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| Grade Selection | | | |
|--|-------------|----------|-----------|
| HSS Grades (AISI Standard - % age of Cobalt) | Rohit Grade | Hardness | AISI Std. |
| AISI M2 - 0% Cobalt | 1X | 62-65 | AISI M2 |
| AISI M35 - 5% Cobalt | 2X | 63-66 | AISI M35 |
| AISI M42 - 8% Cobalt | Sp | 65-68 | AISI M42 |
| AISI T42 - 10% Cobalt | 3X | 65-67 | AISI T42 |
| AISI T42 - 10% Cobalt - Cryogenic Treated | EC-500 | 65-67 | AISI T42 |

| Terms & Conditions |
|--|
| 1. GST will be charged Extra as applicable |
| 2. Delivery F.O.R (Free on Road) Destination |
| 3. For Unlisted Intermediate Sizes, Price of Next Higher Size in Inch or MM will Apply with Minimum Order Value = INR 5,000/- or MOQ whichever is higher. |
| 4. We also manufacture Special Sizes / Intermediate Sizes in HSS Tool Bits |
| 5. If coating is (TiALN, TiN, TiCN) required then price will be charged extra if Coated Prices are not given in Price List. Minimum Order Value of INR 5,000/- each size or MOQ whichever is higher |
| 6. No Loose packing will be entertained so follow the Pack size while ordering for tools |
| 7. Intermediate sizes in HSS Punches (P101) i.e. 0.01mm increment will be associated with Minimum Order Value of INR 5,000/- Per Size or MOQ whichever is higher and Special Price will be applicable for the same |
| 8. Company Reserves the right to change the Price List without prior information. |



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| HSS Square Tool Bits | | PL-52 (Price Per Piece in INR) | | | | | | |
|-----------------------------|----------------|--|-------------------|-------------------|--------------------|----------------------|--------------------|------------------------|
| Ref No. | SIZE | 1X (M2, 0%Co) | 2X (M35, 5%Co) | Sp (M42, 8%Co) | 3X (T42, 10%Co) | EC-500 (T42-Cryo) | 3X - TiN Coated | EC-500 - TiN Coated |
| s1 | 3x3x75 | ₹ 99 | ₹ 141 | ₹ 183 | ₹ 246 | ₹ 276 | | |
| s2 | 3x3x100 | ₹ 132 | ₹ 177 | ₹ 246 | ₹ 324 | ₹ 363 | | |
| s3 | 1/8"x1/8"x3" | ₹ 99 | ₹ 141 | ₹ 183 | ₹ 246 | ₹ 276 | | |
| s4 | 1/8"x1/8"x4" | ₹ 132 | ₹ 177 | ₹ 246 | ₹ 324 | ₹ 363 | | |
| s5 | 3/16"x3/16"x3" | ₹ 99 | ₹ 141 | ₹ 183 | ₹ 246 | ₹ 276 | | |
| s6 | 3/16"x3/16"x4" | ₹ 132 | ₹ 177 | ₹ 246 | ₹ 324 | ₹ 363 | | |
| s7 | 3/16"x3/16"x6" | ₹ 189 | ₹ 270 | ₹ 351 | ₹ 507 | ₹ 573 | | |
| s8 | 5x5x75 | ₹ 99 | ₹ 141 | ₹ 183 | ₹ 246 | ₹ 276 | | |
| s9 | 5x5x100 | ₹ 132 | ₹ 177 | ₹ 246 | ₹ 324 | ₹ 363 | | |
| s10 | 5x5x150 | ₹ 189 | ₹ 270 | ₹ 351 | ₹ 507 | ₹ 573 | | |
| s11 | 6x6x75 | ₹ 99 | ₹ 141 | ₹ 183 | ₹ 246 | ₹ 276 | | |
| s12 | 6x6x100 | ₹ 132 | ₹ 177 | ₹ 246 | ₹ 324 | ₹ 363 | | |
| s13 | 6x6x150 | ₹ 189 | ₹ 270 | ₹ 351 | ₹ 507 | ₹ 573 | | |
| s14 | 6x6x200 | ₹ 252 | ₹ 351 | ₹ 504 | ₹ 693 | ₹ 774 | | |
| s15 | 1/4"x1/4"x3" | ₹ 99 | ₹ 141 | ₹ 183 | ₹ 246 | ₹ 276 | | |
| s16 | 1/4"x1/4"x4" | ₹ 132 | ₹ 177 | ₹ 246 | ₹ 324 | ₹ 363 | | |
| s17 | 1/4"x1/4"x6" | ₹ 189 | ₹ 270 | ₹ 351 | ₹ 507 | ₹ 573 | | |
| s18 | 1/4"x1/4"x8" | ₹ 252 | ₹ 351 | ₹ 504 | ₹ 693 | ₹ 774 | | |
| s19 | 5/16"x5/16"x3" | ₹ 135 | ₹ 186 | ₹ 294 | ₹ 372 | ₹ 423 | | |
| s20 | 5/16"x5/16"x4" | ₹ 177 | ₹ 249 | ₹ 381 | ₹ 501 | ₹ 573 | | |
| s21 | 5/16"x5/16"x6" | ₹ 264 | ₹ 369 | ₹ 606 | ₹ 759 | ₹ 855 | | |
| s22 | 5/16"x5/16"x8" | ₹ 348 | ₹ 489 | ₹ 858 | ₹ 987 | ₹ 1,110 | | |
| s23 | 8x8x75 | ₹ 135 | ₹ 186 | ₹ 294 | ₹ 372 | ₹ 423 | | |
| s24 | 8x8x100 | ₹ 177 | ₹ 249 | ₹ 381 | ₹ 501 | ₹ 573 | | |
| s25 | 8x8x150 | ₹ 264 | ₹ 369 | ₹ 606 | ₹ 759 | ₹ 855 | | |
| s26 | 8x8x200 | ₹ 348 | ₹ 489 | ₹ 858 | ₹ 987 | ₹ 1,110 | | |
| s27 | 3/8"x3/8"x3" | ₹ 180 | ₹ 249 | ₹ 357 | ₹ 423 | ₹ 471 | | |
| s28 | 3/8"x3/8"x4" | ₹ 231 | ₹ 333 | ₹ 474 | ₹ 564 | ₹ 615 | | |
| s29 | 3/8"x3/8"x6" | ₹ 348 | ₹ 492 | ₹ 705 | ₹ 840 | ₹ 942 | | |
| s30 | 3/8"x3/8"x8" | ₹ 450 | ₹ 657 | ₹ 987 | ₹ 1,152 | ₹ 1,284 | ₹ 1,389 | ₹ 1,521 |
| s31 | 3/8"x3/8"x10" | ₹ 597 | ₹ 882 | ₹ 1,314 | ₹ 1,551 | ₹ 1,740 | ₹ 1,788 | |
| s32 | 10x10x75 | ₹ 189 | ₹ 258 | ₹ 381 | ₹ 462 | ₹ 510 | | |
| s33 | 10x10x100 | ₹ 252 | ₹ 351 | ₹ 504 | ₹ 615 | ₹ 705 | | |
| s34 | 10x10x150 | ₹ 372 | ₹ 513 | ₹ 756 | ₹ 957 | ₹ 1,074 | | |
| s35 | 10x10x200 | ₹ 495 | ₹ 693 | ₹ 1,056 | ₹ 1,314 | ₹ 1,452 | | |
| s36 | 10x10x250 | ₹ 639 | ₹ 921 | ₹ 1,407 | ₹ 1,749 | ₹ 1,947 | | |
| s37 | 12x12x75 | ₹ 264 | ₹ 369 | ₹ 573 | ₹ 693 | ₹ 759 | | |
| s38 | 12x12x100 | ₹ 348 | ₹ 492 | ₹ 780 | ₹ 894 | ₹ 966 | | |
| s39 | 12x12x150 | ₹ 519 | ₹ 738 | ₹ 1,152 | ₹ 1,422 | ₹ 1,590 | | |
| s40 | 12x12x200 | ₹ 690 | ₹ 981 | ₹ 1,533 | ₹ 1,917 | ₹ 2,079 | | |
| s41 | 12x12x250 | ₹ 849 | ₹ 1,299 | ₹ 2,079 | ₹ 2,478 | ₹ 2,736 | | |
| s42 | 1/2"x1/2"x3" | ₹ 264 | ₹ 369 | ₹ 573 | ₹ 693 | ₹ 759 | | |
| s43 | 1/2"x1/2"x4" | ₹ 348 | ₹ 492 | ₹ 780 | ₹ 894 | ₹ 966 | | |
| s44 | 1/2"x1/2"x6" | ₹ 519 | ₹ 738 | ₹ 1,152 | ₹ 1,422 | ₹ 1,590 | | |
| s45 | 1/2"x1/2"x8" | ₹ 690 | ₹ 981 | ₹ 1,533 | ₹ 1,917 | ₹ 2,079 | ₹ 2,178 | ₹ 2,415 |
| s46 | 1/2"x1/2"x10" | ₹ 849 | ₹ 1,299 | ₹ 2,079 | ₹ 2,478 | ₹ 2,736 | | |

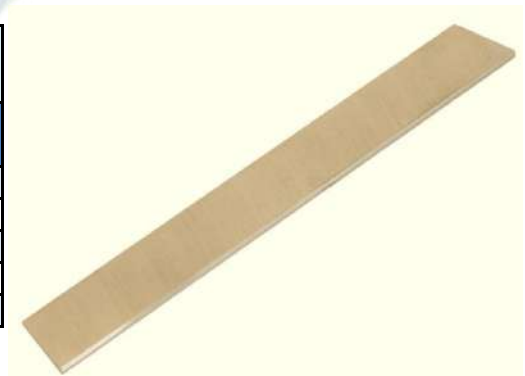
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| HSS Square Tool Bits | | PL-52 (Price Per Piece in INR) | | | | | | |
|-----------------------------|--------------|--|----------------|----------------|-----------------|-------------------|-----------------|---------------------|
| Ref No. | SIZE | 1X (M2, 0%Co) | 2X (M35, 5%Co) | Sp (M42, 8%Co) | 3X (T42, 10%Co) | EC-500 (T42-Cryo) | 3X - TiN Coated | EC-500 - TiN Coated |
| s47 | 5/8"x5/8"x4" | ₹ 525 | ₹ 762 | ₹ 1,206 | ₹ 1,533 | ₹ 1,641 | | |
| s48 | 5/8"x5/8"x6" | ₹ 780 | ₹ 1,143 | ₹ 1,803 | ₹ 2,244 | ₹ 2,457 | | |
| s49 | 5/8"x5/8"x8" | ₹ 1,035 | ₹ 1,518 | ₹ 2,409 | ₹ 3,006 | ₹ 3,276 | | |
| s50 | 16x16x100 | ₹ 525 | ₹ 762 | ₹ 1,206 | ₹ 1,533 | ₹ 1,641 | | |
| s51 | 16x16x150 | ₹ 780 | ₹ 1,143 | ₹ 1,803 | ₹ 2,244 | ₹ 2,457 | | |
| s52 | 16x16x200 | ₹ 1,035 | ₹ 1,518 | ₹ 2,409 | ₹ 3,006 | ₹ 3,276 | | |
| s53 | 3/4"x3/4"x4" | ₹ 759 | ₹ 1,143 | ₹ 1,749 | ₹ 2,079 | ₹ 2,352 | | |
| s54 | 3/4"x3/4"x6" | ₹ 1,137 | ₹ 1,689 | ₹ 2,514 | ₹ 3,168 | ₹ 3,495 | | |
| s55 | 3/4"x3/4"x8" | ₹ 1,509 | ₹ 2,274 | ₹ 3,333 | ₹ 4,149 | ₹ 4,530 | | |
| s56 | 20x20x100 | ₹ 780 | ₹ 1,197 | ₹ 1,803 | ₹ 2,187 | ₹ 2,352 | | |
| s57 | 20x20x150 | ₹ 1,191 | ₹ 1,791 | ₹ 2,682 | ₹ 3,168 | ₹ 3,495 | | |
| s58 | 20x20x200 | ₹ 1,551 | ₹ 2,385 | ₹ 3,441 | ₹ 4,260 | ₹ 4,584 | | |
| s59 | 25x25x150 | ₹ 1,896 | ₹ 2,985 | ₹ 4,371 | ₹ 5,133 | ₹ 5,679 | | |
| s60 | 25x25x200 | ₹ 2,493 | ₹ 3,948 | ₹ 5,787 | ₹ 6,834 | ₹ 7,491 | | |
| s61 | 1"x1"x5" | | ₹ 2,493 | | | | | |
| s62 | 1"x1"x6" | ₹ 1,896 | ₹ 2,985 | ₹ 4,371 | ₹ 5,133 | ₹ 5,679 | | |
| s63 | 1"x1"x8" | ₹ 2,493 | ₹ 3,948 | ₹ 5,787 | ₹ 6,834 | ₹ 7,491 | | |



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| HSS Parting Blades | | PL-52 (Price Per Piece in INR) | | |
|---------------------------|---------------|--|------------------|-------------------|
| Ref. No. | SIZE | 1X (M2) - 0% Co | 2X (M35) - 5% Co | 3X (T42) - 10% Co |
| pa1 | 3/32"x1/2"x4" | ₹ 192 | ₹ 381 | ₹ 636 |
| pa2 | 3/32"x5/8"x5" | ₹ 255 | ₹ 504 | ₹ 840 |
| pa3 | 1/8"x3/4"x6" | ₹ 378 | ₹ 576 | ₹ 1,242 |
| pa4 | 1/8"x7/8"x6" | ₹ 456 | ₹ 774 | ₹ 1,590 |
| pa5 | 3/16"x1"x6" | ₹ 714 | ₹ 1,059 | ₹ 1,995 |





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| <u>HSS Rectangular Tool Bits</u> | | PL-52 (Price Per Piece in INR) | | |
|----------------------------------|---------------|-----------------------------------|----------------|-----------------|
| Ref No. | SIZE | 1X (M2, 0%Co) | 2X (M35, 5%Co) | 3X (T42, 10%Co) |
| r1 | 2x12x200 | ₹ 288 | | |
| r2 | 2x3/4"x8" | ₹ 420 | | |
| r3 | 2.5x12x200 | ₹ 312 | | |
| r4 | 2.5x3/4"x8" | ₹ 453 | | |
| r5 | 3x12x150 | ₹ 258 | | ₹ 813 |
| r6 | 3x12x200 | ₹ 351 | | ₹ 1,074 |
| r7 | 3x25x150 | ₹ 486 | ₹ 720 | ₹ 1,491 |
| r8 | 3x25x200 | ₹ 654 | ₹ 963 | ₹ 1,965 |
| r9 | 1/8"x3/8"x8" | ₹ 312 | | ₹ 813 |
| r10 | 1/8"x1/2"x6" | ₹ 258 | | ₹ 813 |
| r11 | 1/8"x1/2"x8" | ₹ 351 | | ₹ 1,074 |
| r12 | 1/8"x3/4"x6" | ₹ 351 | ₹ 534 | ₹ 1,017 |
| r13 | 1/8"x3/4"x8" | ₹ 468 | ₹ 744 | ₹ 1,404 |
| r14 | 1/8"x1"x6" | ₹ 486 | ₹ 720 | ₹ 1,491 |
| r15 | 1/8"x1"x8" | ₹ 654 | ₹ 963 | ₹ 1,965 |
| r16 | 5/32"x3/4"x6" | ₹ 420 | | |
| r17 | 5/32"x3/4"x8" | ₹ 552 | | |
| r18 | 3/16"x1/2"x6" | ₹ 390 | | ₹ 972 |
| r19 | 3/16"x1/2"x8" | ₹ 537 | | ₹ 1,326 |
| r20 | 3/16"x3/4"x6" | ₹ 468 | | |
| r21 | 3/16"x3/4"x8" | ₹ 618 | | |
| r22 | 3/16"x1"x6" | ₹ 675 | | |
| r23 | 3/16"x1"x8" | ₹ 891 | | |
| r24 | 5x25x150 | ₹ 675 | | |
| r25 | 5x25x200 | ₹ 891 | | |
| r26 | 6x12x100 | | | ₹ 630 |
| r27 | 6x12x150 | | | ₹ 963 |
| r28 | 6x12x200 | | | ₹ 1,284 |
| r29 | 6x16x150 | ₹ 450 | ₹ 753 | ₹ 1,215 |
| r30 | 6x16x200 | ₹ 600 | ₹ 1,005 | ₹ 1,677 |
| r31 | 6x25x150 | ₹ 633 | ₹ 1,029 | ₹ 1,737 |
| r32 | 6x25x200 | ₹ 855 | ₹ 1,392 | ₹ 2,274 |
| r33 | 1/4"x1/2"x4" | | | ₹ 630 |
| r34 | 1/4"x1/2"x6" | | | ₹ 963 |
| r35 | 1/4"x1/2"x8" | | | ₹ 1,284 |
| r36 | 1/4"x5/8"x6" | ₹ 450 | ₹ 753 | ₹ 1,215 |
| r37 | 1/4"x5/8"x8" | ₹ 600 | ₹ 1,005 | ₹ 1,677 |
| r38 | 1/4"x3/4"x6" | ₹ 483 | ₹ 852 | ₹ 1,737 |
| r39 | 1/4"x3/4"x8" | ₹ 660 | ₹ 1,143 | ₹ 2,274 |
| r40 | 1/4"x1"x6" | ₹ 633 | ₹ 1,029 | ₹ 1,737 |
| r41 | 1/4"x1"x8" | ₹ 855 | ₹ 1,392 | ₹ 2,274 |

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| <u>HSS Rectangular Tool Bits</u> | | PL-52 (Price Per Piece in INR) | | |
|----------------------------------|----------------|-----------------------------------|----------------|-----------------|
| Ref No. | SIZE | 1X (M2, 0%Co) | 2X (M35, 5%Co) | 3X (T42, 10%Co) |
| r42 | 5/16"x3/4"x6" | ₹ 663 | | |
| r43 | 5/16"x3/4"x8" | ₹ 885 | | |
| r44 | 8x20x63 | ₹ 309 | | |
| r45 | 3/8"x1/2"x4" | ₹ 372 | ₹ 489 | ₹ 891 |
| r46 | 3/8"x1/2"x6" | ₹ 552 | ₹ 735 | ₹ 1,422 |
| r47 | 3/8"x1/2"x8" | ₹ 747 | ₹ 981 | ₹ 1,917 |
| r48 | 3/8"x5/8"x6" | | ₹ 927 | ₹ 1,665 |
| r49 | 3/8"x5/8"x8" | | ₹ 1,275 | ₹ 2,196 |
| r50 | 3/8"x3/4"x6" | ₹ 720 | ₹ 1,110 | ₹ 1,803 |
| r51 | 3/8"x3/4"x8" | ₹ 966 | ₹ 1,467 | ₹ 2,352 |
| r52 | 3/8"x1"x6" | ₹ 945 | ₹ 1,545 | ₹ 2,727 |
| r53 | 3/8"x1"x8" | ₹ 1,263 | ₹ 2,076 | ₹ 3,618 |
| r54 | 3/8"x1+1/4"x6" | ₹ 1,662 | | ₹ 4,314 |
| r55 | 3/8"x1+1/4"x8" | ₹ 2,229 | | ₹ 5,679 |
| r56 | 3/8"x1+1/2"x6" | ₹ 1,863 | | ₹ 5,022 |
| r57 | 3/8"x1+1/2"x8" | ₹ 2,445 | | ₹ 6,660 |
| r58 | 12x16x150 | ₹ 774 | ₹ 1,140 | ₹ 2,373 |
| r59 | 12x16x200 | ₹ 1,035 | ₹ 1,518 | ₹ 3,081 |
| r60 | 12x25x150 | ₹ 1,224 | ₹ 2,019 | ₹ 3,024 |
| r61 | 12x25x200 | ₹ 1,689 | ₹ 2,613 | ₹ 3,972 |
| r62 | 1/2"x5/8"x6" | ₹ 774 | ₹ 1,140 | ₹ 2,187 |
| r63 | 1/2"x5/8"x8" | ₹ 1,035 | ₹ 1,518 | ₹ 2,841 |
| r64 | 1/2"x3/4"x6" | ₹ 960 | ₹ 1,392 | ₹ 2,298 |
| r65 | 1/2"x3/4"x8" | ₹ 1,260 | ₹ 1,896 | ₹ 3,114 |
| r66 | 1/2"x1"x6" | ₹ 1,224 | ₹ 2,019 | ₹ 3,102 |
| r67 | 1/2"x1"x8" | ₹ 1,689 | ₹ 2,613 | ₹ 4,074 |
| r68 | 1/2"x1+1/4"x6" | ₹ 2,025 | | ₹ 4,752 |
| r69 | 1/2"x1+1/4"x8" | ₹ 2,709 | | ₹ 6,222 |
| r70 | 1/2"x1+1/2"x6" | ₹ 2,340 | | ₹ 5,568 |
| r71 | 1/2"x1+1/2"x8" | ₹ 3,141 | | ₹ 7,311 |
| r72 | 5/8"x3/4"x6" | ₹ 1,167 | ₹ 1,689 | ₹ 3,381 |
| r73 | 5/8"x3/4"x8" | ₹ 1,557 | ₹ 2,274 | ₹ 4,446 |
| r74 | 5/8"x1"x6" | ₹ 1,902 | ₹ 2,721 | ₹ 4,821 |
| r75 | 5/8"x1"x8" | ₹ 2,514 | ₹ 3,585 | ₹ 6,423 |
| r76 | 16x25x150 | ₹ 1,902 | ₹ 2,721 | ₹ 4,821 |
| r77 | 16x25x200 | ₹ 2,514 | ₹ 3,585 | ₹ 6,423 |
| r78 | 3/4"x1"x6" | ₹ 1,929 | ₹ 2,844 | ₹ 5,127 |
| r79 | 3/4"x1"x8" | ₹ 2,571 | ₹ 3,792 | ₹ 6,918 |
| r80 | 20x25x150 | ₹ 1,929 | ₹ 2,844 | ₹ 5,127 |
| r81 | 20x25x200 | ₹ 2,571 | ₹ 3,792 | ₹ 6,918 |





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PL-52 w.e.f 01-Sep-2021
{ GST Extra As Applicable }

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| HSS Round Bits | PL-52 (Price Per Piece in INR) | | | |
|----------------|--------------------------------|----------------|----------------|-----------------|
| | 1X (M2, 0%Co) | 2X (M35, 5%Co) | Sp (M42, 8%Co) | 3X (T42, 10%Co) |
| 3x75 | ₹ 48 | ₹ 99 | ₹ 129 | ₹ 198 |
| 3x100 | ₹ 63 | ₹ 129 | ₹ 177 | ₹ 288 |
| 1/8"x3" | ₹ 51 | ₹ 99 | ₹ 129 | ₹ 198 |
| 1/8"x4" | ₹ 72 | ₹ 129 | ₹ 177 | ₹ 288 |
| 5/32"x3" | ₹ 51 | | | |
| 5/32"x4" | ₹ 72 | | | |
| 4x75 | ₹ 51 | | | |
| 4x100 | ₹ 72 | | | |
| 3/16"x3" | ₹ 63 | ₹ 96 | ₹ 129 | ₹ 198 |
| 3/16"x4" | ₹ 87 | ₹ 129 | ₹ 174 | ₹ 285 |
| 3/16"x6" | ₹ 156 | ₹ 219 | ₹ 264 | ₹ 414 |
| 5x75 | ₹ 63 | ₹ 96 | ₹ 129 | ₹ 198 |
| 5x100 | ₹ 87 | ₹ 129 | ₹ 174 | ₹ 285 |
| 5x150 | ₹ 156 | ₹ 219 | ₹ 264 | ₹ 414 |
| 5.5x75 | ₹ 75 | | | |
| 5.5x100 | ₹ 96 | | | |
| 5.5x150 | ₹ 159 | | | |
| 7/32"x3" | ₹ 75 | | | |
| 7/32"x4" | ₹ 96 | | | |
| 7/32"x6" | ₹ 159 | | | |
| 6x75 | ₹ 90 | ₹ 126 | ₹ 162 | ₹ 219 |
| 6x100 | ₹ 117 | ₹ 168 | ₹ 219 | ₹ 288 |
| 6x150 | ₹ 174 | ₹ 246 | ₹ 318 | ₹ 435 |
| 6x200 | ₹ 240 | ₹ 342 | ₹ 510 | ₹ 624 |
| 1/4"x3" | ₹ 90 | ₹ 126 | ₹ 162 | ₹ 219 |
| 1/4"x4" | ₹ 117 | ₹ 168 | ₹ 219 | ₹ 288 |
| 1/4"x6" | ₹ 174 | ₹ 246 | ₹ 318 | ₹ 435 |
| 1/4"x8" | ₹ 240 | ₹ 342 | ₹ 510 | ₹ 624 |
| 6.5x75 | ₹ 99 | | | |
| 6.5x100 | ₹ 129 | | | |
| 6.5x150 | ₹ 186 | | | |
| 6.5x200 | ₹ 282 | | | |
| 7x75 | ₹ 108 | | | |
| 7x100 | ₹ 135 | | | |
| 7x150 | ₹ 213 | | | |
| 7x200 | ₹ 282 | | | |
| 5/16"x3" | ₹ 114 | ₹ 168 | ₹ 237 | ₹ 294 |
| 5/16"x4" | ₹ 144 | ₹ 228 | ₹ 318 | ₹ 384 |
| 5/16"x6" | ₹ 222 | ₹ 336 | ₹ 471 | ₹ 606 |
| 5/16"x8" | ₹ 282 | ₹ 444 | ₹ 675 | ₹ 789 |
| 8x75 | ₹ 114 | ₹ 168 | ₹ 237 | ₹ 294 |
| 8x100 | ₹ 144 | ₹ 228 | ₹ 318 | ₹ 384 |
| 8x150 | ₹ 222 | ₹ 336 | ₹ 471 | ₹ 606 |
| 8x200 | ₹ 282 | ₹ 444 | ₹ 675 | ₹ 789 |
| 9x75 | ₹ 135 | ₹ 201 | ₹ 276 | ₹ 348 |
| 9x100 | ₹ 186 | ₹ 267 | ₹ 369 | ₹ 462 |
| 9x150 | ₹ 264 | ₹ 411 | ₹ 540 | ₹ 720 |
| 9x200 | ₹ 369 | ₹ 546 | ₹ 771 | ₹ 948 |
| 9x250 | ₹ 468 | ₹ 750 | ₹ 1,122 | ₹ 1,254 |
| 3/8"x3" | ₹ 135 | ₹ 201 | ₹ 276 | ₹ 369 |
| 3/8"x4" | ₹ 186 | ₹ 267 | ₹ 369 | ₹ 492 |
| 3/8"x6" | ₹ 264 | ₹ 411 | ₹ 540 | ₹ 753 |

| HSS Round Bits | PL-52 (Price Per Piece in INR) | | | |
|----------------|--------------------------------|----------------|----------------|-----------------|
| | 1X (M2, 0%Co) | 2X (M35, 5%Co) | Sp (M42, 8%Co) | 3X (T42, 10%Co) |
| 3/8"x8" | ₹ 369 | ₹ 546 | ₹ 771 | ₹ 1,005 |
| 3/8"x10" | ₹ 468 | ₹ 750 | ₹ 1,122 | ₹ 1,344 |
| 10x75 | ₹ 156 | ₹ 219 | ₹ 288 | ₹ 369 |
| 10x100 | ₹ 213 | ₹ 276 | ₹ 381 | ₹ 492 |
| 10x150 | ₹ 303 | ₹ 423 | ₹ 597 | ₹ 753 |
| 10x200 | ₹ 411 | ₹ 564 | ₹ 819 | ₹ 1,005 |
| 10x250 | ₹ 552 | ₹ 795 | ₹ 1,161 | ₹ 1,344 |
| 11x75 | ₹ 192 | | | |
| 11x100 | ₹ 249 | | | |
| 11x150 | ₹ 369 | | | |
| 12x75 | ₹ 231 | ₹ 336 | ₹ 426 | ₹ 609 |
| 12x100 | ₹ 309 | ₹ 444 | ₹ 564 | ₹ 816 |
| 12x150 | ₹ 456 | ₹ 663 | ₹ 846 | ₹ 1,191 |
| 12x200 | ₹ 609 | ₹ 879 | ₹ 1,161 | ₹ 1,611 |
| 12x250 | ₹ 801 | ₹ 1,098 | ₹ 1,707 | ₹ 2,007 |
| 1/2"x3" | ₹ 231 | ₹ 336 | ₹ 426 | ₹ 609 |
| 1/2"x4" | ₹ 309 | ₹ 444 | ₹ 564 | ₹ 816 |
| 1/2"x6" | ₹ 456 | ₹ 663 | ₹ 846 | ₹ 1,191 |
| 1/2"x8" | ₹ 609 | ₹ 879 | ₹ 1,161 | ₹ 1,611 |
| 1/2"x10" | ₹ 801 | ₹ 1,098 | ₹ 1,707 | ₹ 2,007 |
| 13x75 | ₹ 264 | | | |
| 13x100 | ₹ 342 | | | |
| 13x150 | ₹ 510 | | | |
| 14x75 | ₹ 303 | | | |
| 14x100 | ₹ 411 | | | |
| 14x150 | ₹ 603 | | | |
| 14x200 | ₹ 819 | | | |
| 5/8"x4" | ₹ 474 | ₹ 651 | ₹ 966 | ₹ 1,359 |
| 5/8"x6" | ₹ 711 | ₹ 966 | ₹ 1,524 | ₹ 1,992 |
| 5/8"x8" | ₹ 948 | ₹ 1,314 | ₹ 2,007 | ₹ 2,637 |
| 16x100 | ₹ 474 | ₹ 651 | ₹ 966 | ₹ 1,359 |
| 16x150 | ₹ 711 | ₹ 966 | ₹ 1,524 | ₹ 1,992 |
| 16x200 | ₹ 948 | ₹ 1,314 | ₹ 2,007 | ₹ 2,637 |
| 19x100 | ₹ 690 | ₹ 1,011 | ₹ 1,524 | ₹ 1,767 |
| 19x150 | ₹ 1,035 | ₹ 1,515 | ₹ 2,190 | ₹ 2,598 |
| 19x200 | ₹ 1,377 | ₹ 2,019 | ₹ 2,919 | ₹ 3,435 |
| 3/4"x4" | ₹ 690 | ₹ 1,011 | ₹ 1,524 | ₹ 1,767 |
| 3/4"x6" | ₹ 1,035 | ₹ 1,515 | ₹ 2,190 | ₹ 2,598 |
| 3/4"x8" | ₹ 1,377 | ₹ 2,019 | ₹ 2,919 | ₹ 3,435 |
| 20x100 | ₹ 747 | ₹ 1,041 | ₹ 1,524 | ₹ 1,962 |
| 20x150 | ₹ 1,116 | ₹ 1,557 | ₹ 2,250 | ₹ 2,871 |
| 20x200 | ₹ 1,482 | ₹ 2,076 | ₹ 2,979 | ₹ 3,819 |
| 7/8"x4" | ₹ 972 | | | |
| 7/8"x6" | ₹ 1,455 | | | |
| 7/8"x8" | ₹ 1,929 | | | |
| 25x100 | ₹ 1,161 | ₹ 1,782 | ₹ 2,313 | ₹ 3,030 |
| 25x150 | ₹ 1,737 | ₹ 2,670 | ₹ 3,528 | ₹ 4,473 |
| 25x200 | ₹ 2,316 | ₹ 3,555 | ₹ 4,620 | ₹ 5,895 |
| 1"x4" | ₹ 1,161 | ₹ 1,782 | ₹ 2,313 | ₹ 3,030 |
| 1"x6" | ₹ 1,737 | ₹ 2,670 | ₹ 3,528 | ₹ 4,473 |
| 1"x8" | ₹ 2,316 | ₹ 3,555 | ₹ 4,620 | ₹ 5,895 |

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| HSS Punches (P-101 series) | PL-52 - 1X (M2, 0% Co) (Price Per Piece in INR) | | | |
|-------------------------------|--|--------|---------|---------|
| Body Dia (mm) | L=50MM | L=75MM | L=100MM | L=150MM |
| 1 | ₹ 57 | ₹ 72 | ₹ 105 | |
| 1.5 | ₹ 51 | ₹ 63 | ₹ 99 | |
| 2 | ₹ 51 | ₹ 63 | ₹ 99 | |
| 2.5 | ₹ 60 | ₹ 72 | ₹ 99 | |
| 3 | ₹ 60 | ₹ 81 | ₹ 108 | |
| 3.5 | ₹ 63 | ₹ 90 | ₹ 114 | |
| 4 | ₹ 66 | ₹ 93 | ₹ 114 | ₹ 204 |
| 4.5 | ₹ 84 | ₹ 99 | ₹ 132 | ₹ 249 |
| 5 | ₹ 105 | ₹ 117 | ₹ 156 | ₹ 249 |
| 5.5 | ₹ 123 | ₹ 132 | ₹ 171 | ₹ 276 |
| 6 | ₹ 123 | ₹ 138 | ₹ 171 | ₹ 276 |
| 6.5 | ₹ 132 | ₹ 147 | ₹ 192 | ₹ 288 |
| 7 | ₹ 144 | ₹ 147 | ₹ 192 | ₹ 288 |
| 7.5 | ₹ 156 | ₹ 177 | ₹ 240 | ₹ 351 |
| 8 | ₹ 156 | ₹ 177 | ₹ 240 | ₹ 351 |
| 8.5 | ₹ 168 | ₹ 201 | ₹ 270 | ₹ 399 |
| 9 | ₹ 174 | ₹ 201 | ₹ 270 | ₹ 399 |
| 9.5 | ₹ 201 | ₹ 252 | ₹ 321 | ₹ 477 |
| 10 | ₹ 201 | ₹ 252 | ₹ 321 | ₹ 477 |
| 10.5 | ₹ 225 | ₹ 288 | ₹ 384 | ₹ 573 |
| 11 | ₹ 225 | ₹ 288 | ₹ 384 | ₹ 573 |
| 11.5 | ₹ 267 | ₹ 321 | ₹ 426 | ₹ 639 |
| 12 | ₹ 288 | ₹ 321 | ₹ 426 | ₹ 639 |
| 12.5 | ₹ 303 | ₹ 372 | ₹ 528 | ₹ 786 |
| 13 | ₹ 381 | ₹ 420 | ₹ 528 | ₹ 786 |
| 13.5 | ₹ 462 | ₹ 492 | ₹ 591 | ₹ 882 |
| 14 | ₹ 462 | ₹ 492 | ₹ 591 | ₹ 882 |
| 14.5 | ₹ 462 | ₹ 492 | ₹ 600 | ₹ 882 |
| 15 | ₹ 462 | ₹ 492 | ₹ 600 | ₹ 882 |
| 15.5 | | ₹ 708 | ₹ 903 | ₹ 1,188 |
| 16 | | ₹ 708 | ₹ 903 | ₹ 1,188 |
| 16.5 | | ₹ 786 | ₹ 951 | ₹ 1,392 |
| 17 | | ₹ 786 | ₹ 951 | ₹ 1,392 |
| 17.5 | | ₹ 786 | ₹ 951 | ₹ 1,392 |
| 18 | | ₹ 786 | ₹ 951 | ₹ 1,392 |
| 19 | | ₹ 951 | ₹ 993 | ₹ 1,947 |
| 20 | | ₹ 951 | ₹ 1,338 | ₹ 1,947 |
| | | | | |
| | | | | |
| | | | | |
| | | | | |

*Head Dia (H) = Body Dia (P) + 1mm
 *OAL (L) is inclusive of the Head Length
 *Head Length (T) = 5mm for Lengths >= 75mm
 *Head Length(T) = 3mm for Lengths <=50mm



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| HSS End Mills as per IS 6353 - 1991 | | | | PL-52 (Price Per Piece in INR) | |
|-------------------------------------|-------------------|---------------------|----------------|-----------------------------------|----------------|
| Flute Dia (mm) | Flute Length (mm) | Overall Length (mm) | Shank Dia (mm) | 1X (M2, 0%Co) | 2X (M35, 5%Co) |
| 3 | 10 | 42 | 3 | ₹ 177 | ₹ 222 |
| 4 | 11 | 43 | 4 | ₹ 177 | ₹ 222 |
| 5 | 13 | 47 | 5 | ₹ 177 | ₹ 222 |
| 6 | 16 | 52 | 6 | ₹ 186 | ₹ 228 |
| 7 | 16 | 52 | 6 | ₹ 261 | ₹ 297 |
| 8 | 19 | 59 | 8 | ₹ 288 | ₹ 315 |
| 9 | 19 | 59 | 8 | ₹ 306 | ₹ 372 |
| 10 | 22 | 67 | 10 | ₹ 342 | ₹ 426 |
| 11 | 22 | 67 | 10 | ₹ 405 | ₹ 528 |
| 12 | 26 | 76 | 12 | ₹ 444 | ₹ 570 |
| 13 | 26 | 76 | 12 | ₹ 576 | ₹ 708 |
| 14 | 26 | 76 | 12 | ₹ 651 | ₹ 801 |
| 15 | 32 | 88 | 16 | ₹ 690 | ₹ 858 |
| 16 | 32 | 88 | 16 | ₹ 711 | ₹ 1,011 |
| 17 | 32 | 88 | 16 | ₹ 867 | ₹ 1,221 |
| 18 | 32 | 88 | 16 | ₹ 879 | ₹ 1,377 |
| 19 | 32 | 88 | 16 | ₹ 918 | ₹ 1,446 |
| 20 | 38 | 101 | 20 | ₹ 1,092 | ₹ 1,725 |
| 21 | 38 | 101 | 20 | ₹ 1,269 | ₹ 1,962 |
| 22 | 38 | 101 | 20 | ₹ 1,269 | ₹ 1,962 |
| 23 | 38 | 101 | 20 | ₹ 1,425 | ₹ 2,454 |
| 24 | 45 | 116 | 25 | ₹ 1,641 | ₹ 2,517 |
| 25 | 45 | 116 | 25 | ₹ 1,641 | ₹ 2,517 |
| 26 | 45 | 116 | 25 | ₹ 1,638 | ₹ 2,487 |
| 27 | 45 | 116 | 25 | ₹ 1,782 | ₹ 2,661 |
| 28 | 45 | 116 | 25 | ₹ 1,848 | ₹ 2,814 |
| 29 | 45 | 116 | 25 | ₹ 2,100 | ₹ 3,138 |
| 30 | 45 | 116 | 25 | ₹ 2,346 | ₹ 3,465 |



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| HSS End Mills as per BS-122 | | | | PL-52 (Price Per Piece in INR) | |
|-----------------------------|-------------------|---------------------|----------------|-----------------------------------|----------|
| Flute Dia (inch) | Flute Length (mm) | Overall Length (mm) | Shank Dia (mm) | 1X (M2) | 2X (M35) |
| 1/8 | 3/8 | 1+7/8 | 1/4 | ₹ 177 | ₹ 222 |
| 5/32 | 3/8 | 1+7/8 | 1/4 | ₹ 177 | ₹ 222 |
| 3/16 | 1/2 | 2 | 1/4 | ₹ 177 | ₹ 222 |
| 7/32 | 1/2 | 2 | 1/4 | ₹ 186 | ₹ 237 |
| 1/4 | 5/8 | 2+1/8 | 1/4 | ₹ 204 | ₹ 228 |
| 5/16 | 3/4 | 2+1/2 | 3/8 | ₹ 267 | ₹ 426 |
| 3/8 | 7/8 | 2+5/8 | 3/8 | ₹ 336 | ₹ 372 |
| 7/16 | 7/8 | 2+5/8 | 1/2 | ₹ 405 | ₹ 528 |
| 1/2 | 1 | 2+3/4 | 1/2 | ₹ 444 | ₹ 570 |
| 9/16 | 1+1/8 | 2+7/8 | 1/2 | ₹ 651 | ₹ 801 |
| 5/8 | 1+1/4 | 3+1/4 | 5/8 | ₹ 711 | ₹ 1,011 |
| 11/16 | 1+3/8 | 3+3/8 | 5/8 | ₹ 879 | ₹ 1,377 |
| 3/4 | 1+1/2 | 3+1/2 | 5/8 | ₹ 918 | ₹ 1,446 |
| 13/16 | 1+5/8 | 3+5/8 | 3/4 | ₹ 1,053 | ₹ 1,725 |
| 7/8 | 1+5/8 | 3+5/8 | 3/4 | ₹ 1,119 | ₹ 1,962 |
| 1 | 1+3/4 | 3+3/4 | 3/4 | ₹ 1,446 | ₹ 2,517 |
| 1-1/8 | 1+7/8 | 4+1/8 | 1 | ₹ 1,725 | ₹ 3,015 |
| 1-1/4 | 2 | 4+1/4 | 1 | ₹ 2,274 | ₹ 4,218 |



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| HSS Centre Drill as per BS 328 | | | | PL-52 (Price Per Piece in INR) | | 1X (M2) | 2X (M35) |
|--------------------------------|------------------|-----------------|--------|-----------------------------------|----------|---------|----------|
| B.S. No. | Pilot Dia (inch) | Body Dia (inch) | OAL | 1X (M2) | 2X (M35) | TINCO. | TINCO. |
| BS1 | 3/64" | 1/8" | 1-1/2" | ₹ 150 | ₹ 225 | ₹ 255 | ₹ 330 |
| BS2 | 1/16" | 3/16" | 1-3/4" | ₹ 150 | ₹ 225 | ₹ 276 | ₹ 351 |
| BS3 | 3/32" | 1/4" | 2" | ₹ 153 | ₹ 234 | ₹ 321 | ₹ 402 |
| BS4 | 1/8" | 5/16" | 2-1/4" | ₹ 234 | ₹ 345 | ₹ 402 | ₹ 513 |
| BS5 | 3/16" | 7/16" | 2-1/2" | ₹ 357 | ₹ 516 | ₹ 525 | ₹ 684 |
| BS6 | 1/4" | 5/8" | 3" | ₹ 792 | ₹ 1,056 | ₹ 1,002 | ₹ 1,266 |
| BS7 | 5/16" | 3/4" | 3-1/2" | ₹ 1,230 | ₹ 1,644 | ₹ 1,566 | ₹ 1,980 |

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| HSS Centre Drill TYPE: A as per DIN 333 | | | | PL-52 (Price Per Piece in INR) | |
|---|---------------|---------------|---------------|-----------------------------------|----------|
| Pilot Dia (mm) | Body Dia (mm) | OAL Max. (mm) | OAL Min. (mm) | 1X (M2) | 2X (M35) |
| 1.25 | 3.15 | 33.5 | 29.5 | ₹ 150 | ₹ 231 |
| 1.6 | 4 | 37.5 | 33.5 | ₹ 150 | ₹ 231 |
| 2 | 5 | 42 | 38 | ₹ 162 | ₹ 240 |
| 2.5 | 6.3 | 47 | 43 | ₹ 162 | ₹ 240 |
| 3.15 | 8 | 52 | 48 | ₹ 237 | ₹ 351 |
| 4 | 10 | 59 | 53 | ₹ 312 | ₹ 432 |
| 5 | 12.5 | 66 | 60 | ₹ 450 | ₹ 669 |
| 6.3 | 16 | 74 | 68 | ₹ 813 | ₹ 1,008 |
| 8 | 20 | 83 | 77 | ₹ 1,293 | ₹ 1,665 |
| 10 | 25 | 103 | 97 | ₹ 2,094 | ₹ 2,478 |



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PL-52 ROHIT 1X Parallel Shank HSS M2 Drills DIN 338
(Price Per Piece in INR)

| Dia (mm) IS5101, DIN338 | List Price per pc | Pack Size | Dia (mm) IS5101, DIN338 | List Price per pc | Pack Size | Dia (mm) IS5101, DIN338 | List Price per pc | Pack Size |
|-------------------------------|----------------------|-----------|-------------------------------|----------------------|-----------|-------------------------------|----------------------|-----------|
| 1.0 | ₹ 48 | 50 | 5.1 | ₹ 165 | 20 | 9.1 | ₹ 516 | 5 |
| 1.1 | ₹ 48 | 50 | 5.2 | ₹ 165 | 20 | 9.2 | ₹ 516 | 5 |
| 1.2 | ₹ 48 | 50 | 5.3 | ₹ 183 | 20 | 9.3 | ₹ 516 | 5 |
| 1.3 | ₹ 48 | 50 | 5.4 | ₹ 183 | 20 | 9.4 | ₹ 516 | 5 |
| 1.4 | ₹ 48 | 50 | 5.5 | ₹ 183 | 20 | 9.5 | ₹ 516 | 5 |
| 1.5 | ₹ 48 | 50 | 5.6 | ₹ 183 | 20 | 9.6 | ₹ 561 | 5 |
| 1.6 | ₹ 48 | 50 | 5.7 | ₹ 204 | 20 | 9.7 | ₹ 561 | 5 |
| 1.7 | ₹ 51 | 50 | 5.8 | ₹ 204 | 20 | 9.8 | ₹ 561 | 5 |
| 1.8 | ₹ 51 | 50 | 5.9 | ₹ 204 | 20 | 9.9 | ₹ 627 | 5 |
| 1.9 | ₹ 51 | 50 | 6.0 | ₹ 204 | 20 | 10.0 | ₹ 627 | 5 |
| 2.0 | ₹ 51 | 50 | 6.1 | ₹ 216 | 10 | 10.1 | ₹ 627 | 5 |
| 2.1 | ₹ 51 | 50 | 6.2 | ₹ 216 | 10 | 10.2 | ₹ 627 | 5 |
| 2.2 | ₹ 51 | 50 | 6.3 | ₹ 216 | 10 | 10.3 | ₹ 681 | 5 |
| 2.3 | ₹ 51 | 50 | 6.4 | ₹ 216 | 10 | 10.4 | ₹ 681 | 5 |
| 2.4 | ₹ 51 | 50 | 6.5 | ₹ 273 | 10 | 10.5 | ₹ 681 | 5 |
| 2.5 | ₹ 51 | 50 | 6.6 | ₹ 273 | 10 | 10.6 | ₹ 711 | 5 |
| 2.6 | ₹ 51 | 50 | 6.7 | ₹ 273 | 10 | 10.7 | ₹ 753 | 5 |
| 2.7 | ₹ 51 | 50 | 6.8 | ₹ 273 | 10 | 10.8 | ₹ 753 | 5 |
| 2.8 | ₹ 60 | 50 | 6.9 | ₹ 297 | 10 | 10.9 | ₹ 753 | 5 |
| 2.9 | ₹ 60 | 50 | 7.0 | ₹ 297 | 10 | 11.0 | ₹ 753 | 5 |
| 3.0 | ₹ 60 | 50 | 7.1 | ₹ 309 | 10 | 11.1 | ₹ 804 | 5 |
| 3.1 | ₹ 66 | 20 | 7.2 | ₹ 309 | 10 | 11.2 | ₹ 804 | 5 |
| 3.2 | ₹ 72 | 20 | 7.3 | ₹ 324 | 10 | 11.3 | ₹ 804 | 5 |
| 3.3 | ₹ 78 | 20 | 7.4 | ₹ 324 | 10 | 11.4 | ₹ 804 | 5 |
| 3.4 | ₹ 78 | 20 | 7.5 | ₹ 324 | 10 | 11.5 | ₹ 846 | 5 |
| 3.5 | ₹ 78 | 20 | 7.6 | ₹ 351 | 10 | 11.6 | ₹ 888 | 5 |
| 3.6 | ₹ 96 | 20 | 7.7 | ₹ 351 | 10 | 11.7 | ₹ 888 | 5 |
| 3.7 | ₹ 96 | 20 | 7.8 | ₹ 351 | 10 | 11.8 | ₹ 888 | 5 |
| 3.8 | ₹ 96 | 20 | 7.9 | ₹ 351 | 10 | 11.9 | ₹ 945 | 5 |
| 3.9 | ₹ 96 | 20 | 8.0 | ₹ 381 | 10 | 12.0 | ₹ 945 | 5 |
| 4.0 | ₹ 96 | 20 | 8.1 | ₹ 369 | 10 | 12.1 | ₹ 945 | 5 |
| 4.1 | ₹ 117 | 20 | 8.2 | ₹ 369 | 10 | 12.2 | ₹ 945 | 5 |
| 4.2 | ₹ 117 | 20 | 8.3 | ₹ 444 | 10 | 12.3 | ₹ 1,005 | 5 |
| 4.3 | ₹ 117 | 20 | 8.4 | ₹ 444 | 10 | 12.4 | ₹ 1,005 | 5 |
| 4.4 | ₹ 117 | 20 | 8.5 | ₹ 444 | 10 | 12.5 | ₹ 1,005 | 5 |
| 4.5 | ₹ 150 | 20 | 8.6 | ₹ 462 | 10 | 12.6 | ₹ 1,005 | 5 |
| 4.6 | ₹ 150 | 20 | 8.7 | ₹ 462 | 10 | 12.7 | ₹ 1,056 | 5 |
| 4.7 | ₹ 150 | 20 | 8.8 | ₹ 489 | 10 | 12.8 | ₹ 1,056 | 5 |
| 4.8 | ₹ 150 | 20 | 8.9 | ₹ 489 | 10 | 12.9 | ₹ 1,056 | 5 |
| 4.9 | ₹ 162 | 20 | 9.0 | ₹ 489 | 10 | 13.0 | ₹ 1,056 | 5 |
| 5.0 | ₹ 162 | 20 | | | | | | |



*Pack Size to be followed, loose pack orders will not be entertained

*All drills are DIN 338 standard drills

*All drills are HSS M2 , ROHIT 1X Grade