

PRICE LIST

(Effective from 5th December 2024)

HIGH PERFORMANCE TAPS (HSS-E)

FLUTELESS WITHOUT OIL GROOVE

and

FLUTELESS WITH OIL GROOVE



EMKAY TOOLS

Factory : B-27 & B-27/1, M.I.D.C. Industrial Area, Hingna, Nagpur.

Telephone No. : 91-9226071464

E-mail : hq@emkaytools.com

www.emkaytools.com

CONTENTS

PAGE NO.

BRIGHT, TiN and TiCN/TiALN

METRIC COARSE : SHORT AND LONG SHANK MACHINE TAPS

i)	ISO 529, IS-6175-I, IS-6175-II, and IS-6175-III	1
ii)	ISO 2283, IS-6175-IV (IS-7821) and DIN-371	2
iii)	DIN 376	3

METRIC FINE : SHORT AND LONG SHANK MACHINE TAPS

i)	IS-6175-II, and DIN-371	3
ii)	IS-6175-III	4
iii)	ISO 2283, IS-6175-IV (IS-7821)	5
iv)	DIN-374	6

FRACTIONAL SIZES (UNC/UNF/BSW/BSF)

SHORT AND LONG SHANK MACHINE TAPS UNC and UNF

i)	ISO 529, BS 949, ISO 2283, IS-6175-IV (IS-7821), DIN-371	7
ii)	DIN-376,	8

SHORT AND LONG SHANK MACHINE TAPS BSW and BSF

i)	ISO 529, BS 949, ISO 2283, IS-6175-IV (IS-7821)	9
ii)	DIN-371, DIN-376	10

PIPE TAPS

BS 949	i)	BSP FLUTELESS OIL GROOVE.	10
---------------	----	---------------------------	----

HELICOIL STI TAPS

i)	FLUTELESS and FLUTELESS OIL GROOVE.	11
----	-------------------------------------	----



HSS-E

HIGH SPEED STEEL GROUND THREAD TAPS

DIA & PITCH (mm)	BRIGHT		TIN-COATED		TiCN/TiAlN-COATED	
	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)
METRIC COARSE ISO-529, IS-6175-I						
1.6 X 0.35	2491	2864	2569	2941	2647	3021
1.8 X 0.35	2384	2738	2468	2836	2567	2918
2 X 0.4	1464	1685	1543	1763	1621	1843
2.2 X 0.45	1467	1542	1440	1621	1524	1698
2.3 X 0.4	1467	1542	1440	1621	1524	1698
2.5 X 0.45	1343	1542	1422	1621	1504	1698
2.6 X 0.45	1467	1542	1529	1621	1612	1698
METRIC COARSE ISO-529, IS-6175-II						
3 X 0.5	1010	1113	1088	1191	1171	1272
3.5 X 0.6	1010	1113	1088	1191	1171	1272
4 X 0.7	1010	1113	1088	1191	1171	1272
5 X 0.8	1010	1113	1088	1191	1171	1272
6 X 1	1010	1113	1088	1191	1171	1272
7 X 1	1166	1220	1257	1310	1348	1403
8 X 1.25	1166	1220	1257	1310	1348	1403
9 X 1.25	1427	1490	1536	1601	1645	1710
10 X 1.5	1427	1490	1536	1601	1645	1710
METRIC COARSE ISO-529, IS-6175-III						
3 X 0.5	1161	1278	1241	1358	1321	1437
3.5 X 0.6	1161	1278	1241	1358	1321	1437
4 X 0.7	1161	1278	1241	1358	1321	1437
5 X 0.8	1161	1278	1241	1358	1321	1437
6 X 1	1161	1278	1241	1358	1321	1437
7 X 1	1342	1403	1433	1496	1524	1586
8 X 1.25	1342	1403	1433	1496	1524	1586
9 X 1.25	1641	1714	1750	1824	1858	1933
10 X 1.5	1641	1714	1750	1824	1858	1933
11 X 1.5	2972	3246	3166	3364	3361	3561
12 X 1.75	2202	2403	2396	2524	2592	2719
14 X 2		3386		3609		3830
16 X 2		3625		3848		4072
18 X 2.5		5346		5521		5701
20 X 2.5		7040		7284		7529
22 X 2.5		9023		9674		10325
24 X 3		10071		10723		11374
25 X 3		12273		12925		13576
27 X 3		15248		16293		17338
30 X 3.5		17063		18110		19154
33 X 3.5		20773		22264		23757
36 X 4		28907		31859		34811

1. SPECIAL TOLERANCE : 10% extra.



HSS-E

HIGH SPEED STEEL GROUND THREAD TAPS

DIA & PITCH (mm)	BRIGHT		TiN-COATED		TiCN/TiAlN-COATED	
	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)
METRIC COARSE ISO-2283, IS-6175-IV (IS-7821)						
5 X 0.8	1433	1577	1591	1742	1708	1857
6 X 1	1433	1577	1591	1742	1708	1857
7 X 1	1650	1726	1836	1909	1970	2045
8 X 1.25	1650	1726	1836	1909	1970	2045
9 X 1.25	2021	2114	2243	2336	2401	2496
10 X 1.5	2021	2114	2243	2336	2401	2496
12 X 1.75	3121	3232	3501	3614	3786	3900
14 X 2		4521		4825		4992
16 X 2		4521		4825		4992
18 X 2.5		8433		8882		9075
20 X 2.5		10371		10945		11208
22 X 2.5		11606		12550		13147
24 X 3		12603		13683		14389
25 X 3		15804		16981		17685
27 X 3		17761		19422		20551
30 X 3.5		20848		22601		23731
33 X 3.5		34650		37301		38914
36 X 4		42581		47052		50244
METRIC COARSE DIN-371						
1.6 X 0.35	2664	3064	2827	3238	2914	3325
1.8 X 0.35	2550	2929	2716	3122	2825	3212
2 X 0.4	1566	1803	1699	1941	1785	2028
2.2 X 0.45	1569	1649	1585	1785	1677	1869
2.3 X 0.4	1569	1649	1585	1785	1677	1869
2.5 X 0.45	1436	1649	1565	1785	1656	1869
2.6 X 0.45	1569	1649	1585	1785	1677	1869
3 X 0.5	1080	1190	1198	1311	1290	1400
3.5 X 0.6	1080	1190	1198	1311	1290	1400
4 X 0.7	1080	1190	1198	1311	1290	1400
5 X 0.8	1080	1190	1198	1311	1290	1400
6 X 1	1080	1190	1198	1311	1290	1400
7 X 1	1295	1355	1423	1483	1526	1588
8 X 1.25	1295	1355	1423	1483	1526	1588
9 X 1.25	1585	1656	1739	1812	1862	1935
10 X 1.5	1585	1656	1739	1812	1862	1935

1. SPECIAL TOLERANCE : 10% extra.



HSS-E

HIGH SPEED STEEL GROUND THREAD TAPS

DIA & PITCH (mm)	BRIGHT		TiN-COATED		TiCN/TiAlN-COATED	
	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)
METRIC COARSE DIN-376						
5 X 0.8	1459	1606	1620	1773	1738	1890
6 X 1	1459	1606	1620	1773	1738	1890
7 X 1	1747	1826	1921	1999	2063	2142
8 X 1.25	1747	1826	1921	1999	2063	2142
9 X 1.25	2139	2239	2347	2446	2513	2614
10 X 1.5	2139	2239	2347	2446	2513	2614
12 X 1.75	3180	3293	3563	3678	3853	3970
14 X 2		4606		4910		5081
16 X 2		4606		4910		5081
18 X 2.5		8591		9040		9236
20 X 2.5		10566		11140		11408
22 X 2.5		11823		12775		13381
24 X 3		12838		13928		14646
25 X 3		16098		17283		18000
27 X 3		18093		19767		20916
30 X 3.5		21237		23004		24153
33 X 3.5		35297		37964		39607
36 X 4		43376		47889		51140
METRIC FINE DIN-371						
3 X .35	1645	1811	1783	1953	1873	2043
4 X .5	1645	1811	1783	1953	1873	2043
4 X .75	1588	1750	1723	1890	1817	1982
5 X .5/.75	1533	1687	1665	1826	1759	1917
6 X .5	1533	1687	1665	1826	1759	1917
6 X .75	1533	1687	1665	1826	1759	1917
7 X .75	1750	1832	1855	1936	1960	2042
8 X .5/.75	1888	1971	1993	2077	2097	2183
8 X 1.0	1618	1689	1722	1796	1827	1901
9 X 1.0	2141	2241	2269	2364	2397	2492
10 X 1.0	1648	1722	1774	1849	1901	1975
10 X 1.25	1648	1722	1734	1849	1902	1975
METRIC FINE ISO-529, IS-6175-II						
3 X .35	1464	1613	1543	1690	1621	1769
4 X .5	1464	1613	1543	1690	1621	1769
4 X .75	1413	1558	1491	1636	1572	1716
5 X .5/.75	1364	1502	1441	1581	1523	1660
6 X .5	1364	1502	1441	1581	1523	1660
6 X .75	1364	1502	1441	1581	1523	1660
7 X .75	1514	1586	1606	1676	1697	1768
8 X .5/.75	1634	1707	1725	1798	1816	1890
8 X 1.0	1401	1462	1490	1555	1582	1645
9 X 1.0	1853	1940	1965	2047	2075	2157
10 X 1.0	1427	1490	1536	1601	1645	1710
10 X 1.25	1427	1490	1502	1601	1646	1710

1. SPECIAL TOLERANCE: 10% extra.



HSS-E

HIGH SPEED STEEL GROUND THREAD TAPS

DIA & PITCH (mm)	BRIGHT		TiN-COATED		TiCN/TiALN-COATED	
	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)
METRIC FINE ISO-529, IS-6175-III						
3 X .35	1685	1854	1763	1931	1842	2012
4 X .5	1685	1854	1763	1931	1842	2012
4 X .75	1624	1790	1704	1870	1783	1949
5 X .5/.75	1569	1727	1647	1805	1727	1884
6 X .5	1569	1727	1647	1805	1727	1884
6 X .75	1569	1727	1647	1805	1727	1884
7 X .75	1742	1823	1834	1915	1925	2005
8 X .5/.75	1877	1964	1969	2055	2060	2147
8 X 1.0	1610	1682	1700	1774	1792	1866
9 X 1.0	2131	2228	2242	2338	2352	2448
10 X 1.0	1641	1714	1750	1824	1858	1933
10 X 1.25	1641	1714	1715	1824	1860	1933
11 X 1.0	2972	3246	3166	3364	3361	3562
12 X 1.0/1.25	2424	2643	2617	2763	2811	2959
12 X 1.50	2202	2281	2396	2475	2592	2670
14 X 1.0	3058	3386	3234	3609	3413	3830
14 X 1.25		3386		3609		3830
14 X 1.50		3386		3609		3830
16 X 1.0		3806		4031		4253
16 X 1.50		3625		3848		4072
18 X 1.0/2.0		8140		8747		9357
18 X 1.5		6934		7541		8149
20 X 1.0/2.0		10822		11656		12491
20 X 1.5		8747		9582		10418
22 X 1.0/2.0		11851		12835		13818
22 X 1.5		9544		10528		11512
24 X 1.0/2.0		11189		12173		13157
24 X 1.5		12021		13006		13990
25 X 1.0/2.0		13711		14695		15679
25 X 1.5		12795		13781		14765
26 X 1.0		17841		19420		20998
27 X 1.0/2.0		17971		19549		21127
27 X 1.5		16774		18351		19931
30 X 1.0/2.0		20213		21789		23367
30 X 1.5		18865		20443		22020
33 X 1.0/2.0		24680		26935		29190
33 X 1.5		23035		25290		27544
36 X 1.0/2.0		34236		38698		43162
36 X 1.5		31953		36417		40879

1. SPECIAL TOLERANCE : 10% extra.



HSS-E

HIGH SPEED STEEL GROUND THREAD TAPS

DIA & PITCH (mm)	BRIGHT		TiN-COATED		TiCN/TiAlN-COATED	
	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)
METRIC FINE ISO-2283, IS-6175-IV (IS-7821)						
5 X .5/.75	1719	1891	1887	2064	2002	2179
6 X .5	1577	1733	1742	1900	1857	1982
6 X .75	1577	1733	1742	1900	1857	1982
7 X .75	1983	2074	2178	2270	2312	2404
8 X .5/.75	1818	1900	2007	2090	2140	2225
8 X 1.0	1818	1900	2007	2090	2140	2225
9 X 1.0	2225	2325	2450	2555	2609	2713
10 X 1.0	2225	2325	2452	2556	2611	2716
10 X 1.25	2225	2325	2452	2556	2611	2716
11 X 1.0	4057	4203	4465	4616	4750	4902
12 X 1.0/1.25	3121	3232	3501	3614	3786	3900
12 X 1.50	3121	3232	3501	3614	3786	3900
14 X 1.0		4521		5152		5391
14 X 1.25		4521		5152		5128
14 X 1.50		4799		5269		5593
16 X 1.0		4973		5529		5814
16 X 1.50		4973		5529		5814
18 X 1.0/2.0		9732		10683		11341
18 X 1.5		6323		7172		7829
20 X 1.0/2.0		11796		13053		13953
20 X 1.5		9844		11042		11944
22 X 1.0/2.0		12239		13670		14736
22 X 1.5		13961		15445		16509
24 X 1.0/2.0		13657		15132		16197
24 X 1.5		14164		15653		16720
25 X 1.0/2.0		15461		16989		18053
25 X 1.5		15461		16989		18053
26 X 1.0		16594		18797		20505
27 X 1.0/2.0		16730		18937		20646
27 X 1.5		16730		18937		20646
30 X 1.0/2.0		19951		22256		23964
30 X 1.5		19951		22256		23964
33 X 1.0/2.0		24124		27284		29723
33 X 1.5		24124		27284		29723
36 X 1.0/2.0		29191		34894		39722
36 X 1.5		29191		34894		39722

1. SPECIAL TOLERANCE : 10% extra.



HSS-E

HIGH SPEED STEEL GROUND THREAD TAPS

DIA & PITCH (mm)	BRIGHT		TiN-COATED		TiCN/TiAlN-COATED	
	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)	FLUTELESS (6H TOL.)	FLUTELESS OIL GROOVE (6H TOL.)
METRIC FINE D-374						
5 X .5/.75	1751	1927	1920	2101	2038	2218
6 X .5	1606	1766	1773	1934	1890	2017
6 X .75	1606	1766	1773	1934	1890	2017
7 X .75	2119	2214	2301	2398	2442	2540
8 X .5/.75	1942	2030	2121	2209	2262	2350
8 X 1.0	1942	2030	2121	2209	2262	2350
9 X 1.0	2376	2484	2588	2699	2755	2866
10 X 1.0	2376	2484	2589	2700	2757	2871
10 X 1.25	2376	2484	2589	2700	2757	2871
11 X 1.0	4132	4281	4544	4697	4834	4991
12 X 1.0/1.25	3180	3293	3563	3678	3853	3970
12 X 1.50	3239	3353	3630	3747	3926	4046
14 X 1.0		4606		5244		5487
14 X 1.25		4606		5244		5220
14 X 1.50		4889		5363		5692
16 X 1.0		5066		5628		5917
16 X 1.50		5066		5628		5917
18 X 1.0/2.0		9914		10875		11543
18 X 1.5		6442		7300		7970
20 X 1.0/2.0		12016		13285		14200
20 X 1.5		10027		11237		12156
22 X 1.0/2.0		12466		13913		14997
22 X 1.5		14223		15719		16803
24 X 1.0/2.0		13911		15402		16485
24 X 1.5		14429		15933		17018
25 X 1.0/2.0		15751		17292		18375
25 X 1.5		15751		17292		18375
26 X 1.0		16905		19133		20870
27 X 1.0/2.0		17043		19275		21014
27 X 1.5		17043		19275		21014
30 X 1.0/2.0		20323		22653		24390
30 X 1.5		20323		22653		24390
33 X 1.0/2.0		24574		27770		30254
33 X 1.5		24574		27770		30254
36 X 1.0/2.0		29737		35516		40430
36 X 1.5		29737		35516		40430

1. SPECIAL TOLERANCE : 10% extra.



HSS-E

HIGH SPEED STEEL GROUND THREAD TAPS

DIA & PITCH (mm)	BRIGHT		TiN-COATED		TiCN/TiAlN-COATED	
	FLUTELESS (2B TOL.)	FLUTELESS OIL GROOVE (2B TOL.)	FLUTELESS (2B TOL.)	FLUTELESS OIL GROOVE (2B TOL.)	FLUTELESS (2B TOL.)	FLUTELESS OIL GROOVE (2B TOL.)
BS-949 & ISO 529 UNIFIED COARSE (UNC)/UNIFIED FINE (UNF)						
No. 2	1464	1685	1543	1763	1621	1843
No. 4	1343	1542	1422	1621	1504	1698
No. 6	1010	1113	1088	1191	1171	1272
No. 8	1010	1113	1088	1191	1171	1272
No. 10	1010	1113	1088	1191	1171	1272
1/4"	1010	1113	1088	1191	1171	1272
5/16"	1166	1220	1257	1310	1348	1403
3/8"	1427	1490	1536	1601	1645	1710
7/16"	2202	2281	2396	2475	2592	2670
1/2"	2202	2281	2396	2475	2592	2670
5/8"	3241	3625	3465	3848	3689	4072
3/4"	5214	6134	5536	6515	5858	6893
7/8"	8351	9186	9245	10098	10141	11012
1"	10486	11537	11383	12449	12277	13362
1.1/8"	17063	18772	18501	20234	19934	21700
1.1/4"	20773	22851	22824	24940	24873	27031
1.3/8"	28907	31798	31747	34695	34590	37595
1.1/2"	33937	37331	37995	41470	42052	45608
1.5/8"	39556	43513	44679	48739	49805	53965
1.3/4"	53281	58609	58404	63835	63527	69061
ISO 2283 IS-6175-IV (IS-7821) UNIFIED COARSE (UNC)/ UNIFIED FINE (UNF)						
No. 10	1576	1734	1673	1837	1724	1890
1/4"	1576	1734	1673	1837	1724	1890
5/16"	1816	1900	1929	2017	1990	2077
3/8"	2222	2326	2364	2468	2438	2543
7/16"	3432	3554	3631	3755	3723	3850
1/2"	3949	4089	4181	4327	4297	4443
5/8"	4799	4973	5102	5280	5261	5440
3/4"	10371	11407	10921	11988	11159	12225
7/8"	11606	12765	12575	13771	13194	14390
1"	17761	19537	18914	20742	19534	21363
DIN-371 UNIFIED COARSE (UNC)/ UNIFIED FINE (UNF)						
No. 2	1566	1803	1699	1941	1785	2028
No. 4	1436	1649	1565	1785	1656	1869
No. 6	1080	1190	1198	1311	1290	1400
No. 8	1080	1190	1198	1311	1290	1400
No. 10	1080	1190	1198	1311	1290	1400
1/4"	1080	1190	1198	1311	1290	1400
5/16"	1295	1355	1423	1483	1526	1588
3/8"	1585	1656	1739	1812	1862	1935

1. SPECIAL TOLERANCE : 10% extra.



HSS-E

HIGH SPEED STEEL GROUND THREAD TAPS

DIA & PITCH (mm)	BRIGHT		TiN-COATED		TiCN/TiALN-COATED	
	FLUTELESS (2B TOL.)	FLUTELESS OIL GROOVE (2B TOL.)	FLUTELESS (2B TOL.)	FLUTELESS OIL GROOVE (2B TOL.)	FLUTELESS (2B TOL.)	FLUTELESS OIL GROOVE (2B TOL.)
D-374/DIN-376 UNIFIED COARSE (UNC)/ UNIFIED FINE (UNF)						
No. 10	1605	1767	1703	1869	1756	1922
1/4"	1605	1767	1703	1869	1756	1922
5/16"	1940	2030	2038	2131	2101	2195
3/8"	2374	2485	2496	2608	2575	2687
7/16"	3496	3620	3696	3822	3790	3919
1/2"	4022	4164	4255	4405	4374	4522
5/8"	4889	5066	5193	5375	5355	5537
3/4"	10566	11621	11115	12203	11357	12444
7/8"	11823	13004	12798	14016	13430	14648
1"	18093	19902	19251	21111	19882	21745



HSS-E

HIGH SPEED STEEL GROUND THREAD TAPS

DIA & PITCH (mm)	BRIGHT		TiN-COATED		TiCN/TiAlN-COATED	
	FLUTELESS (2B TOL.)	FLUTELESS OIL GROOVE (2B TOL.)	FLUTELESS (2B TOL.)	FLUTELESS OIL GROOVE (2B TOL.)	FLUTELESS (2B TOL.)	FLUTELESS OIL GROOVE (2B TOL.)
BS-949 & ISO 529 British Standard Whitworth (BSW)/British Standard Fine (BSF)						
1/8"	1010	1113	1088	1191	1171	1272
5/32"	1010	1113	1088	1191	1171	1272
3/16"	1010	1113	1088	1191	1171	1272
1/4"	1010	1113	1088	1191	1171	1272
5/16"	1166	1220	1257	1310	1348	1403
3/8"	1427	1490	1536	1601	1645	1710
7/16"	2202	2281	2396	2475	2592	2670
1/2"	2202	2281	2396	2475	2592	2670
5/8"	3241	3625	3465	3848	3689	4072
3/4"	5214	6134	5536	6515	5858	6893
7/8"	8351	9186	9245	10098	10141	11012
1"	10486	11537	11383	12449	12277	13362
1.1/8"	17063	18772	18501	20234	19934	21700
1.1/4"	20773	22851	22824	24940	24873	27031
1.3/8"	28907	31798	31747	34695	34590	37595
1.1/2"	33937	37331	37995	41470	42052	45608
1.5/8"	39556	43513	44679	48739	49805	53965
1.3/4"	53281	58609	58404	63835	63527	69061
ISO 2283 IS-6175-IV (IS-7821) British Standard Whitworth (BSW)/British Standard Fine (BSF)						
1/4"	1576	1734	1673	1837	1724	1890
5/16"	1816	1900	1929	2017	1990	2077
3/8"	2222	2326	2364	2468	2438	2543
7/16"	3432	3554	3631	3755	3723	3850
1/2"	3949	4089	4181	4327	4297	4443
5/8"	4799	4973	5102	5280	5261	5440
3/4"	10371	11407	10921	11988	11159	12225
7/8"	11606	12765	12575	13771	13194	14390
1"	17761	19537	18914	20742	19534	21363

1. SPECIAL TOLERANCE : 10% extra.



HSS-E

HIGH SPEED STEEL GROUND THREAD TAPS

DIA & PITCH (mm)	BRIGHT		TiN-COATED		TiCN/TiALN-COATED	
	FLUTELESS (2B TOL.)	FLUTELESS OIL GROOVE (2B TOL.)	FLUTELESS (2B TOL.)	FLUTELESS OIL GROOVE (2B TOL.)	FLUTELESS (2B TOL.)	FLUTELESS OIL GROOVE (2B TOL.)
DIN-371 British Standard Whitworth (BSW)/British Standard Fine (BSF)						
1/8"	1080	1190	1198	1311	1290	1400
5/32"	1080	1190	1198	1311	1290	1400
3/16"	1080	1190	1198	1311	1290	1400
1/4"	1080	1190	1198	1311	1290	1400
5/16"	1308	1368	1436	1497	1540	1603
3/8"	1601	1672	1755	1828	1879	1953
DIN-374/DIN-376 British Standard Whitworth (BSW)/British Standard Fine (BSF)						
1/4"	1605	1767	1703	1869	1756	1922
5/16"	1940	2030	2038	2131	2101	2195
3/8"	2374	2485	2496	2608	2575	2687
7/16"	3496	3620	3696	3822	3790	3919
1/2"	4022	4164	4255	4405	4374	4522
5/8"	4889	5066	5193	5375	5355	5537
3/4"	10566	11621	11115	12203	11357	12444
7/8"	11823	13004	12798	14016	13430	14648
1"	18093	19902	19251	21111	19882	21745
BSP (BS 949)						
1/8" - 28		2336		2668		
1/4" - 19		3641		4093		
3/8" - 19		5657		6332		
1/2" - 14		8744		9828		

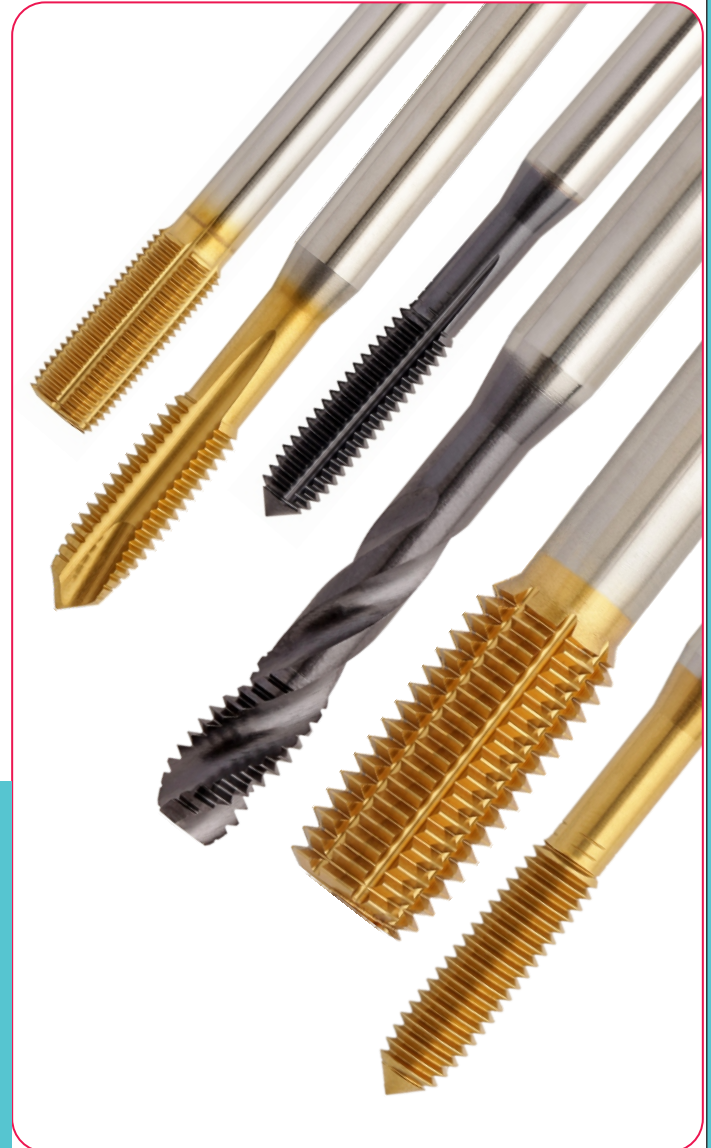
1. SPECIAL TOLERANCE : 10% extra.

HSS-E

HIGH SPEED STEEL GROUND THREAD TAPS

STI TAP (HSS-E)

DIA & PITCH (mm)	FLUTELESS		FLUTELESS OIL GROOVE	
	TIN		TIN	
3 X 0.5	2350	2446	2590	2686
4 X 0.7	2350	2446	2590	2686
5 X 0.8	2350	2446	2590	2686
6 X 1.0	2350	2446	2590	2686
8 X 1.25	2763	2936	2892	3066
10 X 1.50	3379	3676	3535	3831
12 X 1.75	5519	5964	6019	6464
14 X 2.00	7662	8264	8481	9085
16 X 2.00	8122	8827	9164	9870



NOTE :

- 1) TAPS TO JAPANESE STANDARD, DIN 352, AMERICAN STANDARD also available in some sizes. Prices on request.
- 2) Please refer to us for items/sizes not covered in this Price List.
- 3) For Left Hand taps 35% extra will be charged.
- 4) **CX Series 20% extra will be charged.**

TERMS & CONDITIONS :

- 1) **GST & OTHER GOVT. LEVIES WILL BE CHARGED EXTRA AS APPLICABLE.**
- 2) **PRICES ARE SUBJECT TO REVISION WITHOUT PRIOR NOTICE.**
- 3) **THIS PRICE LIST SUPERCEDES ALL OUR EARLIER PRICE LISTS.**
- 4) **THE PRICES QUOTED IN THIS PRICE LIST ARE THE MAXIMUM RETAIL PRICE AND THE DEALERS / STOCKISTS ARE FREE TO SELL THE GOODS AT PRICES LOWER THAN THE PRICES FIXED BY THE COMPANY.**
- 5) **ALL LEGAL PROCEEDINGS ARE SUBJECT TO NAGPUR JURISDICTION.**



EMKAY TOOLS

www.emkaytools.com