

FORM KNURLING TOOL HOLDER

TOOL SERIES F204



MACHINE TYPE:

CNC machine, Troub, Sliding head, Lathe, Autolathe, Turning/Milling Center

SUITABLE METHOD:

Plunge knurling, Feed knurling

FEATURES:

- Form knurling without swarf removal
- Integrated Center height
- Integrated carbide pin with ease of changing
- Adjustable rubber padding for self centering
- Set Screws for correction of clearance angle

POSSIBLE KNURLING PROFILE:

PLUNGE KNURLING-



AA GE 30° GE 45°

FEED KNURLING-



AA GE 30° GE 45°

TOOL CODING SYSTEM:

F204-20M200806

PRODUCT SERIES

SHANK HEIGHT

KNURL POSITION

KNURL SIZE

TOOL NO.	A (mm)	B (mm)	L (mm)	KNURLING WHEEL Ø x W x d
F204-20M200806	20	20	146	20x08x06
F204-20M201006	20	20	146	20x10x06
F204-20M201206	20	20	146	20x12x06
F204-25M200806	25	25	146	20x08x06
F204-25M201006	25	25	146	20x10x06
F204-25M201206	25	25	146	20x12x06

