



JUNE 2013

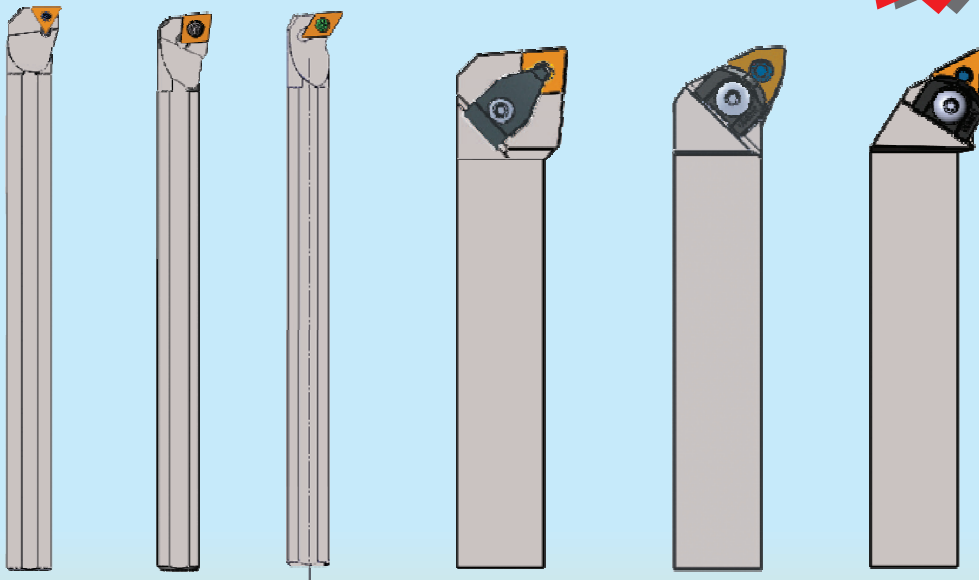
KTA SPINDLE TOOLINGS

ISO TURNING TOOLS

α

'ALPHA' SERIES

**NEW
ALFA SERIES**



KTA Spindle Toolings

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BUSINESS TERMS

PRICES : EX-WORKS AS PER PRICE - LISTS

PACKING : 3% EXTRA

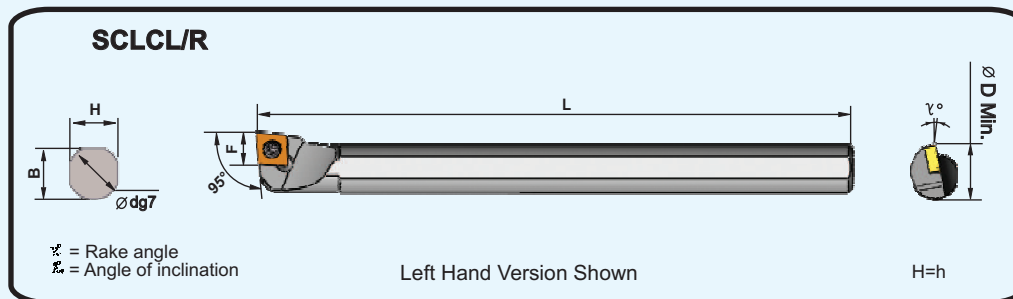
EXCISE : 12.36% OR AS APPLICABLE AT THE TIME OF DELIVERY

SALES TAX : WITHIN MAHARASHTRA : 12.5%, OUTSIDE MAHARASHTRA : 2% AGAINST 'C' FORM

COURIER CHARGES / INSURANCE : EXTRA AS APPLICABLE TO CUSTOMERS ACCOUNT

PAYMENT : 100% AGAINST PROFORMA INVOICE BEFORE DISPATCH

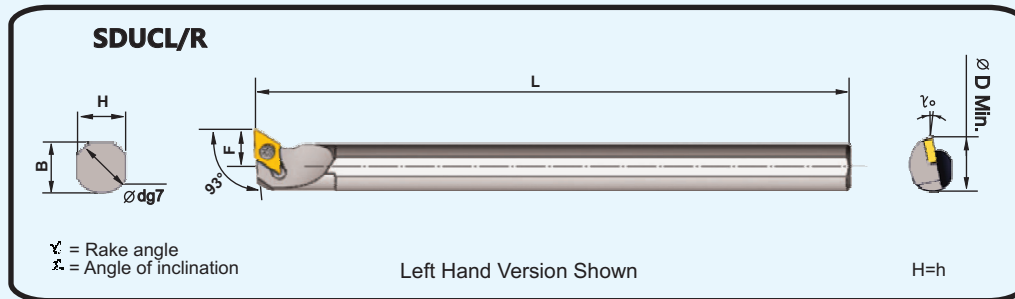
' α ' SERIES Toolholders, Internal - Screw Lock System



Application	Item Name	Item Code	Dimensions in mm								Insert	Price INR		
			dg7	H	B	L	F	D _m _{min}	γ°	λ°				
	06	S08F-SCLCR06	K15221108144101	8	7	7.5	80	5	10	0	-11	CC..0602..	940	
		S08F-SCLCL06	K15221110144101	8	7	7.5	80	5	10	0	-11	CC..0602..	940	
		S10H-SCLCR06	K15222108144101	10	9	9.5	100	7	13	0	-11	CC..0602..	975	
		S10H-SCLCL06	K15222110144101	10	9	9.5	100	7	13	0	-11	CC..0602..	975	
		S12K-SCLCR06	K15223108144101	12	11	11.5	125	9	16	0	-11	CC..0602..	1000	
		S12K-SCLCL06	K15223110144101	12	11	11.5	125	9	16	0	-11	CC..0602..	1000	
		S16M-SCLCR06	K15177108144101	16	15	15.5	150	11	20	0	-5	CC..0602..	1320	
		S16M-SCLCL06	K15177110144101	16	15	15.5	150	11	20	0	-5	CC..0602..	1320	
		S20M-SCLCR06	K15224108144101	20	18	19.0	150	13	25	0	-5	CC..0602..	1440	
		S20M-SCLCL06	K15224110144101	20	18	19.0	150	13	25	0	-5	CC..0602..	1440	
		09	S12K-SCLCR09	K15223109144101	12	11	11.5	125	9	17	0	-11	CC..09T3..	940
			S12K-SCLCL09	K15223111144101	12	11	11.5	125	9	17	0	-11	CC..09T3..	940
			S16M-SCLCR09	K15177109144101	16	15	15.5	150	11	22	0	-5	CC..09T3..	1320
			S16M-SCLCL09	K15177111144101	16	15	15.5	150	11	22	0	-5	CC..09T3..	1320
			S20M-SCLCR09	K15224109144101	20	18	19.0	150	13	25	0	-5	CC..09T3..	1450
			S20M-SCLCL09	K15224111144101	20	18	19.0	150	13	25	0	-5	CC..09T3..	1450
			S25Q-SCLCR09	K15225109144101	25	23	24.0	180	17	32	0	-5	CC..09T3..	2000
			S25Q-SCLCL09	K15225111144101	25	23	24.0	180	17	32	0	-5	CC..09T3..	2000
		12	S25Q-SCLCR12	K15225113144101	25	23	24.0	180	17	32	0	-5	CC..1204..	2000
		S25Q-SCLCL12	K15225128144101	25	23	24.0	180	17	32	0	-5	CC..1204..	2000	

Ordering Example :- S08F-SCLCR06 = 2 Nos.

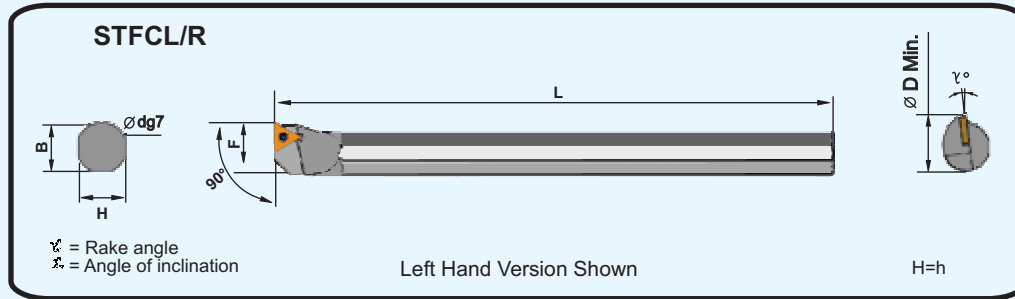
' α ' SERIES Toolholders, Internal - Screw Lock System



Application	Item Name	Item Code	Dimensions in mm								Insert	Price INR
			dg7	H	B	L	F	D _{min}	γ_o	λ_o		
93° 	07 S10H-SDUCR07	K15222124144101	10	9	9.5	100	7	13	0	-11	DC..0702..	975
	S10H-SDUCL07	K15222125144101	10	9	9.5	100	7	13	0	-11	DC..0702..	975
	S12K-SDUCR07	K15223124144101	16	15	15,5	125	9	16	0	-11	DC..0702..	1000
	S12K-SDUCL07	K15223125144101	16	15	15,5	125	9	16	0	-11	DC..0702..	1000
	S16M-SDUCR07	K15177124144101	12	11	11,5	150	11	20	0	-5	DC..0702..	1320
	S16M-SDUCL07	K15177125144101	12	11	11,5	150	11	20	0	-5	DC..0702..	1320
	11 S20M-SDUCR11	K15224126144101	20	18	19,0	150	13	25	0	-6	DC..11T3..	1450
	S20M-SDUCL11	K15224129144101	20	18	19,0	150	13	25	0	-6	DC..11T3..	1450
	11 S25Q-SDUCR11	K15225126144101	25	23	24,0	180	17	32	0	-6	DC..11T3..	2000
	S25Q-SDUCL11	K15225129144101	25	23	24,0	180	17	32	0	-6	DC..11T3..	2000

Ordering Example :- S10H-SDUCR07 = 2 Nos.

' α ' SERIES Toolholders, Internal - Screw Lock System



Application	Item Name	Item Code	Dimensions in mm								Insert	Price INR
			dg7	H	B	L	F	D _{m min}	γ	λ		
 90°	S08F-STFCR06	K152212221144101	8	7	7.5	80	5	10	0	-10	TC..06T1..	940
	S08F-STFCL06	K15221222144101	8	7	7.5	80	5	10	0	-10	TC..06T1..	940
	S10H-STFCR06	K15222221144101	10	9	9.5	100	7	13	0	-8	TC..06T1..	975
	S10H-STFCL06	K15222222144101	10	9	9.5	100	7	13	0	-8	TC..06T1..	975
	S12K-STFCR09	K15223223144101	12	11	11.5	125	9	16	0	-8	TC..0902..	1000
	S12K-STFCL09	K15223224144101	12	11	11.5	125	9	16	0	-8	TC..0902..	1000
	S16M-STFCR11	K15177135144101	16	15	15.5	150	11	20	0	-6	TC..1102..	1320
	S16M-STFCL11	K15177136144101	16	15	15.5	150	11	20	0	-6	TC..1102..	1320
	S20M-STFCR11	K15224135144101	20	18	19.0	150	13	25	0	-6	TC..1102..	1440
	S20M-STFCL11	K15224136144101	20	18	19.0	150	13	25	0	-6	TC..1102..	1440
	S25Q-STFCR16	K15225137144101	25	23	24.0	180	17	32	0	-6	TC..16T3..	2000
	S25Q-STFCL16	K15225138144101	25	23	24.0	180	17	32	0	-6	TC..16T3..	2000

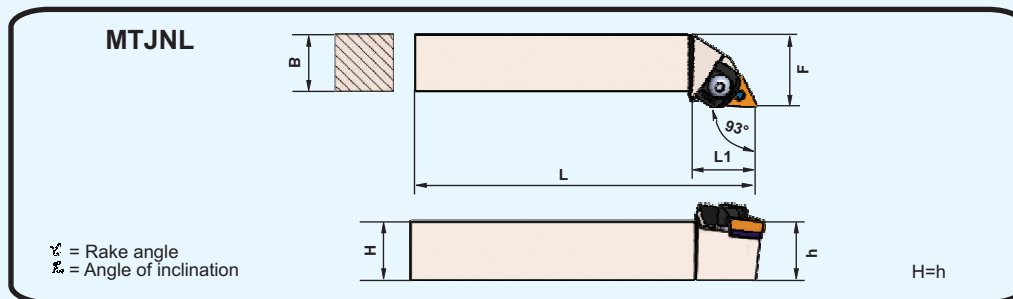
Ordering Example :- S12K-STFCR11 = 2 Nos.

Spare Parts Details, For Tool Holder Internal

Holder	Insert Screw	Item Code	Price INR	Key	Item Code	Price INR
S 08. SCLC.06		KSTS2505	75		K15203173144	50
S 10/12/16/20.SCLC.06		KSTS2506	75		K15203173144	50
S 12/16/20/25.SCLC.09		KSTS3508	75		K15203173144	50
S 25.SCLC.12		KSTS4510	75		K15203173144	50
S 10/12/16.SDUC.07		KSTS2506	75		K15203173144	50
S 20/25.SDUC.11		KSTS3508	75		K115203174144	50
S 08/10.STFC..06		KSTS2035	120		K15203225144102	50
S 12. STFC.09		KSTS2205	120		K15203225144102	50
S 16/20.STFC.11		KSTS2506	75		K15203225144102	50
S 25.STFC.16		KSTS3508	75		K15203225144102	50
S 25.SCLC.12.16		KSTS4510	75		K1520175144	50

MOQ : 10 Nos Each

' α ' SERIES Toolholders, External - Wedge Lock System



Application	Item Name	Item Code	Dimensions in mm							Insert	Price INR
			H	B	L	F	L1	γ_f	λ_s		
	16 MTJNR 2020 K16	K15120101111	20	20	125	25	32	-6	-6	TN..1604..	1600
	MTJNR 2525 M16	K15120102117	25	25	150	32	32	-6	-6	TN..1604..	1900
	16 MTJNL 2020 K16	K15121101111101	20	20	125	25	32	-6	-6	TN..1604..	1600
	MTJNL 2525 M16	K15121102117101	25	25	150	32	32	-6	-6	TN..1604..	1900

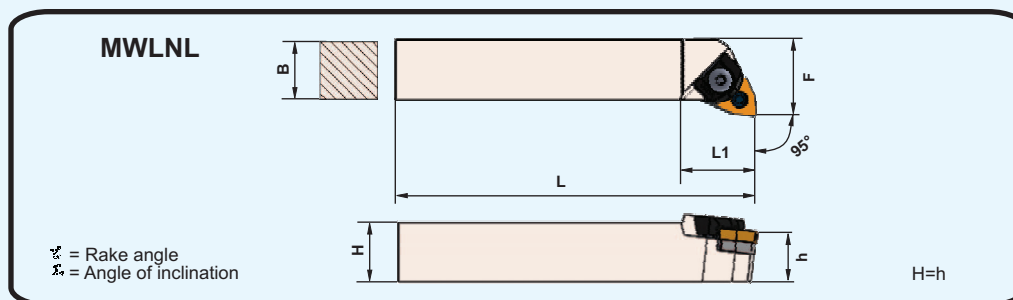
Ordering Example :- MTJNR 2020 K16 = 2 Nos.

Spare Parts, Parts included in delivery

Insert	Shim	Shim Pin	Wedge Set	Screw	Allen Key	Kit of Spares*
MTJN. - 16	KSWST32	KSSP3W	KSWMT32-SET	WCS0310	3.0	
Item Code	K15204205144	K15205211144	K15209204144	K15210206144	K15211208144	
Price INR	100	100	300	30	37	450

* Kit of Spares Include : Shim, Shimpin, Wedge Set, Screw, Allen Key. To Be Ordered Separatly.

MOQ : 10 Nos Each



Application	Item Name	Item Code	Dimensions in mm							Insert	Price INR
			H	B	L	F	L1	γ_f	λ_s		
	06 MWLNR 2020 K06		20	20	125	25	32	-6	-6	WN..0604..	1600
	MWLNR 2525M06		25	25	150	32	32	-6	-6	WN..0604..	1900
	06 MWLNL 2020 K06		20	20	125	25	32	-6	-6	WN..0604..	1600
	MWLNL 2525M06		25	25	150	32	32	-6	-6	WN..0604..	1900

Ordering Example :- MWLNR 2020 K06 = 2 Nos.

' α ' SERIES Toolholders, External - Wedge Lock System

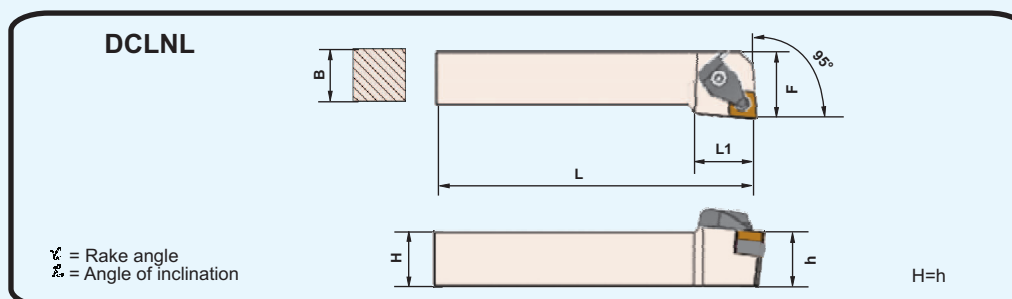


Spare Parts, Parts included in delivery

Insert	Shim	Shim Pin	Wedge Set	Screw	Allen Key	Kit of Spares*
MWLN - 06	KSWSW32	KSSP3W	KSWMW32-SET	WCS0310	3.0	
Item Code	K15204205144	K15205211144	K15209204144	K15210206144	K15211208144	
Price INR	100	135	300	30	37	450

Kit of Spares Include : Shim, Shimpin, Wedge Set, Screw, Allen Key. To Be Ordered Separatly.

MOQ : 10 Nos Each



Application	Item Name	Item Code	Dimensions in mm							Insert	Price INR
			H	B	L	F	L1	γ_c°	λ_a°		
	16 DCLNR 2020 K12	K15229101101101	20	20	125	25	32	-6	-6	CN..1204..	1700
	DCLNR 2525M12	K15229102102101	25	25	150	32	32	-6	-6	CN..1204..	2000
	16 DCLNL 2020 K12	K15226101101101	20	20	125	25	32	-6	-6	CN..1204..	1700
	DCLNL 2525M12	K15226102102101	25	25	150	32	32	-6	-6	CN..1204..	2000

Ordering Example :- DCLNR 2020 K12 = 2 Nos.

Spare Parts, Parts included in delivery

Insert	Shim	Screw	Clamp Set	Key	Kit of Spares*
DCLN. - 12	KSDSC42	KSTS0410	KSDC42-SET	3.0	
Item Code	K15204229144102	K15201229144102	K15230229144102	K15211208144	
Price INR	200	50	400	37	550

* Kit of Spares Include : Shim, Shim Screw, Clamp, Clamp Screw, Spring, Pin, Key. To Be Ordered Separatly. MOQ : 10 Nos Each



**KTA Spindle Toolings
Corporate Office &
Works : Pune**

DEALERS