step measurement.



Measuring range: 10mm

Continuous scale

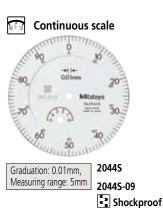
Graduation: 0.01mm, Measuring range: 10mm

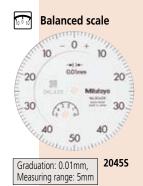
With coaxial revolution counter

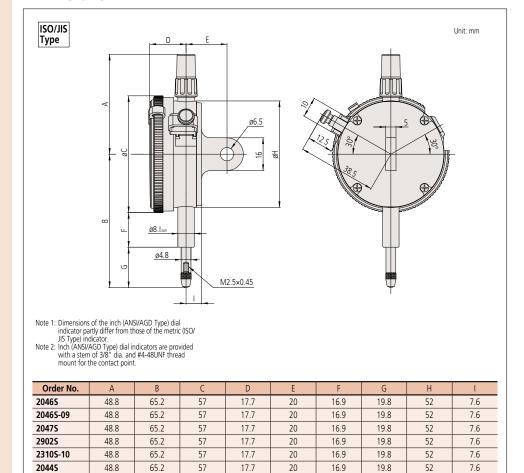
An inspection certificate is supplied as standard.

Refer to page X for details

**→ Jeweled bearing type** 







### **FEATURES**

Metric									
Orde	er No.				<b>E</b>		(W)		
w/ lug	Flat-back	90 0 10	10 <sup>0</sup> 10	¥2	<b>S</b>	64			+1
20465	2046SB	~	_	_	_	_	_	_	_
20465-09	2046SB-09	~	_	_	~	_	_	_	_
20475	2047SB	_	1	_	_	_	_	_	_
29025	2902SB	_	_	~	_	_	_	_	~
2310S-10	2310SB-10	~	_	_	_	_	~	1	_
20445	2044SB	~	_	_	_	—	_	_	_
20445-09	2044SB-09	~	_		~			_	
20455	2045SB	_	~	_	_	_	_	_	_

### **SPECIFICATIONS**

48.8

48.8

20445-09

20455

65.2

65.2

65.2

57

57

17.7

17.7

Metric	Metric											
Orde	er No.	Graduation	Range		Accı	ıracy		Repeat-	Dial	Measuring		
w/ lug	Flat-back	Graduation	(range/rev)	Overall	Retrace	1/10 Rev	1 Rev	ability	reading	force		
20465	2046SB	0.01mm	10mm (1mm)	13µm	3µm	5µm	10µm	3µm	±0-100	1.4N or less		
2046S-09	2046SB-09	0.01mm	10mm (1mm)	15µm	3µm	5µm	10µm	3µm	±0-100	1.4N or less		
20475	2047SB	0.01mm	10mm (1mm)	13µm	3µm	5µm	10µm	3µm	0-50-0	1.4N or less		
29025	2902SB	0.01mm	10mm (1mm)	13µm	3µm	5µm	10µm	3µm	100-0	1.4N or less		
2310S-10	2310SB-10	0.01mm	10mm (1mm)	15µm	3µm	5µm	10µm	3µm	±0-100	1.4N or less		
20445	2044SB	0.01mm	5mm (1mm)	12µm	3µm	5µm	10µm	3µm	±0-100	1.4N or less		
20445-09	2044SB-09	0.01mm	5mm (1mm)	12µm	3µm	5µm	10µm	3µm	±0-100	1.4N or less		
20455	2045SB	0.01mm	5mm (1mm)	12µm	3µm	5µm	10µm	3µm	0-50-0	1.4N or less		

20

20

20

16.9

16.9

19.8

19.8



52

52

52

7.6

7.6

7.6

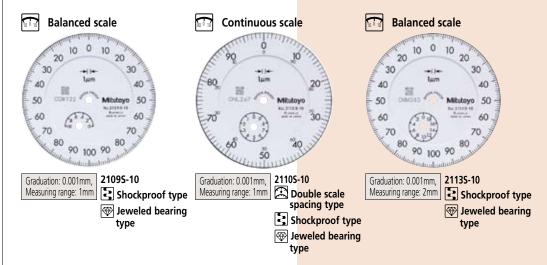
<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

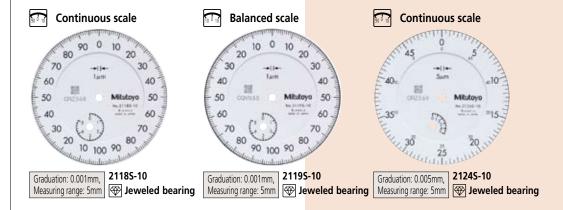
### SERIES 2 — Standard Type, 0.001mm & 0.005mm Graduation

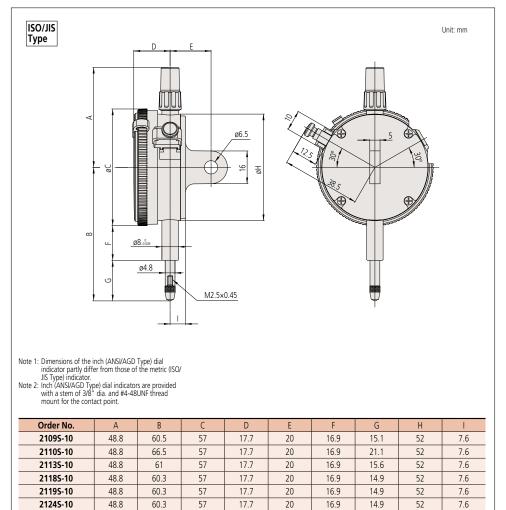
- Standard 0.001mm and 0.005mm graduation dial indicators having a bezel with an outside diameter of ø57mm. All types come with limit markers and a bezel clamp.
- The outer clamp and lifting lever (optional) can be attached to either the right or left side. These parts can be easily installed and removed without tools.
- Secure adhesion between the bezel and crystal as well as the use of an O-ring prevents water or oil penetration.
- The spindle is made of high-strength quenchhardened stainless steel which resists arduous use.
- A carbide contact point is used.
- A special alloy is used for the sector gears to provide improved wear resistance.
- The indicator uses jeweled bearings, providing excellent indication sensitivity and durability.
- Application of a hard coating on the surface of the crystal makes the gauge highly scratch- and chemical-resistant.











### **FEATURES**

Metric							
Ord	er No.				(A)		兩
w/ lug	Flat-back	90 <sup>0</sup> 10	10 <sup>0</sup> 10	لگا			لضا
2109S-10	2109SB-10	_	~	~	_	~	_
2110S-10	2110SB-10	~	_	~	_	~	~
2113S-10	2113SB-10	_	~	~	_	~	_
21185-10	2118SB-10	~	_	_	_	~	_
21195-10	2119SB-10	_	~	_	_	~	_
21245-10	2124SB-10	~	_	_	_	~	_

### **SPECIFICATIONS**

Metric	Metric ISO/JIS type												
	Order No. w/ lug Flat-back		Range (range/rev)						Dial reading	Measuring force			
21095-10	2109SB-10	0.001mm	1mm (0.2mm)	5µm	2µm	2µm	4µm	ability 0.5µm	0-100-0	1.5N or less			
2110S-10	2110SB-10	0.001mm	1mm (0.1mm)	5µm	2µm	2µm	4µm	0.5µm	±0-100	1.8N or less			
2113S-10	2113SB-10	0.001mm	2mm (0.2mm)	7µm	2µm	2µm	5µm	0.5µm	0-100-0	1.5N or less			
2118S-10	2118SB-10	0.001mm	5mm (0.2mm)	10µm	3µm	3.5µm	6µm	1µm	0-100-100	1.5N or less			
2119S-10	2119SB-10	0.001mm	5mm (0.2mm)	10µm	3µm	3.5µm	6µm	1µm	0-100-0	1.5N or less			
2124S-10	2124SB-10	0.005mm	5mm (0.5mm)	12µm	3µm	5µm	9µm	3µm	±0-50	1.5N or less			

<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

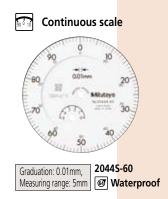


### SERIES 2 — Waterproof Type, 0.01mm & 0.001mm Graduation

- Waterproof type dial gages having a bezel with an outside diameter of 57mm. All types come with limit markers and a bezel clamp as standard.
- The bezel clamp can be attached to either the right or left side. These parts can be easily installed and removed without tools.
- The stem and spindle are made of highstrength quench-hardened stainless steel suitable for heavy-duty use.
- A carbide contact point is used.
- Application of a hard coating on the surface of the crystal makes the gage highly scratchand chemical-resistant.

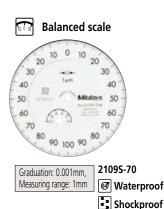




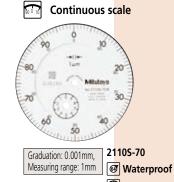


An inspection certificate is supplied as standard. Refer to page X for details.





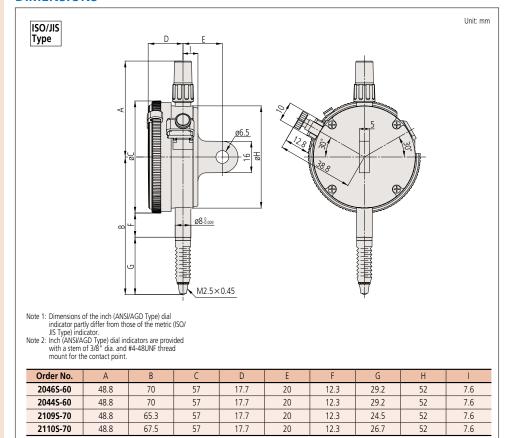
**→ Jeweled bearing** 



Double scale spacing

Shockproof

**Deweled bearing** 



### **FEATURES**

Metric							
Orde	er No.					M	雨
w/ lug	Flat-back	90 <sup>0</sup> 10	10 <sup>0</sup> 10	<b>S</b>	64		
2046S-60	2046SB-60	~	_	_	~	_	_
20445-60	2044SB-60	1	_	_	1	_	_
2109S-70	2109SB-70		1	1	~	1	_
2110S-70	2110SB-70	~	_	~	~	~	<b>V</b>

### **SPECIFICATIONS**

Metric	C/ (110113	ı								SO/JIS type
Ord	Order No.  W/ lug Flat-back Graduation		Range		Accı	iracy	Repeat-	Dial	Measuring	
w/ lug			(range/rev)	Overall	Retrace	1/10 Rev	1 Rev	ability	reading	force
2046S-60	2046SB-60	0.01mm	10mm (1mm)	13µm	3µm	5µm	10µm	3µm	±0-100	2.5N or less
20445-60	2044SB-60	0.01mm	5mm (1mm)	12µm	3µm	5µm	10µm	3µm	±0-100	2.5N or less
2109S-70 2109SB-70 0		0.001mm	1mm (0.2mm)	5µm	2µm	2µm	4µm	0.5µm	0-100-0	2.0N or less
2110S-70	2110SB-70	0.001mm	1mm (0.1mm)	5µm	2µm	2µm	4µm	0.5µm	±0-100	2.0N or less

<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

# **Dial Indicators**

Comparison measuring instruments which ensure high quality, high accuracy and reliability.

### **SERIES 2 — Standard Type, Inch Reading**

### **SPECIFICATIONS**

Inch													
Orde	er No.	Graduation	Range	Accuracy		Repeat-	Dial	Measuring					
w/ lug	Flat-back	Graduation	(range/rev)	First 1 Rev / 2.5 Rev / 10 Rev	Retrace	ability	reading	force					
24145	2414SB	.001"	.5" (.1")	±.001" / ±.001" / ±.001"	.0002"	±.0002"	±0-100	1.8N or less					
24155	2415SB	.001"	.5" (.1")	±.001" / ±.001" / ±.001"	.0002"	±.0002"	0-50-0	1.8N or less					
29145	2914SB	.001"	.5" (.1")	±.001" / ±.001" / ±.001"	.0002"	±.0002"	100-0	1.8N or less					
2506S	2506SB	.0005"	.125" (.05")	±.0005"/±.0005"/—	.00016"	±.0001"	±0-50	1.8N or less					
2507S	2507SB	.0005"	.125" (.05")	±.0005"/±.0005"/—	.00016"	±.0001"	0-25-0	1.8N or less					
25145	2514SB	.0005"	.5" (.05")	±.0005" / ±.0005" / ±.0015"	.00016"	±.0001"	±0-50	1.8N or less					
29225	2922SB	.0005"	.125" (.05")	±.0005"/±.0005"/—	.00016"	±.0001"	0-25-0	1.8N or less					
23565-10	2356SB-10	.0001"	.25" (.01")	±.0002" / ±.0002" / ±.0003" ±.0004" (First 20rev) / ±.0005" (Over 20rev)	.0001"	±.00003"	0-10	2.0N or less					
23585-10	2358SB-10	.0001"	.5" (.01")	±.0002" / ±.0002" / ±.0003" ±.0004" (First 20rev) / ±.0008" (Over 20rev)	.00015"	±.00003"	0-10	2.0N or less					
2802S-10	2802SB-10	.0001"	.025" (.01")	±.0001"/±.0001"/—	.0001"	±.00003"	0-10	2.0N or less					
2803S-10	2803SB-10	.0001"	.025" (.01")	±.0001"/±.0001"/—	.0001"	±.00003"	0-5-0	2.0N or less					
28045-10	2804SB-10	.0001"	.05" (.01")	±.0001" / ±.0001" / ±.0002"	.0001"	±.00003"	0-10	2.0N or less					
28055-10	2805SB-10	.0001"	.05" (.01")	±.0001" / ±.0001" / ±.0002"	.0001"	±.00003"	0-5-0	2.0N or less					
2905S-10	2905SB-10	.0001"	.05" (.01")	±.0001" / ±.0001" / ±.0002"	.0001"	±.00003"	10-0	2.0N or less					
29235-10	2923SB-10	.0001"	.05" (.01")	±.0001" / ±.0001" / ±.0002"	.0001"	±.00003"	0-5-0	2.0N or less					

### **FEATURES**

Inch		ı		
Orde	er No.	3	Ð	<b>₩</b>
w/ lug	Flat-back	<b>S</b>	+1	
2414S	2414SB	_	_	_
2415S	2415SB	_	_	_
29145	2914SB	_	~	_
2506S	2506SB	_	_	_
2507S	2507SB	_	_	_
2514S	2514SB	_	_	_
29225	2922SB	_	_	_
2356S-10	2356SB-10	_	_	~
23585-10	2358SB-10	_	_	~
2802S-10	2802SB-10	~	_	~
2803S-10	2803SB-10	~	_	~
2804S-10	2804SB-10	~	_	~
2805S-10	2805SB-10	~	_	~
2905S-10	2905SB-10	~	~	~
2923S-10	2923SB-10	~	_	~

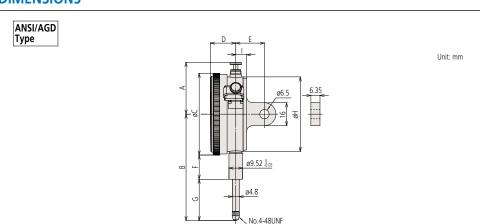
<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.



### **Optional Accessories**

--: Backs (See page F-55.) --: Contact points (See page F-51 to F-54.)





Order No.	А	В	С	D	Е	F	G	Н	T
2414S	38.9	64.1	57	17.7	19	13.6	22	52	7.6
2415S	38.9	64.1	57	17.7	19	13.6	22	52	7.6
2914S	38.9	64.1	57	17.7	19	13.6	22	52	7.6
2506S	48.8	54.3	57	17.7	19	13.6	12.2	52	7.6
2507S	48.8	54.3	57	17.7	19	13.6	12.2	52	7.6
2514S	38.9	64.1	57	17.7	19	13.6	22	52	7.6
29225	48.8	54.3	57	17.7	19	13.6	12.2	52	7.6
2356S-10	48.8	57.2	57	17.7	19	13.6	15.1	52	7.6
2358S-10	38.9	63.6	57	17.7	19	13.6	21.5	52	7.6
2802S-10	48.8	51.4	57	17.7	19	13.6	9.3	52	7.6
2803S-10	48.8	51.4	57	17.7	19	13.6	9.3	52	7.6
2804S-10	48.8	51.7	57	17.7	19	13.6	9.6	52	7.6
2805S-10	48.8	51.7	57	17.7	19	13.6	9.6	52	7.6
2905S-10	48.8	51.7	57	17.7	19	13.6	9.6	52	7.6
2923S-10	48.8	51.7	57	17.7	19	13.6	9.6	52	7.6



### SERIES 2 — Standard One Revolution Type for Error-free Reading

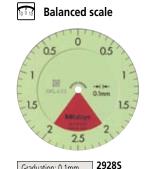
- Mitutoyo's unique shock-proof mechanism is incorporated, providing improved resistance to shock due to sudden spindle retraction caused by impact.
- This series has been developed to eliminate the possibility of reading errors due to miscounting multiple revolutions.
- The dead zone in red indicates "accuracy not guaranteed".



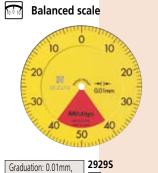


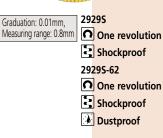


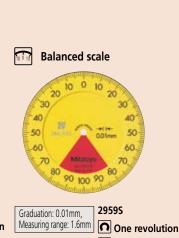
**Balanced scale Balanced scale** 20 2900S-10 2901S-10 Graduation: 0.001mm, Graduation: 0.001mm, Measuring range: 0.08mm Measuring range: 0.16mm One revolution One revolution Shockproof Shockproof **→ Jeweled bearing Jeweled bearing** 2900S-72 One revolution **Shockproof** Dustproof **→ Jeweled bearing** 







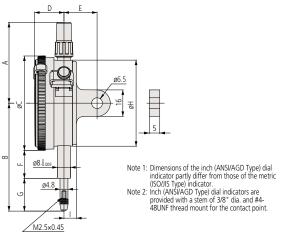




An inspection certificate is supplied as standard.

Refer to page X for details.





Order No.	Α	В	С	D	E	F	G	Н	- 1
29285	48.8	65.2	57	17.7	20	16.9	19.8	52	7.6
29295	48.8	65.2	57	17.7	20	16.9	19.8	52	7.6
29295-62	48.8	65.2	57	17.7	20	16.9	19.8	52	7.6
29595	48.8	65.2	57	17.7	20	16.9	19.8	52	7.6
2900S-10	48.8	66	57	17.7	20	16.9	20.6	52	7.6
2900S-72	48.8	66	57	17.7	20	16.9	20.6	52	7.6
2901S-10	48.8	66.1	57	17.7	20	16.9	20.7	52	7.6

# ANSI/AGD Type Unit: mm D E 06.35 09.52 \( \frac{3}{3.02} \) No.4-48UNF

ĺ	Order No.	А	В	С	D	E	F	G	Н	- 1
ĺ	2909S-62	48.8	51.9	57	17.7	19	13.6	9.8	52	7.6
Ī	2910S-10	48.8	51.2	57	17.7	19	13.6	9.1	52	7.6

### FEATURES Metric

Orde w/ lug	Order No. w/ lug Flat-back				<b>₩</b>	_	_		
29285	2928SB	~	_	_	_	_	_		
29295	2929SB	1	_	_	_	_	_		
29295-62	2929SB-62	1	_	1	_	_	_		
29595	2959SB	~	_	_	_	_	_		
2900S-10	2900SB-10	1	_	_	1	_	_		
2900S-72	2900SB-72	~	_	~	~	_	_		
2901S-10	2901SB-10	1	_	_	~		_		

Inch _							
Ord	er No.	<b>E</b>		[:A:]			
w/ lug	Flat-back	5					
2909S-62	2909SB-62	~	_	~	_	_	_
2910S-10	2910SB-10	/	_	_	~	_	_

### **SPECIFICATIONS**

Metric	Metric ISO/JIS type									
Orde	er No.	Graduation	Range		Accı	ıracy		Repeat-	Dial	Measuring
w/ lug	Flat-back	Graduation	(range/rev)	Overall	Retrace	1/10 Rev	1 Rev	ability	reading	force
29285	2928SB	0.1mm	4mm (5mm)	40µm	20µm	20µm	_	20µm	2-0-2	1.4N or less
29295	2929SB	0.01mm	0.8mm (1mm)	8µm	3µm	5µm	_	3µm	40-0-40	1.4N or less
29295-62	2929SB-62	0.01mm	0.8mm (1mm)	8µm	3µm	5µm	_	3µm	40-0-40	2.0N or less
29595	2959SB	0.01mm	1.6mm (2mm)	10µm	3µm	5µm	_	3µm	80-0-80	1.4N or less
2900S-10	2900SB-10	0.001mm	0.08mm (0.1mm)	3µm	2µm	2µm	_	0.5µm	40-0-40	1.5N or less
2900S-72	2900SB-72	0.001mm	0.08mm (0.1mm)	3µm	2µm	2µm	_	0.5µm	40-0-40	2.0N or less
2901S-10	2901SB-10	0.001mm	0.16mm (0.2mm)	4µm	2µm	2µm	_	0.5µm	80-0-80	1.5N or less

<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

Inch ANSI/AGD											
Order No.		Graduation	Range	Accuracy	Repeat-	Dial	Measuring				
w/lu	ug	Flat-back	Graduation	(range/rev)	First 1 Rev / 2.5 Rev / 10 Rev	Retrace	ability	reading	force		
29099	S-62	2909SB-62	.0005"	.04" / .05"	±.0005"/—/—	.00016"	±.0001"	20-0-20	2.5N or less		
29109	S-10	2910SB-10	.0001"	.008" / .01"	±.0001"/—/—	.0001"	±.00003"	4-0-4	1.8N or less		

<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.



# **Dial Indicators**

Comparison measuring instruments which ensure high quality, high accuracy and reliability.

# SERIES 2 — Standard One Revolution Type for Error-free Reading, Waterproof Type

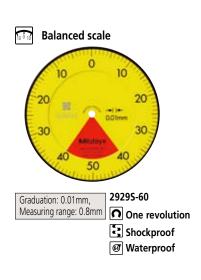
- Mitutoyo's unique shock-proof mechanism is incorporated, providing improved resistance to shock due to sudden spindle retraction caused by impact.
- This series has been developed to eliminate the possibility of reading errors due to miscounting multiple revolutions.
- The dead zone in red indicates "accuracy not guaranteed".

An inspection certificate is supplied as standard.

Refer to page X for details.

• One revolution type Back plunger dial gages are also available. (Refer to pages F-44 to F-45 for details.)

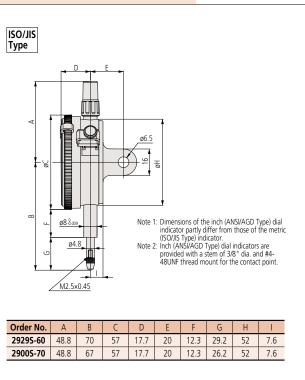


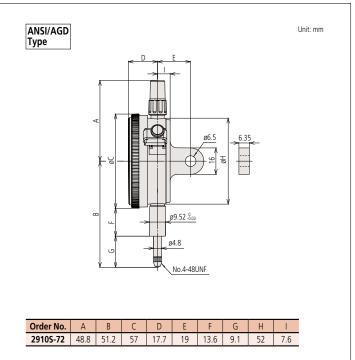












### **FEATURES**

Metric							
Ord	er No.	5	(a)		$\square$		
w/ lug	Flat-back	<u> </u>					
29295-60	2929SB-60	~	~	_	_	_	_
2900S-70	2900SB-70	~	~	_	~		_

Inch							
Order No.		<b>E</b>					
w/ lug	Flat-back	<b>5</b>					
2910S-72	2910SB-72	~	>	~	~	_	_

### **SPECIFICATIONS**

Metric ISO/JIS type											
Order No. Graduation Range Accuracy								Repeat-	Dial	Measuring	
w/ lug	Flat-back	Graduation	(range/rev)	Overall	Retrace	1/10 Rev	1 Rev	ability	reading	force	
2929S-60	2929SB-60	0.01mm	0.8mm (1mm)	8µm	3µm	5µm	_	3µm	40-0-40	2.0N or less	
2900S-70	2900SB-70	0.001mm	0.08mm (0.1mm)	3µm	2µm	2µm	_	0.5µm	40-0-40	2.0N or less	

<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

J	Inch										
	Order No.		Graduation	Range	Accuracy		Repeat-	Dial	Measuring		
	w/ lug	Flat-back	Graduation	(range/rev)	First 1 Rev / 2.5 Rev / 10 Rev	Retrace	ability	reading	force		
Ī	2910S-72	2910SB-72	.0001"	.008" / .01"	±.0001"/—/—	.0001"	±.00003"	4-0-4	2.5N or less		

<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

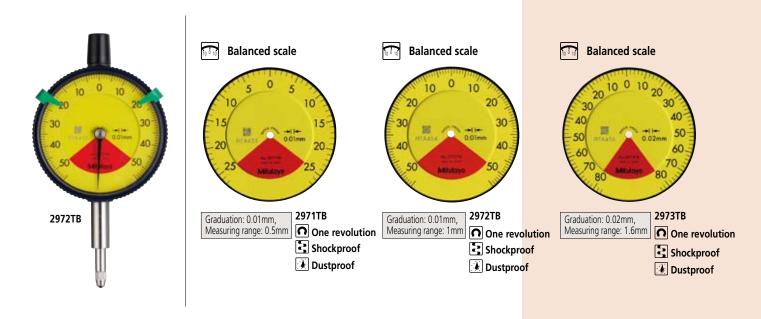


# **Dial Indicators**

Comparison measuring instruments which ensure high quality, high accuracy and reliability.

# SERIES 2 — Standard One Revolution Type for Error-free Reading, Lightweight Type

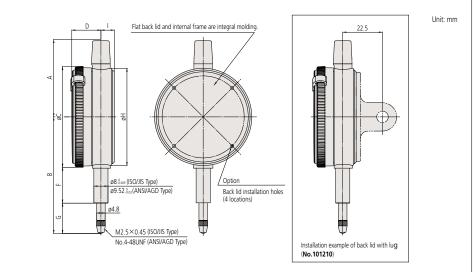
- Excellent water- and drip-proof characteristics (IP43).
- Smooth movement thanks to the improved design of bush and stem.
- Application of a hard coating on the surface of the crystal makes the gage scratch- and oil-resistant.
- Lightweight type (70g).





An inspection certificate is supplied as standard.

Refer to page X for details.



- \* When installing an optional back (refer to page F-55 for details) please separately prepare 4 fixing screws (Order No. 546666: Self-tapping screw only for resin).

  Do not apply a tightening torque of more than 20N-cm in order to avoid stripping the screw threads.

  \* An optional lifting lever, release or outer frame clamp cannot be installed.

Order No. Α В D Н G 2971TB 43.2 65.6 57 16.5 21 16.8 55 7.6 2972TB 43.2 57 16.5 17.2 55 7.6 66 21 2973TB 43.2 66.3 57 16.5 21 17.5 55 7.6 43.2 64.7 57 16.5 15.9 55 2976TB 20.3 7.6 43.2 65 16.5 16.2 55 2977TB 57 20.3 7.6 65.3 43.2 57 16.5 20.3 16.5 55 2978TB 7.6

### **FEATURES**

Metric					
Orde	r No.			5	
w/ lug	Flat-back	10 <sup>0</sup> 10		<u> </u>	
_	2971TB	~	~	~	~
_	2972TB	1	~	~	~
_	2973TB	~	~	~	~
•					

Inch					
Orde	r No.				
w/ lug	Flat-back	10 <sup>0</sup> 10	5.2	5	
_	2976TB	~	~	~	~
_	2977TB	~	~	~	~
_	2978TB	~	~	~	~

### **SPECIFICATIONS**

I	Metric										ISO/JIS type
ĺ	Orde	Order No. Gradu		Range		Accı	ıracy		Repeat-	Dial	Measuring
Ī	w/ lug	Flat-back	Graduation	(range/rev)	Overall	Retrace	1/10 Rev	1 Rev	ability	reading	force
ĺ	1	2971TB	0.01mm	0.5mm (0.7mm)	8µm	3µm	5µm	_	3µm	25-0-25	1.4N or less
ĺ	_	2972TB	0.01mm	1mm (1.4mm)	8µm	3µm	5µm	_	3µm	50-0-50	1.4N or less
	_	2973TB	0.02mm	1.6mm (2mm)	16µm	6µm	8µm	_	5µm	80-0-80	1.4N or less

\* Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

	Inch ANSI/AGD type											
	Order No.		Graduation	Range	Range Accuracy			Dial	Measuring			
	w/ lug	Flat-back	Graduation	(range/rev)	First 1 Rev / 2.5 Rev / 10 Rev	Retrace	ability	reading	force			
Ī	_	2976TB	.0005"	.02" (.028")	±.0005"/-/-	.00016"	±.0001"	10-0-10	1.4N or less			
	_	2977TB	.0005"	.04" (.055")	±.0005"/-/-	.00016"	±.0001"	20-0-20	1.4N or less			
	_	2978TB	.001"	.06" (.079")	±.001"/-/-	.0002"	±.0002"	30-0-30	1.4N or less			

<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.



<sup>\*</sup>Refer to page F-51 to F-54 for details of contact points.

### **SERIES 2 — Long Stroke Type**

- Long stroke dial indicators with a ø57mm outer frame. All the models are equipped with limit markers and a bezel clamp as standard.
- An O-ring is employed to ensure air-tightness between the outer frame and the crystal case to prevent water or oil penetration.
- Both the stem and the spindle are made of high-strength quench-hardened stainless steel suitable for heavy-duty use.
- A carbide contact point is employed.
- The grand gear is made of stainless steel with high resistance to wear and deformation.
- Application of a hard coating on the surface of the crystal makes the gauge highly scratch- and chemical-resistant.
- The bezel clamp and lifting lever\* (optional) can be attached to either the right or left side. These parts can be easily installed and removed without any tools.
- \* Not available for waterproof type.





Graduation: 0.01mm. Measuring range: 20mm

**2050S** With damper at

lowest rest point 2050S-19

**Shockproof** 

**→ Jeweled bearing** 

With damper at lowest rest point

2050S-60

Continuous scale



Graduation: 0.01mm. Measuring range: 30mm

20525 With damper at lowest rest point

2052S-19

Shockproof

**→ Jeweled bearing** 

With damper at lowest rest point Continuous scale



An inspection certificate is supplied as standard.

Refer to page X for details.

Graduation: 0.01mm, Measuring range: 30mm

2330S-10 With coaxial revolution counter

With damper at lowest rest point

**→ Jeweled bearing** 



**M**itutoyo



With coaxial revolution counter

Reverse reading Graduation: 0.01mm,

Measuring range: 30mm

With damper at lowest rest point

With damper at lowest rest point

**→ Jeweled bearing** 

### **FEATURES**

### Metric Order No. **64** w/ lug | Flat-back 2050S 2050SB 2050S-60 2050SB-60 • 2050S-19 2050SB-19 🗸 ~ ~ 2320S-10 2320SB-10 🗸 20525 2052SB ~ ~ ~ 2052S-19 2052SB-19 ~ ~ 2330S-10 2330SB-10 ~ ~ 2952S 2952SB

### **SPECIFICATIONS**

SPECIFI	PECIFICATIONS									
Metric										ISO/JIS type
Ord	er No.	Graduation	Range		Accı	ıracy		Repeat-	Dial	Measuring
w/ lug	w/ lug Flat-back		(range/rev)	Overall	Retrace	1/10 Rev	1 Rev	ability	reading	force
2050S	2050SB	0.01mm	20mm (1mm)	20µm	5µm	8µm	15µm	4µm	±0-100	2.0N or less
2050S-60	2050SB-60	0.01mm	20mm (1mm)	20µm	5µm	8µm	15µm	4µm	±0-100	2.5N or less
2050S-19	2050SB-19	0.01mm	20mm (1mm)	20µm	5µm	8µm	15µm	4µm	±0-100	2.0N or less
2320S-10	2320SB-10	0.01mm	20mm (1mm)	20µm	5µm	8µm	15µm	4µm	±0-100	2.0N or less
20525	2052SB	0.01mm	30mm (1mm)	25µm	7µm	10µm	15µm	5µm	±0-100	2.5N or less
2052S-19	2052SB-19	0.01mm	30mm (1mm)	25µm	7µm	10µm	15µm	5µm	±0-100	2.5N or less
2330S-10	2330SB-10	0.01mm	30mm (1mm)	25µm	7µm	10µm	15µm	5µm	±0-100	2.5N or less
29525	2952SB	0.01mm	30mm (1mm)	25µm	7µm	10µm	15µm	5µm	100-0	2.5N or less

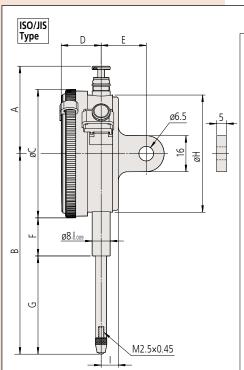
<sup>\*1 2050</sup>S-60 and 2050SB-60 are waterproof types that use a rubber bellows to cover the spindle.
Please note that the outer diameter of the bellows (ø9.5) is larger than that of the stem (ø8).
\*2 Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

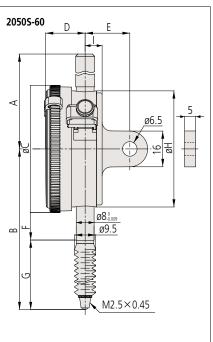
Inch									
Orde	er No.		$\overline{\epsilon}$	<b>~</b>	(64)		$\overline{\mathbb{M}}$	喓	$\overline{\mathbb{A}}$
w/ lug	Flat-back	90 <sup>0</sup> 10	10 <sup>0</sup> 10	5	<b></b>	¥۷			1
2416S	2416SB	~	_	_	_	<del></del>	_	_	_
2416S-06	2416SB-06	~	_	_	_	_	_	_	_
2416S-10	2416SB-10	1	-	_	_	_	~	_	_
24175	2417SB	_	>	ı		_	_	_	_
24245-19	2424SB-19	~	_	~	_	_	~	_	~
27765	2776SB	~	_	_	_	_	_	_	_
2904S	2904SB	_	_	_	_	~	_	_	_

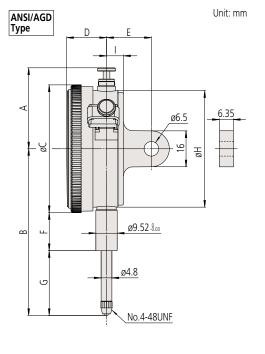
Inch	Inch ANSI/AGD type										
Orde	er No.	Graduation	Range	Accuracy		Repeat-	Dial	Measuring			
w/ lug	Flat-back	Graduation	(range/rev)	First 1 Rev / 2.5 Rev / 10 Rev	Retrace	ability	reading	force			
2416S	2416SB	.001"	1" (.1")	±.001" / ±.001" / ±.002"	.0002"	±.0002"	±0-100	1.8N or less			
2416S-06	2416SB-06	.001"	1" (.1")	±.001" / ±.001" / ±.002"	.0002"	±.0002"	±0-100	1.8N or less			
2416S-10	2416SB-10	.001"	1" (.1")	±.001" / ±.001" / ±.002"	.0002"	±.0002"	±0-100	1.8N or less			
2417S	2417SB	.001"	1" (.1")	±.001" / ±.001" / ±.002"	.0002"	±.0002"	0-50-0	1.8N or less			
24245-19	2424SB-19	.001"	2" (.1")	±.001" / ±.001" / ±.002" / ±.003" (First 20Rev)	.00033"	±.0002"	±0-100	2.5N or less			
2776S	2776SB	.0005"	1" (.05")	±.0005" / ±.0005" / ±.0015" / ±.002" (First 20Rev)	.0002"	±.0001"	±0-50	2.5N or less			
29045	2904SB	.001"	1" (.1")	±.001" / ±.001" / ±.002"	.0002"	±.0002"	100-0	1.8N or less			

<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

### **DIMENSIONS**







Order No.	Α	В	C	D	Е	F	G	Н	- 1
2050S	38.8	75.2	57	17.7	20	16.9	29.8	52	7.6
2050S-60	59.8	87.2	57	17.7	20	12.3	46.4	52	7.6
2050S-19	38.8	75.2	57	17.7	20	16.9	29.8	52	7.6
2320S-10	38.8	75.2	57	17.7	20	16.9	29.8	52	7.6
20525	38.8	88.7	57	17.7	20	16.9	43.3	52	7.6
2052S-19	38.8	88.7	57	17.7	20	16.9	43.3	52	7.6
2330S-10	38.8	88.7	57	17.7	20	16.9	43.3	52	7.6
29525	38.8	88.7	57	17.7	20	16.9	43.3	52	7.6

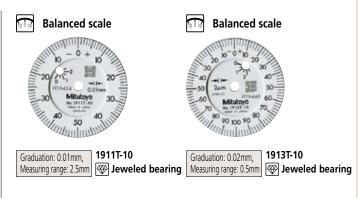
Order No.	Α	В	С	D	Е	F	G	Н	- 1
2416S	38.9	76.8	57	17.7	19	13.6	34.7	52	7.6
2416S-06	38.9	76.8	57	17.7	19	13.6	34.7	52	7.6
2416S-10	38.9	76.8	57	17.7	19	13.6	34.7	52	7.6
2417S	38.9	76.8	57	17.7	19	13.6	34.7	52	7.6
2424S-19	118	142.5	57	17.7	20.9	54.3	59.7	52	9.5
27765	38.9	76.8	57	17.7	19	13.6	34.7	52	7.6
29045	38.9	76.8	57	17.7	19	13.6	34.7	52	7.6



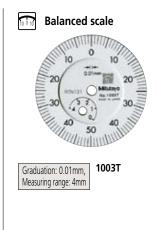
### **SERIES 1 — Compact Type, Small Diameter**

• Compact dial indicators with bezel diameters of ø31 or ø36mm for restricted-space applications in gaging jigs.





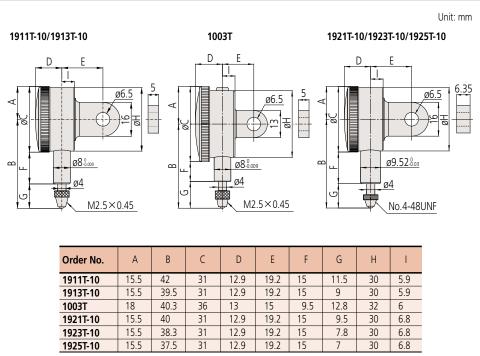






An inspection certificate is supplied as standard. Refer to page X for details.





### Notes

- 1) Limit hands, bezel clamps and lifting levers cannot be installed.
  2) The shoulder on a contact point (standard accessory) acts as a stop to prevent spindle overrun that may otherwise damage the indicator. For this reason, if you need to install an optional contact point with an outside diameter smaller than 7mm, use a washer (with outside diameter of at least 7mm, in diameter of 3mm, and thickness of approx. 0.5mm) placed between the contact point and the spindle

### **SPECIFICATIONS**

Metric	Metric ISO/JIS type									
Order No.		Graduation	Range		Accı	ıracy		Repeat-	Dial	Measuring
w/ lug	Flat-back	Graduation	(range/rev)	Overall	Retrace	1/10 Rev	1 Rev	ability	reading	force
1911T-10	1911TB-10	0.01mm	2.5mm (1mm)	12µm	4µm	8µm	10µm	3µm	0-50-0	1.8N or less
1913T-10	1913TB-10	0.002mm	0.5mm (0.2mm)	6µm	2.5µm	2.5µm	5µm	1µm	0-100-0	1.8N or less
1003T	1003TB	0.01mm	4mm (1mm)	13µm	4µm	8µm	11µm	3µm	0-50-0	1.4N or less

\* Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

Inch	Inch ANSI/AGD type											
Order No.		Graduation	Range	Accuracy	Accuracy		Dial	Measuring				
w/ lug	Flat-back	Graduation	(range/rev)	First 1 Rev / 2.5 Rev / 10 Rev	Retrace	ability	reading force	force				
1921T-10	1921TB-10	.001"	.1" (.04")	±.001" / ±.001" / —	.0002"	±.0002"	0-20-0	1.8N or less				
1923T-10	1923TB-10	.0005"	.05" (.02")	±.0005"/±.005"/—	.00016"	±.0001"	0-10-0	1.8N or less				
1925T-10	1925TB-10	.0001"	.025" (.01")	±.0002"/±.0002"/—	.0001"	±.00003"	0-5-0	1.8N or less				

<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

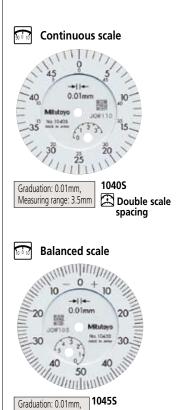


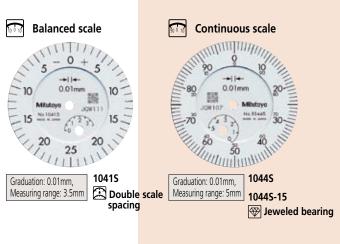
# PROPRIETARY An inspection certificate is supplied as standard. Refer to page X for details.

### **SERIES 1 — Compact Type, Small Diameter**

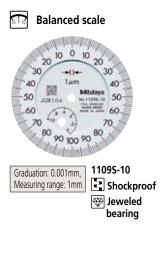
 Compact dial indicators with bezel diameters of ø40mm for restricted-space applications in gaging jigs.



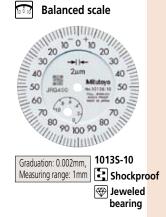






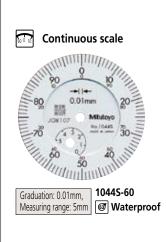


Measuring range: 5mm









**FEATURES** 

w/ lug 1013S-10

1040S

10415

10445

1045S

Inch

1044S-15

1044S-60

1109S-10

Order No.

Flat-back

1013SB-10

1040SB

1041SB

1044SB

1045SB

1124SB

1044SB-15

1044SB-60

1109SB-10

### **SPECIFICATIONS**

Metric ISO/JIS type

Order No. Graduation Range Accuracy Repeat-Dial Measuring

W/ Ing. Flat-back Graduation (range/rev) Overall Retrace 1/10 Rev. 1 Rev. ability reading force

Ord	er No.	Graduation	Range		Accı	uracy		Repeat-	Dial	Measuring
w/ lug	Flat-back	Graduation	(range/rev)	Overall	Retrace	1/10 Rev	1 Rev	ability	reading	force
1013S-10	1013SB-10	0.002mm	1mm (0.2mm)	6µm	2.5µm	2.5µm	5µm	1µm	0-100-0	1.5N or less
10405	1040SB	0.01mm	3.5mm (0.5mm)	13µm	4µm	8µm	11µm	3µm	±0-50	1.4N or less
1041S	1041SB	0.01mm	3.5mm (0.5mm)	13µm	4µm	8µm	11µm	3µm	0-25-0	1.4N or less
10445	1044SB	0.01mm	5mm (1mm)	13µm	4µm	8µm	11µm	3µm	±0-100	1.4N or less
1044S-15	1044SB-15	0.01mm	5mm (1mm)	13µm	4µm	8µm	11µm	3µm	±0-100	0.4N or less*
1044S-60	1044SB-60	0.01mm	5mm (1mm)	13µm	4µm	8µm	11µm	3µm	±0-100	2.0N or less
1045S	1045SB	0.01mm	5mm (1mm)	13µm	4µm	8µm	11µm	3µm	0-50-0	1.4N or less
1109S-10	1109SB-10	0.001mm	1mm (0.2mm)	5µm	2µm	2.5µm	4.5µm	1µm	0-100-0	1.5N or less
11245	1124SB	0.005mm	3.5mm (0.5mm)	12µm	3.5µm	6µm	10µm	3µm	±0-50	1.4N or less

# 1124S1124SB0.005mm3.5mm (0.5mm)12μm3.5μm6μm10μm3μm±0-501.4N or less\* Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

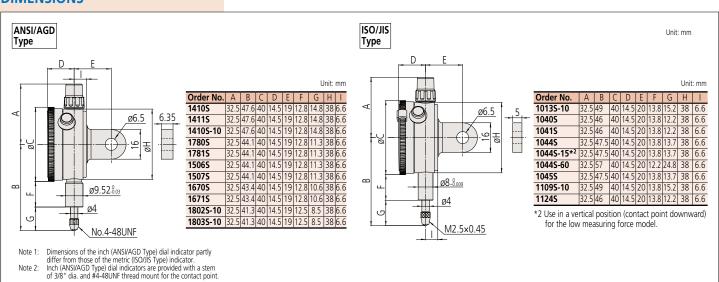
Inch					ANSI/AGD type						
Ord	er No.	Graduation	Range	Accuracy		Repeat-	Dial	Measuring			
w/ lug	Flat-back	Graduation	(range/rev)	First 1 Rev / 2.5 Rev / 10 Rev	Retrace	ability	reading	force			
1410S	1410SB	.001"	.25" (.1")	±.001"/±.001"/—	.0002"	±.0002"	0-100	1.4N or less			
1411S	1411SB	.001"	.25" (.1")	±.001"/±.001"/—	.0002"	±.0002"	0-50-0	1.4N or less			
1410S-10	1410SB-10	.001"	.25" (.1")	±.001"/±.001"/—	.0002"	±.0002"	0-100	1.4N or less			
1780S	1780SB	.001"	.125" (.05")	±.001"/±.001"/—	.0002"	±.0002"	0-50	1.4N or less			
17815	1781SB	.001"	.125" (.05")	±.001"/±.001"/—	.0002"	±.0002"	0-25-0	1.4N or less			
1506S	1506SB	.0005"	.125" (.05")	±.0005" / ±.0005" / —	.00016"	±.0001"	0-50	1.4N or less			
1507S	1507SB	.0005"	.125" (.05")	±.0005" / ±.0005" / —	.00016"	±.0001"	0-25-0	1.4N or less			
1670S	1670SB	.0005"	.1" (.04")	±.0005" / ±.0005" / —	.00016"	±.0001"	0-40	1.4N or less			
1671S	1671SB	.0005"	.1" (.04")	±.0005" / ±.0005" / —	.00016"	±.0001"	0-20-0	1.4N or less			
1802S-10	1802SB-10	.0001"	.025" (.01")	±.0001"/±.0001"/—	.0001"	±.00003"	0-10	1.5N or less			
1803S-10	1803SB-10	.0001"	.025" (.01")	±.0001"/±.0001"/—	.0001"	±.00003"	0-5-0	1.5N or less			

Ord	ler No.		
w/ lug	Flat-back		5
1410S	1410SB	_	
14115	1411SB	_	_
1410S-10	1410SB-10	~	_
1780S	1780SB	_	_
1781S	1781SB	_	_
1506S	1506SB	_	_
1507S	1507SB	_	_
1670S	1670SB	_	
1671S	1671SB	_	_
1802S-10	1802SB-10	~	<b>V</b>
1803S-10	1803SB-10	~	~

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### **DIMENSIONS**

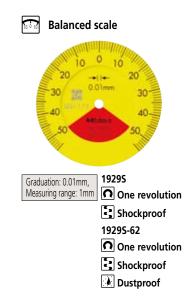


<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

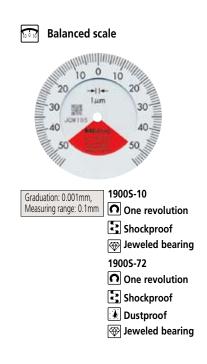
# SERIES 1 — Compact One Revolution Type for Error-free Reading

- Mitutoyo's unique shock-proof mechanism is incorporated, providing improved resistance to shock due to sudden spindle retraction caused by impact.
- This series has been developed to eliminate the possibility of reading errors due to miscounting multiple revolutions.
- The dead zone in red indicates "accuracy not guaranteed" .
- One revolution type Back plunger dial gages are also available. (Refer to pages F-49 to F-50 for details.)













### **FEATURES**

Metric				
Ord	er No.		[:X1]	5
w/ lug	Flat-back			<u> </u>
1929S	1929SB	_	_	~
19295-62	1929SB-62	_	~	~
1900S-10	1900SB-10	~	_	~
1900S-72	1900SB-72	~	~	~

Inch		ı			
Ord	er No.		[:]		
w/ lug	w/ lug Flat-back			<u> </u>	
1909S-62	1909SB-62	_	~	~	
1910S-72	1910SB-72	~	~	~	

### **SPECIFICATIONS**

Met	tric				SO/JIS type						
	Orde	er No.	Craduation	Graduation Range		Accı	ıracy		Repeat-	Dial	Measuring
w/	lug	Flat-back	Graduation	(range/rev)	Overall	Retrace	1/10 Rev	1 Rev	ability	reading	force
19295	5	1929SB	0.01mm	1mm (1.4mm)	11µm	4µm	7µm	_	3µm	50-0-50	1.4N or less
19295	5-62	1929SB-62	0.01mm	1mm (1.4mm)	11µm	4µm	7µm	_	3µm	50-0-50	1.4N or less
19005	5-10	1900SB-10	0.001mm	0.1mm (0.14mm)	5µm	2µm	2.5µm	_	1µm	50-0-50	1.5N or less
1900S	5-72	1900SB-72	0.001mm	0.1mm (0.14mm)	5µm	2µm	2.5µm	_	1µm	50-0-50	1.5N or less

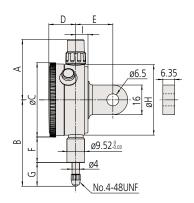
<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

Inch												
Order No.		Graduation	Range	Accuracy		Repeat-	Dial	Measuring				
w/ lug	Flat-back	Graduation	(range/rev)	First 1 Rev / 2.5 Rev / 10 Rev	Retrace	ability	reading	force				
19095-62	1909SB-62	.0005"	.04" (.056")	±.0005"/—/—	.00016"	±.0001"	20-0-20	1.4N or less				
1910S-72 1910SB-72		.0001"	.006" (.008")	±.0001"/—/—	.0001"	±.00003"	3-0-3	1.5N or less				

<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

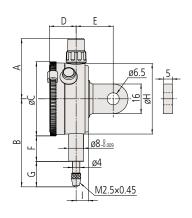
### **DIMENSIONS**

ANSI/AGD Type



Order No.	А	В	C	D	E	F	G	Н	I
1909S-62	32.5	41.7	40	14.5	19	12.8	8.9	38	6.6
1910S-72	32.5	40.8	40	14.5	19	12.8	8	38	6.6

ISO/JIS Type



Unit: mm

Note 1: Dimensions of the inch (ANSI/AGD Type) dial indicator partly differ from those of the metric (ISO/JIS Type) indicator.

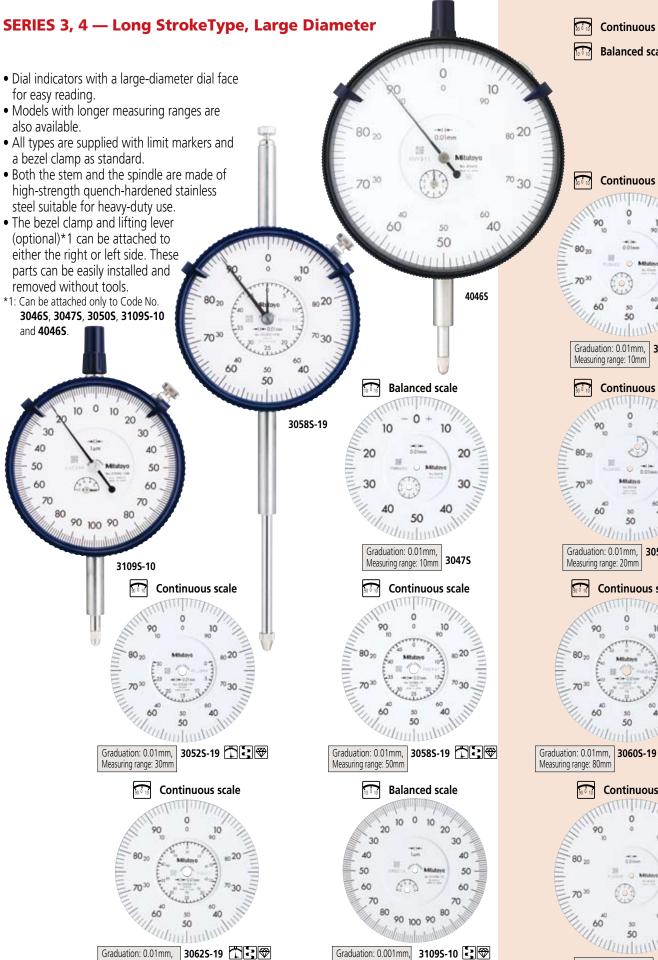
Note 2: Inch (ANSI/AGD Type) dial indicators are provided with a stem of 3/8" dia. and #4-48UNF thread mount for the contact point.

Order No.	Α	В	С	D	E	F	G	Н	- 1
19295	32.5	47.5	40	14.5	20	13.8	13.7	38	6.6
1929S-62	32.5	47.5	40	14.5	20	13.8	13.7	38	6.6
1900S-10	32.5	53.5	40	14.5	20	16.8	16.7	38	6.6
1900S-72	32.5	53.5	40	14.5	20	16.8	16.7	38	6.6

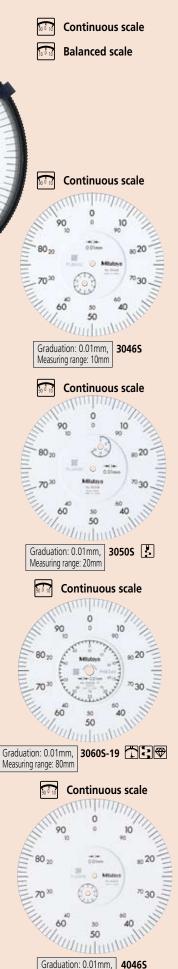


An inspection certificate is supplied as standard. Refer to page X for details.

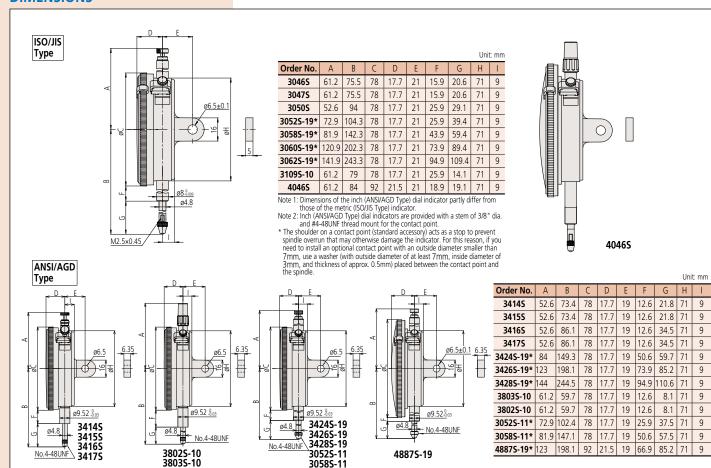
Comparison measuring instruments which ensure high quality, high accuracy and reliability.



Measuring range: 1mm



Measuring range: 100mm



### **FEATURES**

Motric

Inch

Medic		1					
Orde	er No.	5	(J				
w/ lug	Flat-back		<b>\$</b>				
3046S	3046SB	_	_	_	_	_	_
30475	3047SB	_	_	_	_	_	_
3050S	3050SB	_	~	_	_	_	_
3052S-19	3052SB-19	~	_	~	1	_	_
30585-19	3058SB-19	~	_	~	~	_	_
3060S-19*	3060SB-19*	1	_	~	1	_	_
3062S-19*	3062SB-19*	~	_	~	~	_	_
3109S-10	3109SB-10	~	_	1	_	_	_
4046S	4046SB	_	_	_	_	_	_

Orde	er No.	T)	$\overline{\mathbb{Z}}$				
w/ lug	Flat-back	3					
3414S	3414SB	_	_	_	_	_	_
3415S	3415SB	_	_	_	_	_	_
3416S	3416SB	_	_	_	_	_	_
3417S	3417SB	_	_	_	_	_	_
3424S-19	3424SB-19	~	~	~	_	_	_
3426S-19	3426SB-19	~	~	1	_	_	_
3428S-19	3428SB-19	~	~	~	_	_	_
3802S-10	3802SB-10	~	~	_	_	_	_
3803S-10	3803SB-10	~	~	_	_	_	_
4887S-19	4887SB-19	~	~	~	_	_	_

### **SPECIFICATIONS**

30585-11

Metric	Metric SO/JIS type											
Orde	er No.	Graduation	Range		Accu	racy		Repeat-	Dial	Measuring		
w/ lug	Flat-back	Graduation	(range/rev)	Overall	Retrace	1/10 Rev	1 Rev	ability	reading	force		
3046S	3046SB	0.01mm	10mm (1mm)	15µm	3µm	5µm	10µm	3µm	±0-100	1.4N or less		
30475	3047SB	0.01mm	10mm (1mm)	15µm	3µm	5µm	10µm	3µm	0-50-0	1.4N or less		
3050S	3050SB	0.01mm	20mm (1mm)	20µm	5µm	8µm	15µm	4µm	±0-100	2.0N or less		
3052S-19	3052SB-19	0.01mm	30mm (1mm)	25µm	7µm	10µm	15µm	5µm	±0-100	2.5N or less		
3058S-19	3058SB-19	0.01mm	50mm (1mm)	30µm	8µm	10µm	15µm	5µm	±0-100	3.0N or less		
3060S-19*	3060SB-19*	0.01mm	80mm (1mm)	45µm	9µm	12µm	20µm	5µm	±0-100	3.0N or less		
3062S-19*	3062SB-19*	0.01mm	100mm (1mm)	50µm	9µm	12µm	20µm	5µm	±0-100	3.2N or less		
31095-10	3109SB-10	0.001mm	1mm (0.2mm)	5μm 2μm 2μm			4µm	0.5µm	0-100-0	1.5N or less		
4046S	4046SB	0.01mm	10mm (1mm)	15µm	3µm	5µm	10µm	3µm	±0-100	1.4N or less		

- \*1 Use in a vertical position (contact point downward) for the long stroke model.
- \*2 Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

Inch							AN	ISI/AGD type				
Orde	er No.	Graduation	Range	Accuracy		Repeat-	Dial	Measuring				
w/ lug	Flat-back	Graduation	(range/rev)	First 1 Rev / 2.5 Rev / 10 Rev	Retrace	ability	reading	force				
3414S	3414SB	.001"	.5" (.1")	±.001" / ±.001" / ±.001"	.0002"	±.0002"	±0-100	1.8N or less				
3415S	3415SB	.001"	.5" (.1")	±.001" / ±.001" / ±.001"	.0002"	±.0002"	0-50-0	1.8N or less				
3416S	3416SB	.001"	1" (.1")	±.001" / ±.001" / ±.002"	.0002"	±.0002"	±0-100	1.8N or less				
3417S	3417SB	.001"	1" (.1")	±.001" / ±.001" / ±.002"	.0002"	±.0002"	0-50-0	1.8N or less				
34245-19	3424SB-19	.001"	2" (.1")	±.001" / ±.001" / ±.002" / ±.003" (20Rev)	.00033"	±.0002"	±0-100	3.0N or less				
3426S-19*	3426SB-19*	.001"	3" (.1")	±.001" / ±.001" / ±.002" / ±.003" (20Rev) / ±.005" (Over 20Rev)	.00033"	±.0002"	±0-100	3.0N or less				
3428S-19*	3428SB-19*	.001"	4" (.1")	±.001" / ±.001" / ±.002" / ±.003" (20Rev) / ±.005" (Over 20Rev)	.00033"	±.0002"	±0-100	3.2N or less				
3802S-10	3802SB-10	.0001"	.025" (.01")	±.0001"/±.0001"/—	.0001"	±.00003"	0-10	2.0N or less				
3803S-10	3803SB-10	.0001"	.025" (.01")	±.0001"/±.0001"/—	.0001"	±.00003"	0-5-0	2.0N or less				
4887S-19*	4887SB-19*	.001"	3" (.1")	±.001" / ±.001" / ±.002" / ±.003" (20Rev) / ±.005" (Over 20Rev)	.00033"	±.0002	±0-100	3.0N or less				
*1 Hso in a v	*1 Use in a vertical position (contact point downward) for the long stroke model											

Use in a vertical position (contact point downward) for the long stroke model.

<sup>\*2</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.



# **Dial Indicators**

Comparison measuring instruments which ensure high quality, high accuracy and reliability.

### **ANSI/AGD Type Metric Dial Indicator** with ø3/8" Stem and #4-48UNF-Thread Contact Point Compatible Type

### **SPECIFICATIONS**

Metric		Series 1	Series 1 ANSI/AGD t							
Orde	er No.	Graduation	Range	Accuracy		Repeat-	Dial	Measuring		
w/ lug	Flat-back	Graduation	(range/rev)	First 1 Rev / 2.5 Rev / 10 Rev	Retrace	ability	reading	force		
1230S-01	1230SB-01	0.01mm	2.5mm (1mm)	±10μm/±10μm/—	3µm	±2µm	0-100	1.4N or less		
1231S-01 1231SB-01		0.01mm	2.5mm (1mm)	±10μm/±10μm/—	3µm	±2µm	0-50-0	1.4N or less		
1044S-01	1044SB-01	0.01mm	5mm (1mm)	±10μm/±10μm/±13μm	3µm	±3µm	±0-100	1.4N or less		
1045S-01	1045SB-01	0.01mm	5mm (1mm)	±10μm/±10μm/±13μm	3µm	±3µm	0-50-0	1.4N or less		
1010S-11	1010SB-11	0.002mm	0.5mm (0.2mm)	±2μm/±2μm/—	2µm	±1µm	0-20	1.5N or less		
1011S-11	1011SB-11	0.002mm	0.5mm (0.2mm)	±2μm/±2μm/—	2µm	±1µm	0-10-0	1.5N or less		

<sup>1010</sup>S-11 1010SB-11 1011S-11 1011SB-11

**FEATURES** Metric

Order No.

w/ lug Flat-back 1230S-01 1230SB-01 1231S-01 1231SB-01 1044S-01 1044SB-01 1045S-01 1045SB-01

1045S-01	1045SB-01	0.01mm	5mm (1mm)	±10µm/±10µm/±13µm	3µm	±3µm	0-50-0	1.4N or less		104
1010S-11	1010SB-11	0.002mm	0.5mm (0.2mm)	±2µm/±2µm/—	2µm	±1µm	0-20	1.5N or less		101
1011S-11	1011SB-11	0.002mm	0.5mm (0.2mm)	±2µm/±2µm/—	2µm	±1µm	0-10-0	1.5N or less		101
* Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guarant										

Metric		Series 2				ANSI/AGD type		
Orde	er No.	Graduation	Range	Accuracy		Repeat-	Dial	Measuring
w/ lug	Flat-back	Graduation	(range/rev)	First 1 Rev / 2.5 Rev / 10 Rev	Retrace	ability	reading	force
2230S-01	2230SB-01	0.01mm	2.5mm (1mm)	±10μm / ±10μm / —	3µm	±3µm	±0-100	1.4N or less
2231S-01	2231SB-01	0.01mm	2.5mm (1mm)	±10μm / ±10μm / —	3µm	±3µm	0-50-0	1.4N or less
2046S-01	2046SB-01	0.01mm	10mm (1mm)	±10μm / ±10μm / ±13μm	3µm	±3µm	±0-100	1.4N or less
2046S-11	2046SB-11	0.01mm	10mm (1mm)	±10μm / ±10μm / ±13μm	3µm	±3µm	±0-100	1.4N or less
20485-11	2048SB-11	0.01mm	10mm (1mm)	±10μm / ±10μm / ±13μm	3µm	±3µm	±0-100	1.4N or less
20475-01	2047SB-01	0.01mm	10mm (1mm)	±10μm / ±10μm / ±13μm	3µm	±3µm	0-50-0	1.4N or less
2047S-11	2047SB-11	0.01mm	10mm (1mm)	±10μm / ±10μm / ±13μm	3µm	±3µm	0-50-0	1.4N or less
2902S-01	2902SB-01	0.01mm	10mm (1mm)	±10μm / ±10μm / ±13μm	3µm	±3µm	100-0	1.4N or less
20505-01	2050SB-01	0.01mm	20mm (1mm)	±10μm / ±10μm / ±15μm / ±20μm (20Rev)	4µm	±3µm	±0-100	2.0N or less
2050S-11	2050SB-11	0.01mm	20mm (1mm)	±10μm / ±10μm / ±15μm / ±20μm (20Rev)	4µm	±3µm	±0-100	2.0N or less
2056S-01	2056SB-01	0.01mm	25mm (1mm)	±10µm / ±10µm / ±15µm/ ±20µm (20Rev)/ ±25µm (Over 20Rev)	4µm	±3µm	±0-100	2.5N or less
2900S-73*	2900SB-73*	0.001mm	0.08mm (0.1mm)	±2µm/—/—	2µm	±0.3µm	40-0-40	2.0N or less
21095-11	2109SB-11	0.001mm	1mm (0.2mm)	±3µm/±3µm/±4µm	2µm	±0.3µm	0-10-0	1.5N or less
21195-11	2119SB-11	0.001mm	5mm (0.2mm)	±7µm / ±7µm / ±8µm / ±10µm (20Rev) / ±10µm (Over 20Rev)	2.5µm	±0.3µm	0-10-0	1.5N or less

Metric								
Orde	er No.		M	<b>T</b>		(T)	1371	Ð
w/ lug	Flat-back	64				5		<b>\</b>
2230S-01	2230SB-01	_	_	_	_	_	_	_
2231S-01	2231SB-01	_	_	_	_	_	_	_
2046S-01	2046SB-01	_	_	_	_	_	_	_
2046S-11	2046SB-11	_	~	_	_	_	_	_
20485-11	2048SB-11	_	~	~	~	_	_	_
20475-01	2047SB-01	_	_	_	_	_	_	_
2047S-11	2047SB-11	_	~	_	_	_	_	_
2902S-01	2902SB-01	_	_	_	_	_	_	~
2050S-01	2050SB-01	_	_	_	_	_	_	_
2050S-11	2050SB-11	_	~	_	_	_	_	_
20565-01	2056SB-01	_		_	_	_	_	_
2900S-73*	2900SB-73*	_	~	_	_	~	~	_
2109S-11	2109SB-11	_	>	_	_	~	_	_
21195-11	2119SB-11	_	~	_	_	_	_	

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<sup>\*2</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.



### **Optional Accessories**

Backs (See page F-50.)

Contact points (See pages F-46 to F-49.)



<sup>\*1</sup> One revolution type

# ANSI/AGD Type Metric Dial Indicator with ø3/8" Stem and #4-48UNF-Thread Contact Point Compatible Type

### **FEATURES**

Metric							
Orde	er No.						
w/ lug	Flat-back			3	_	_	_
3052S-11	3052SB-11	~	~	~	_	_	_
3058S-11	3058SB-11	~	~	~	_	_	_

### **SPECIFICATIONS**

Metric		Series 3						ANSI/AGD type
Order No.			Pango	Accuracy		Repeat-	Dial	Measuring
w/ lug			First 1 Rev / 2.5 Rev / 10 Rev / 20 Rev / Over 20 Rev	Retrace	ability	reading	Measuring force	
30525-11	3052SB-11	0.01mm	30mm (1mm)	±10μm / ±10μm / ±15μm / ±20μm / ±30μm	5µm	±3µm	±0-100	2.5N or less
30585-11	3058SB-11	0.01mm	50mm (1mm)	±15μm / ±15μm / ±20μm / ±25μm / ±40μm	6 µm	±3µm	±0-100	3.0N or less

<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.



### **Optional Accessories**

Backs (See page F-50.)
Contact points (See pages F-46 to F-49.)



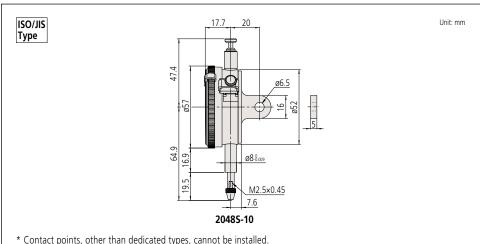
# **SERIES 2 — Special Dial Indicators**

### Adjustable hand dial gauge

• The hand position can be adjusted independently of the position of the spindle by rotating the top knob.



### **DIMENSIONS**



\* Contact points, other than dedicated types, cannot be installed.

\* The shoulder on a contact point (standard accessory) acts as a stop to prevent spindle overrun that may otherwise damage the indicator. For this reason, if you need to install an optional contact point with an outside diameter smaller than 7mm, use a washer (with outside diameter of at least 7mm, inside diameter of 3mm, and thickness of approx. 0.5mm) placed between the contact point and the spindle.

### **SPECIFICATIONS**

Metric												
Order No.		Graduation	Range		Accı	ıracy		Repeat-	Dial	Measuring		
w/ lug	Flat-back	Graduation	(range/rev)	Overall	Retrace	1/10 Rev	1 Rev	ability	reading	force		
20485-10	2048SB-10	0.01mm	10mm (1mm)	15µm	3µm	5µm	10µm	3µm	±0-100	1.4N or less		
4.6 1.	1 1 1 1			22.1	/			D 1.41				

\* Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

Inch														
Order No.		Graduation	Range	Accuracy		Repeat-	Dial	Measuring						
w/ lug	Flat-back	Graduation	(range/rev)	First 1 Rev / 2.5 Rev / 10 Rev	Retrace	ability	reading	force						
2915S-10	2915SB-10	.001"	.5" (.1")	±.001" / ±.001" / ±.001	.0002	±.0002	±0-100	1.8N or less						
29185-10	2918SB-10	.001"	.5" (.1")	±.001" / ±.001" / ±.001	.0002	±.0002	0-50-0	1.8N or less						

<ul> <li>Complete</li> </ul>	d products ins	pection is	performed in	the vertical	position (	contact p	point downward	and t	he stated	accuracy	is guarar	nteed.
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### **FEATURES**

Metric		1				
Orde	er No.	(m)	[2]	$\square$		
w/ lug	Flat-back		STOP		_	_
20485-10	2048SB-10	~	_	~	_	_



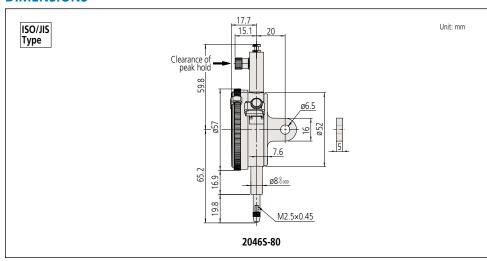




### **SERIES 2 — Special Dial Indicators**



### **DIMENSIONS**



### **FEATURES**

Metric		ı				
	er No.		তা	( <del>M</del> )	_	_
w/ lug	Flat-back		STOP			
2046S-80	2046SB-80	_	~	_	_	-

### **SPECIFICATIONS**

Metric ISO/JIS ty												
Order No.		Graduation	Range	Accuracy				Repeat-	Dial	Measuring		
w/ lug	Flat-back	Graduation	(range/rev)	Overall	Retrace	1/10 Rev	1 Rev	ability	reading	force		
2046S-80	2046SB-80	0.01mm	10mm (1mm)	15µm	_	5µm	10µm	_	±0-100	5.0N or less		

<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.



### **Back Plunger Type Dial Indicator SERIES 2**

- Back plunger type dial gauges are suitable for mounting onto leveling machine tool tables or inspection jigs, and for use in small spaces where the graduations of standard dial gauges are difficult to see.
- Models 2960T, 2961T, 2990T-10 and 2991T-10, which use Mitutoyo's proprietary shock-proofing mechanism, have excellent durability and shock resistance.
- Model 2990T-10 provides 0.001mm graduation.



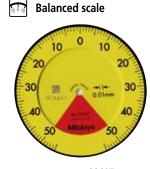


### **Holding bar (optional)**

Order No.	øD	L
21AAA166	ø6mm	42mm
136567	ø6mm	81mm
124625	ø6.35mm	81mm
21AAA167	ø6.35mm	42mm
21AAA168	ø8mm	42mm
136568	ø8mm	81mm

\* øD and L: detail shown in drawing below.





Graduation: 0.01mm. Measuring range: 1mm

2960T One revolution

Shockproof Back plunger



**Balanced scale** 

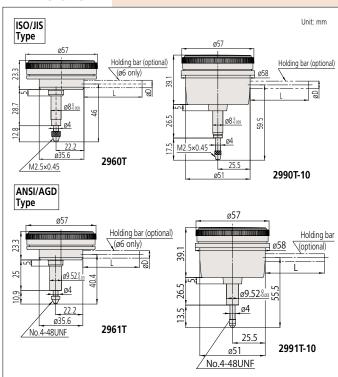
2990T-10

One revolution

🔁 Shockproof 🖫 Back plunger

**→ Jeweled bearing** 

### **DIMENSIONS**



\* The shoulder on a contact point (standard accessory) for 2960T and 2961T acts as a stop to prevent spindle overrun that may otherwise damage the indicator. For this reason, if you need to install an optional contact point with an outside diameter smaller than 7mm, use a washer (with outside diameter of at least 7mm, inside diameter of 3mm, and thickness of approx. 0.5mm) placed between the contact point and the spindle.

Metric ISO/IIS type										
Order No.	Graduation	Range (range/rev)	Overall	Accur. Retrace	acy 1/10 Rev	1 Rev	Repeatbility	Dial reading	Measuring force	
2960T	0.01mm	1mm (1.27mm)	14µm	4µm	8µm	_	3µm	50-0-50	1.4N or less	
2990T-10	0.001mm	0.1mm (0.14mm)	5µm	2µm	2.5µm	_	1µm	50-0-50	1.5N or less	

Metric						
Order No.	C	3	<b>₩</b>	_	-	_
2960T	~	~	_	_	_	
2990T-10	~	~	~	_	_	_

\* Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

Inch													
Order N	der No.         Graduation         Range (range/rev)         First 1 Rev / 2.5 Rev / 10 Rev         Ret		Retrace	Repeatbility	Dial reading	Measuring force							
2961T	.0005"	.04" / .05"	±.0005"/—/—	.00016"	±.0001"	20-0-20	1.4N or less						
2991T-10	.0001"	.008" / .01"	±.0002"/—/—	.0001"	±.00005"	4-0-4	1.5N or less						

Inch						
Order No.	C	3	<b>₩</b>	-	-	_
2961T	~	~	_	_	_	
299T-10	~	1	~	1	1	-

<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.



2990T-10





### **Holding bar (optional)**

Order No.	øD	L
21AAA166	ø6mm	42mm
136567	ø6mm	81mm
124625	ø6.35mm	81mm
21AAA167	ø6.35mm	42mm
21AAA168	ø8mm	42mm
136568	ø8mm	81mm

<sup>\*</sup> øD and L: detail shown in drawing below.

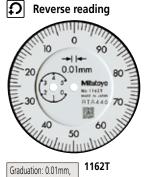
### **Back Plunger Type Dial Indicator SERIES 1**

- Back plunger type dial gauges are suitable for mounting onto leveling machine tool tables or inspection jigs, and for use in situations where standard dial gauges are difficult to read.
- Model 1960T and 1961T, which uses Mitutoyo's proprietary shock-proofing mechanism, has excellent durability and shock resistance.



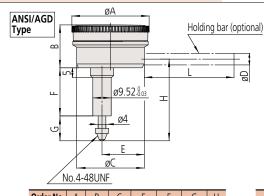




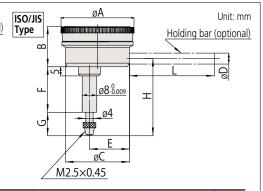


Measuring range: 5mm **Back plunger** 

### **DIMENSIONS**



Order No.	Α	В	С	E	F	G	Н
1166T	40	22.1	35.6	22.2	25	10.9	42
1167T	40	22.1	35.6	22.2	25	10.9	42
1168T	40	22.1	35.6	22.2	25	10.9	42
1961T	40	22.1	35.6	22.2	25	10.9	40



	Order No.	А	В	С	E	F	G	Н
ĺ	1160T	40	22.1	35.6	22.2	25	13.8	43.3
	1162T	40	22.1	35.6	22.2	25	13.8	43.3
	1960T	40	22.1	35.6	22.2	28.7	12.8	46

Note 1: Contact point (standard accessory) for all products in this page has a role as a top dead point stopper. For this reason, if you need to install an optional contact point with an outside diameter smaller than 7mm, use a washer (with outside diameter of at least 7mm, inside diameter of 3mm, and thickness of approx. 0.5mm) placed between the contact point and the spindle.

Note 2: Dimensions of the inch (ANSI/AGD Type) dial indicator partly

differ from those of the metric (ISO/JIS Type) indicator.

Note 3: Inch (ANSI/AGD Type) dial indicators are provided with a stem of 3/8" dia. and #4-48UNF thread mount for the contact point.

# **Balanced scale** 10 200 1960T Graduation: 0.01mm, One revolution Measuring range: 1mm Shockproof

**Back plunger** 

### **FEATURES**

Metric

Order No.	C	3	IJ	-	ı	ı
1960T	<b>/</b>	<b>/</b>	_	_	_	_
1160T	_	_	_	_	_	_
1162T	_	_	1	_	_	_

Inch	ı					
Order No.	U	3	Ð	_	_	_
1961T	~	~	_	_	_	_
1166T	_	_	_	_	_	_
1167T	_	_	_	_	_	_
1168T	_	_	~	_	_	_

### **SPECIFICATIONS**

ISO/JIS type Accuracy Measuring

Order No.	Graduation	Range (range/rev)	Overall	Retrace	1/10 Rev	1 Rev	Repeatbility	reading	force
1960T	0.01mm	1mm (1.27mm)	14µm	4µm	8µm	_	3µm	50-0-50	1.4N or less
1160T	0.01mm	5mm (1mm)	16µm	4µm	8µm	14µm	3µm	±0-100	1.4N or less
1162T	0.01mm	5mm (1mm)	16µm	4µm	8µm	14µm	3µm	100-0	1.4N or less

Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed. ANSI/AGD type

inch							Wish rob type
Order No.	Graduation	Range (range/rev)	Accuracy		Repeatbility	Dial	Measuring
Order No.	Graduation	(range/rev)	First 1 Rev / 2.5 Rev / 10 Rev	Retrace	Repeatolity	reading	force
1961T	.001"	.04" (.05")	±.001"/—/—	.0002"	±.0002"	20-0-20	1.4N or less
1166T	.001"	.2" (.05")	±.001" / ±.001" / ±.001"	.00033"	±.0002"	±0-50	1.4N or less
1167T	.001"	.2" (.05")	±.001" / ±.001" / ±.001"	.00033"	±.0002"	0-25-0	1.4N or less
1168T	.001"	.2" (.05")	±.001" / ±.001" / ±.001"	.00033"	±.0002"	50-0	1.4N or less

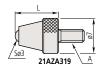
<sup>\*</sup> Completed products inspection is performed in the vertical position (contact point downward) and the stated accuracy is guaranteed.

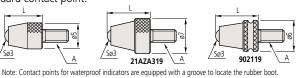
### **Contact Points Optional Accessory for Digimatic and Dial Indicators and Linear Gages**

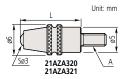
### **Ball point**

Standard contact point.









A. IVIZ.3XU.43				
Material	Car	bide	Ruby	Plastic
L	Without groove	With groove (waterproof type)	Without groove	Without groove
7.3	901312	_	120047	901994
8.3	21AZA319	902119	_	_
12.1	_	21AZA320	_	_
14	21JAA225	_	_	_
15	120049	_	120051	_
17	21JAA224	_	_	_
19.3	_	21AZA321	_	_
20	137391	_	137392	_
22	21JAA226	_	_	_
25	120053	_	120055	_
30	21AAA252	_	21AAA253	_

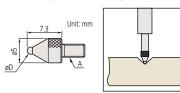




1/4" 21B7B005 902018	
Material L Carbide Plastic	
<b>21BZB005 902018</b> A: 4-48UNF	

### **Ball point**

Optimal for workpieces with deep indentations.



	1 12	_ ^	4 0
Δ.	1\/1\/	.5x0	/  5

Order No.	SøD	ød
21AAA349	1mm, carbide	5mm
21AAA350	1.5mm, carbide	5mm
101122	1.8mm, steel	5mm
21AAA351	2.5mm, carbide	5mm
21AAA352	4mm, carbide	5mm

### **Shell Type Point**

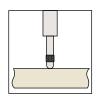
Contact point with a large radius. Optimal for use on flat surfaces.





A: M2.5x0.45

71. IVIZ.3X0.+3		
Order No.	L	
101386	5	
101118	10	
137393	15	
101387	20	
101388	25	
21AAA254	30	

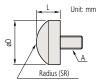


A: 4-48UNF

/ 1 O O I WI	
Order No.	L
193697	3/32"
101184	5/32"
21AAA031	1/4"
21AAA032	3/8"
101185	1/2"
21AAA033	5/8"
101186	3/4"
21AAA034	7/8"
101187	1"
21AAA035	1 1/4"
21AAA036	1 1/2"
21AAA037	1 3/4"
21AAA038	2"
21AAA039	2 1/4"
21AAA040	2 1/2"
21AAA041	2 3/4"
21AAA042	3"

### **Spherical Point**

A large radius makes this contact point optimal for use where the workpiece needs to slide from the side.





A: M2.5x0.45

Order No.	D	L	SR
111460	5.5	3	5
125258	7.9	5	5
101119	10	5	7

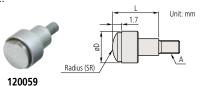
A:	4-48U	N
_		_

Order No.	D	L	SR
101205	1/2"	1/8"	.35"
101204	3/8"	3/32"	28"

### **Contact Points Optional Accessory for Digimatic and Dial Indicators and Linear Gages**

### **Spherical Point (Carbide)**

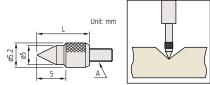
A large radius makes this contact point optimal for use where the workpiece needs to slide from the



A: M2.5x0.45				
	Order No.	D	L	SR
	120058	5.2	5	5
	120059	7.5	10	7
	120060	10.5	10	10

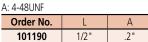
### **Conical Point**

Used for positioning the measurement point. Since it can damage a workpiece easily, it is not suitable for use on soft materials.



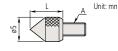


A: M2.5x0.45		
Order No.	Tip angle	L
101120	60°	10





101385



A: M2.5x0.45

A . A AOLINIC

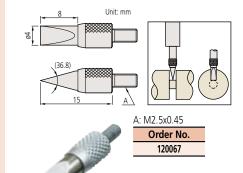
Order No.	Tip angle	L
101385	90°	5

A: 4-48UNF			
	Order No.	D	L
	101191	.2"	1/4"

### **Knife Edge Point (Carbide)**

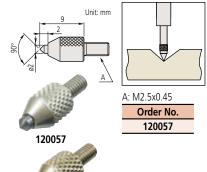
120067

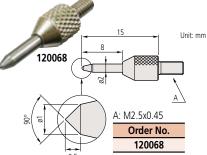
Suitable for measuring narrow groove diameter, etc.



### **Conical Point (Carbide)**

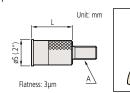
Used for positioning the measurement point. Since it can damage a workpiece easily, it is not suitable for use on soft materials.





### **Flat Point**

Optimal for use on convex surfaces.

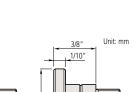


: M2.5x0.45 Order No.	

A. IVIZ.JAU.+J			
Order No.	L		
131365	8		
21AAA340	10		

A: 4-48UNF	
Order No.	L
133017	5/16"
21AAA043	1/2"
21AAA044	3/4"
21AAA045	1"





A: 4-48UNF Order No. 101188

	A
A: M2.5x0.45	
Order No.	D
101117	10
21 Δ Δ Δ 3 // 1	15

A: M2.5x0.45	
Order No.	D
101117	10
21AAA341	15
21AAA342	20
21AAA343	25
21AAA344	30

101189	3/8





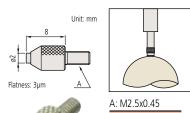
# **Dial Indicators**

Comparison measuring instruments which ensure high quality, high accuracy and reliability.

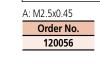
### **Contact Points Optional Accessory for Digimatic and Dial Indicators and Linear Gages**

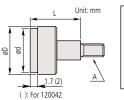
### Flat Point (Carbide)

Optimal for use on convex surfaces.







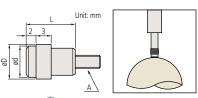






Order No.	D	d	L
120041	5.2	4.3*	5
120042	7	6.5*	10
120043	10.5	9.5*	10
21AAA345	17	15**	10
21AAA346	22	20**	10
21AAA347	27	25**	10
21AAA348	32	30**	10

Flatness: \*3µm, \*\*5µm

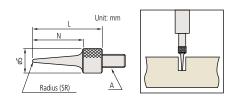




A: M2.5x0.45			
Order No.	D	d	L
137255	7	6.4	10
137399	9	8	10

### **Needle Point**

Suitable for probing the bottom of a groove or hole.





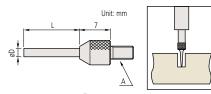
N	L	SR
11	15	0.4
13	17	0.2
21	25	0.4
31	35	0.4
	11 13 21	11 15 13 17 21 25

A: 4-48UNF

Order No.	L	SR
21AAA030	.6"	.016"
21AAA046	1"	.016"
21AAA047	1 1/2"	.016"
21AAA048	2"	.016"

### **Needle Point (Carbide)**

Suitable for probing the bottom of a groove or hole.





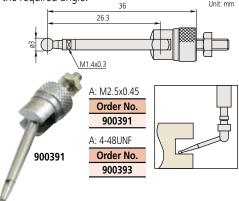
A: M2.5x0.45

Order No.

120066	0.45	3
21AAA329	0.45	5
120065	1	3
21AAA330	1	5
21AAA331	1	8
21AAA332	1	10
21AAA333	1	20
21AAA334	1	40
21AAA335	1.5	5
21AAA336	1.5	10
120064	1.5	13
21AAA337	1.5	20
21AAA338	1.5	40
137257	2	8
21AAA257	2	18
21AAA258	2	28
21AAA339	2	40

### **Lever Point**

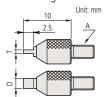
Suitable for use on perpendicular faces, such as those within mold cavities. Lever can be adjusted to the required angle.

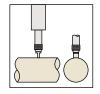


# **Contact Points Optional Accessory for Digimatic and Dial Indicators and Linear Gages**

### **Blade Point (Carbide)**

Suitable for use on convex surfaces, especially those with shallow grooves.





A: M2.5x0.45		
Order No.	T	D
120061	0.4	2
120062	0.6	2
120063	1	4



### **Interchangeable Contact Point Set**

This set consists of six types of popular contact point for extending the use of an indicator to many applications.

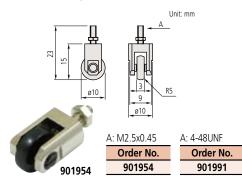


A: M2.5x0.45

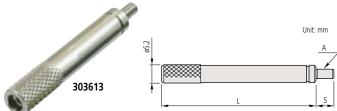
Order No.	Contact points included
7822	Flat Point ( <b>131365</b> , ø5mm)
	Flat Point ( <b>101117</b> , ø10mm)
	Needle Point (101121)
	Spherical Point ( <b>101119</b> )
	Shell Type Point (101118)
	Shell Type Point (101387)

### **Roller Point**

Suitable for use on a moving workpiece surface, or where the workpiece needs to slide from the side.



### **Extension Rod**

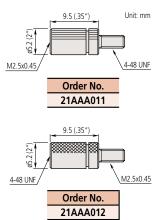


Δ.	1/12	5 <sub>v</sub> n	15

A: M2.5x0.45	
Order No.	L
303611	10
21AAA259A	15
303612	20
21AAA259B	25
303613	30
21AAA259C	35
21AAA259D	40
21AAA259E	45
21AAA259F	50
21AAA259G	55
304146	60
21AAA259H	65
21AAA259J	70
21AAA259L	75
21AAA259M	80
304147	90
303614	100

Δ. 4-48Ι ΙΝΕ

A. 4-40UNF				
Order No.	L			
139167	1/2"			
301655	1"			
301657	2"			
301659	4"			





# **Dial Indicators**

Comparison measuring instruments which ensure high quality, high accuracy and reliability.

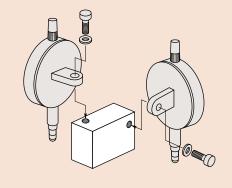
# **Interchangeable Backs Optional Accessory for Digimatic and Dial Indicators**

### **SPECIFICATIONS**

Description		Order No.		
		Series 1 (ø31, ø36, ø40mm)	Series 2(ø57mm)	Series 3, 4 (ø78, 91mm)
Flat Back	Unit: mm	101211: a=2.2 136872: for water-proof type 191559: for 1911TB-10, 1913TB-10, 1921TB-10, 1923TB-10, 1925TB-10 137906: for 1003TB	101039: a=2.5 21AZB231: for water-proof of S type 192910: (F type waterproof model)	<b>100836</b> : a=3.0
Lug-on-Center Back	06.5 Unit: mm	101210: metric type 101307: inch type 190561: for 1911T-10, 1913-10 190139: 1921T-10, 1923T-10, 1925T-10 137905: for 1003T	101040: metric type 101306: inch type 21AZB230: for water-proof of S type (mm) 21BZB104: for water-proof of S type (inch)	100691: metric type 100797: inch type
Magnetic Back	8 Unit: mm	Special order	900928	900929
Back with Offset Lug	96.5 Unit: mm	Special order	101167	100837
Back with Post	Unit: mm	193172 Custom made	101169	100839
Back with Screw Mount	M6 X1 Unit: mm	193173: M6x1, Custom made 193174: #1/4-28UNF, Custom made	136023: M6x1 101170: #1/4-28UNF	<b>136024</b> : M6x1 <b>100840</b> : #1/4- 28UNF
Adjustable Back	32 Unit: mm	<b>136025</b> : M6x1 <b>129721</b> : #1/4-20UNC	136026: M6x1 101168: #1/4-20UNC	<b>136027</b> : M6x1 <b>100838</b> : #1/4-20UNC
Back with Dovetail	Unit: mm	_	900008	Special order
Back with Adjustable Bracket	50.2 Unit: mm  910.5 97.1  38  97.1  16	_	901963	_

A dial or Digimatic indicator may be held in position by clamping on either the stem or the lug on the back of the indicator. The back of the indicator may need to be interchanged with another type for special applications. A wide variety of backs are available for Mitutoyo Digimatic and dial indicators.

### **Application**



When installing to 297\*TB series, please separately prepare 4 fixing screws (Order No.546666 Self-tapping screw only for resin). Do not apply a tightening torque of more than 20N-cm in order to avoid stripping the screw threads.



# **Spindle Lifting Lever and Cable Optional Accessories for Digimatic and Dial Indicators**

### **Spindle Lifting Lever**

• The Spindle Lifting Lever is attached to the top end of the spindle for improved inspection efficiency when using a dial indicator mounted on a stand.

### 902100

Use for S type Series 1 and F type Series 2 (up to 10mm/.4" range) dial indicators.



### 21AZB149

Use for S type Series 2, 3, and 4 dial indicators (up to 10mm/.4").

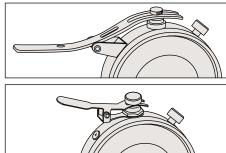


### 21AZB150

Use for S type Series 2 and 3 dial indicators (from 10mm/.4" up to 20mm/.8").



### **Application**



### 21BZA205

Use for F type Series 1 dial indicators.



### 902011

Use for F type Series 2 dial indicators (up to 10mm/.4" range).



### 903424

Use for F type Series 2 dial indicators (up to 20mm/.8" range) and Series 3 and 4 dial indicators (up to 10mm/.4" range).



### 21EZA198

Use for ID-SS, ID-SX, ID-CX



<sup>\*</sup> If the spindle lifting lever is installed on a water/dustproof type, waterproof performance is not guaranteed.



# **Dial Indicators**

Comparison measuring instruments which ensure high quality, high accuracy and reliability.

### **Spindle Lifting Cable**

901975: with auto-stop function



Note: This accessory is not applicable to range of 20mm or more, 2048S(B)-10, 2046S(B)-80, 1911T-10, 1913T-10, 1921T-10, 1923T-10, 1925T-10, and 2971TB to 2978TB.

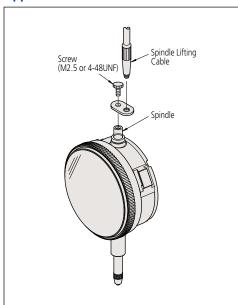
### **Spindle Lifting Lever**

### 137693

Suitable for 4.8mm spindle diameter.



### **Application**





### **Limit Stickers**

• These are stuck onto the dial face or crystal of a Series 2 dial indicator (55.6mm or 57mm bezel diameter) to indicate tolerance limits.



Red Green Yellow







**No.136420** (10 sheets/set)

**No.136421** (10 sheets/set)

**No.136422** (10 sheets/set)

### **Color-coded Spindle Caps**

• 9 color-coded spindle caps are available for dial indicators with a range of 10mm or less.



Color	Order No.		
Coloi	Standard	Waterproof	
Black	193051	193595	
White	193051W	193595W	
Red	193051R	193595R	
Green	193051G	193595G	
Blue	193051B	193595B	
Yellow	193051Y	193595Y	
Orange	193051D	193595D	
Pink	193051P	193595P	
Navy	1930515	1935955	
Note: This accessory is not applicable to 1002T			

Note: This accessory is not applicable to 1003T 1911T-10 1913T-10 1921T-10 1923T-10 1925T-10 and 2971TB to 2978TB.

Note: When attaching to small dial indicators, the overall height will be 8mm taller.



# **Dial Indicators**

Comparison measuring instruments which ensure high quality, high accuracy and reliability.

### **Dial Indicator Repair Tool Kit**



### **Set 7823**

Set Configuration

- (1) Spindle rest (129730)
- (2) Pin remover (129732)
- (3) Punch (129733)
- (4) Bearing adjuster (**129734**)
- (5) Pinion set (**129735**)
- (6) Reamer Ø1 (129736)
- (7) Reamer Ø0.6 (193702)
- (8) Reamer for pointer (Ø0.5: 1/20 taper) (21JAA273)
- (9) Pointer removing tool (126628)
- (10) Pliers (901180)
- (11) Nippers (901179)
- (12) Pin rest (129731)
- (13) Grease (**901171**)
- (14) Hammer (901178)
- (15) Stick (**21JAA314**)
- (16) Brush (901177)
- (17) Brush (901176)
- (18) Pin-vise (901175)
- (19) Screwdriver (Phillips/flat blade) (901174)
- (20) Tweezers (**129729**)
- (21) Screwdriver (Phillips) (901173)
- (22) Lubricating oil (21JAA313)
- (23) Pointer removing tip (Ø0.8) (126630)
- (24) Pointer removing tip (Ø0.5) (126630B)
- (25) Pointer removing tip (Ø1.6) (**126630C**)
- (26) Adjustable nut (100699)
- (27) Case (901182)

### Application examples

### Lubricate bezel to restore smooth operation

Apply the grease (No. 13) to the entire groove of the bezel with the brush (No. 16).

**Renew lubricant in bearing**Apply the lubrication oil (No. 22) to the pinion bearing with the stick (No. 15).

### Remove the long hand

Position the pointer removing tool (No. 9) on the hole diameter of the minute hand. Push the pivot with the pointer removing tool to remove the long hand.

### Remove the little hand

Remove the little hand with the nippers (No. 11).

### Adjust a bearing

Press the steel or jeweled bearing into its housing using the bearing adjuster (No. 4).

### Remove or replace a pin

Place the spindle on the groove of the spindle rest (No. 1). Remove the pin with the pin remover (No. 2) and the hammer (No. 14). Tap the pin directly with the hammer (No. 14) to replace the pin.

### Replace the long or little hand

Screw the pinion rest (No. 5) into the pin rest (No. 12). Support the pinion with the fixed pinion rest, and replace the hand with the punch (No. 3) and hammer (No. 14). Reaming is necessary in order to use a new hand. Use the reamer Ø1 (No. 6) or reamer ø0.6 (No. 7) for F-type dial indicators and dial test indicators. Use the reamer for hands (Ø0.5 1/20 taper) (No.8) on S type and T type dial indicators.

### **Dial Indicator Crystal Setter**



### 7000

- $\bullet$  Used for fitting a crystal on dial indicators (Series 1 and 2), dial test indicators, and dial calipers. (Integrated molded crystals are excluded.)
- 8 sizes of crystal setting pads are supplied as standard.
- Application examples

Nos. 2 and 3: Pocket-type dial test indicators

Nos. 3 and 4: Dial test indicators, universal-type test indicators, full-range of Series 1 dial indicators, full range of dial calipers

Nos. 7 and 8: full-range of Series 2 dial indicators, dial height gage with counter

Size of crystal setting pads (mm)

(1) ø19.5 (2) ø22.5 (3) ø25.5 (4) ø28.5 (6) ø35 (7) ø38

Crystal setting pads set (including No. 1 to No. 8): 21JAA032

Note: Crystal setting pads for large dial indicators (Series 3 and 4) are available by special order.

### Replacing bezels and graduation plates

A bezel and graduation plate must be swaged together so that the graduation plate always rotates with the bezel. Assemblies comprised of a swaged bezel and graduation plate are available for some models.

	Code No. of dial indicators	Code No. of swaged assemblies
	2046S	21AZB132
	2109S-10	21AZB138
Ī	2046F	903457
	2109F	903464

# Introduction for Measurement data recording tools for Digimatic Indicators (optional)

# For Digimatic Indicators ID-H and ID-F (Connector type D)

### Dedicated connecting cables (optional)

Interface for connecting to PC or PLC, and dedicated printer and its connecting cable.

 PC connection (wired system) ··· USB Input Tool (refer to page A-5/A-6)

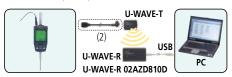
USB-ITN-D (2m): No.06ADV380D



Dedicated cable for models with SPC data output (1) 1m: No.936937 2m: No.965014

● PC connection (wireless system) ··· U-WAVE (refer to pageA-7)

U-WAVE-T (IP67): No.02AZD730D U-WAVE-T (buzzer): No.02AZD880D



Dedicated cable for models with SPC data output
(2) For standard 160mm: No.02AZD790D
For footswitch: No.02AZE140D

Dedicated printer connection (only for wired system)
 DP-1VR (refer to page A-13)



Dedicated cable for models with SPC data output

(1) 1m: **No.936937** 2m: **No.965014** 

 Connecting to PC, PLC, etc. by RS-232C communication (only for wired system)

··· IT-007R (refer to page A-6), MUX-10F (refer to page A-14)



Dedicated cable for models with SPC data output

(1) 1m: **No.936937** 2m: **No.965014** 

# For Digimatic Indicators other than ID-H/ID-F/ID-N/ID-B (Connector type F)

### Dedicated connecting cables (optional)

Interface for connecting to PC or PLC, and dedicated printer and its connecting cable.

■ PC connection (wired system) ··· USB Input Tool (refer to page A-5/A-6)

USB-ITN-F (2m): No.06ADV380F

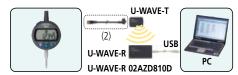


Dedicated cable for models with SPC data output

(1) 1m: No.905338 2m: No.905409

PC connection (wireless system) ··· U-WAVE (refer to pageA-7)

U-WAVE-T (IP67): No.02AZD730D U-WAVE-T (buzzer): No.02AZD880D



Dedicated cable for models with SPC data output

(2) For standard 160mm: **No.02AZD790F** For footswitch: **No.02AZE140F** 

Dedicated printer connection (only for wired system)
 DP-1VR (refer to page A-13)



Dedicated cable for models with SPC data output

(1) 1m: No.905338 2m: No.905409

 Connecting to PC, PLC, etc. by RS-232C communication (only for wired system)

··· IT-007R (refer to page A-6), MUX-10F (refer to page A-14)



Dedicated cable for models with SPC data output

(1) 1m: **No.905338** 2m: **No.905409** 

# For Digimatic Indicators ID-N and ID-B (Connector type G)

### Dedicated connecting cables (optional)

Interface for connecting to PC or PLC, and dedicated printer and its connecting cable.

 PC connection (wired system) ··· USB Input Tool (refer to page A-5/A-6)

USB-ITN-G (2m): No.06ADV380G



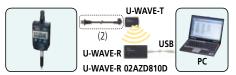
Dedicated cable for models with SPC data output

(1) 1m: No.21EAA194 2m: No.21EAA190

PC connection (wireless system) ··· U-WAVE (refer to pageA-7)

(1067). No 0247D730D

U-WAVE-T (IP67): No.02AZD730D U-WAVE-T (buzzer): No.02AZD880D



Dedicated cable for models with SPC data output

(2) For standard 160mm: **No.02AZD790G** For footswitch: **No.02AZE140G** 

Dedicated printer connection (only for wired system)
 DP-1VR (refer to page A-13)



Dedicated cable for models with SPC data output

(1) 1m: No.21EAA194 2m: No.21EAA190

 Connecting to PC, PLC, etc. by RS-232C communication (only for wired system)

··· IT-007R (refer to page A-6), MUX-10F (refer to page A-14)



Dedicated cable for models with SPC data output

(1) 1m: No.21EAA194 2m: No.21EAA190

