


MOBILE NO.:- 9371012756

Date: 20/02/2026


113 - Straight Round Nose Tools

TOOL NO.	SIZE	RATE
	1010	702.00
	1212	768.00
	1616	1,072.00
	2020	1,662.00
	2525	2,392.00
	3232	4,518.00
	1610	868.00
	2012	1,069.00
	2516	1,455.00
	3220	2,016.00


115 - Cranked Round Nose Tools

TOOL NO.	SIZE	RATE
	1010	765.00
	1212	812.00
	1616	1,107.00
	2020	1,662.00
	2525	2,392.00
	3232	4,709.00
	1610	950.00
	2012	1,119.00
	2516	1,464.00
	3220	2,129.00


116 - Bar Tirting Tools

TOOL NO.	SIZE	RATE
	1010	630.00
	1212	683.00
	1616	925.00
	2020	1,364.00
	2525	2,104.00
	3232	3,828.00
	1610	825.00
	2012	1,254.00
	2516	1,724.00
	3220	2,317.00


122 Pointed Turning Tools

TOOL NO.	SIZE	RATE
	1010	696.00
	1212	846.00
	1616	941.00
	2020	1,285.00
	2525	1,809.00
	3232	4,775.00
	1610	966.00
	2012	1,028.00
	2516	1,342.00
	3220	2,003.00

140 - (60°) Boring Tools

TOOL NO.	SIZE	RATE
	DIA.08	699.00
	DIA.10	699.00
	DIA.12	803.00
	DIA.16	1,056.00
	DIA.20	1,981.00
	DIA.25	2,561.00
	0808	828.00
	1010	840.00
	1212	925.00
	1616	1,282.00
	2020	2,129.00
	2525	2,803.00


141 - (90°) Boring Tools

TOOL NO.	SIZE	RATE
	DIA.08	699.00
	DIA.10	699.00
	DIA.12	803.00
	DIA.16	1,056.00
	DIA.20	1,981.00
	DIA.25	2,561.00
	0808	828.00
	1010	840.00
	1212	925.00
	1616	1,282.00
	2020	2,129.00
	2525	2,803.00


142 - (45°) Boring Tools

TOOL NO.	SIZE	RATE
	DIA.08	699.00
	DIA.10	699.00
	DIA.12	803.00
	DIA.16	1,056.00
	DIA.20	1,981.00
	DIA.25	2,561.00
	0808	828.00
	1010	840.00
	1212	925.00
	1616	1,282.00
	2020	2,129.00
	2525	2,803.00

ISO 1 - BAR TURNING TOOLS

TOOL NO.	SIZE	RATE	
	1010	596.00	
	1212	646.00	
	1616	881.00	
	2020	1339.00	
	2525	2160.00	
	3232	3640.00	
	1610	699.00	
	2012	771.00	
	2516	1445.00	
	3220	2455.00	


ISO 2 - CRANKED TURNING & FACING

TOOL NO.	SIZE	RATE
	1010	655.00
	1212	715.00
	1616	981.00
	2020	1367.00
	2525	2132.00
	3232	3796.00
	1610	859.00
	2012	1031.00
	2516	1389.00
3220	2298.00	


ISO 3 - CRANKED FINISHING TOOLS

TOOL NO.	SIZE	RATE
	1010	655.00
	1212	715.00
	1616	981.00
	2020	1367.00
	2525	2132.00
	3232	3796.00
	1610	859.00
	2012	1031.00
	2516	1389.00
3220	2298.00	


ISO 4 - RECESSING TOOLS

TOOL NO.	SIZE	RATE
	1010	655.00
	1212	796.00
	1616	1191.00
	2020	1787.00
	2525	3079.00
	3232	6126.00
	1610	988.00
	2012	1031.00
	2516	1370.00
3220	2981.00	


ISO 5 - CRANKED FACING TOOLS

TOOL NO.	SIZE	RATE
	1010	655.00
	1212	715.00
	1616	981.00
	2020	1367.00
	2525	2132.00
	3232	3796.00
	1610	859.00
	2012	1031.00
	2516	1389.00
3220	2298.00	


ISO 6 - CRANKED KNIFE TOOLS

TOOL NO.	SIZE	RATE
	1010	655.00
	1212	715.00
	1616	981.00
	2020	1367.00
	2525	2132.00
	3232	3796.00
	1610	859.00
	2012	1031.00
	2516	1389.00
	3220	2298.00


ISO 7 - PARTING OFF TOOLS

TOOL NO.	SIZE	RATE
		
	1212	984.00
	1616	1094.00
	2020	1210.00
	2525	1630.00
	3232	2577.00
	1208	777.00
	1610	825.00
	2012	909.00
	2516	1194.00
	3220	1915.00


ISO 8 - BORING TOOLS

TOOL NO.	SIZE	RATE
	0808	1141.00
	1010	1210.00
	1212	1336.00
	1616	1665.00
	2020	2097.00
	2525	4076.00
	3232	5301.00
	Ø 08	1047.00
	Ø 10	1185.00
	Ø 12	1216.00
	Ø 16	1477.00
	Ø 20	1818.00
	Ø 25	3552.00
	Ø 32	4740.00


ISO 9 - BORING TOOLS

TOOL NO.	SIZE	RATE
	0808	1141.00
	1010	1210.00
	1212	1336.00
	1616	1665.00
	2020	2097.00
	2525	4076.00
	3232	5301.00
	Ø 08	1047.00
	Ø 10	1185.00
	Ø 12	1216.00
	Ø 16	1477.00
	Ø 20	1818.00
	Ø 25	3552.00
	Ø 32	4740.00


163 - STRAIGHT TURNING & GROOVING

TOOL NO.	SIZE	RATE
	1010	846.00
	1212	972.00
	1616	1,467.00
	2020	2,135.00
	2525	3,574.00
	1610	868.00
	2012	1,113.00
	2516	1,677.00
3220	2,753.00	

156 - CRANKED INTERNAL RECESSING

TOOL NO.	SIZE	RATE
	1010	1410.00
	1212	1608.00
	1616	1793.00
	2020	2343.00
	2525	3197.00


166 - INTERNAL THREADING

TOOL NO.	SIZE	RATE
	1010	1535.00
	1212	1740.00
	1616	1898.00
	2020	2318.00
	2525	3031.00


165 - STRAIGHT THREADING

TOOL NO.	SIZE	RATE
	1010	860.00
	1212	911.00
	1616	1,176.00
	2020	1,622.00
	2525	2,406.00
	1610	1179.00
	2012	1348.00
	2516	1613.00
3220	2598.00	


IND 2 - EXTERNAL THREADING TOOL

TOOL NO.	SIZE	RATE
	1616	1459.00
	2020	2133.00
	2525	2709.00


**THREADING TOOLS WITH
166 "V" PROFILE**

TOOL NO.	SIZE	RATE
	11 V	2041.00
	12 V	2486.00
	13 V	3469.00

ROLLER GROOVING

TOOL NO.	SIZE	RATE
		
	2525	
	4040	

MESCHART GROOVING TOOL

TOOL NO.	SIZE	
		
	2525	
	4040	

REMARKS :-

1. Right Hand Tool & Left Hand Tool Cost are same.
2. 18% GST Extra

Indian Standard Application of Carbides for Machining, Ranges of application and Colour Code Selection Guideline for Tip Grade

Identification Colour	Designation	Material to be Machined
	P20	Steel, steel casting, Malleable cast iron forming long chips Machining Conditions Turning & Milling-Medium cutting speed and medium chip section, Planing with small chip section
	P30	Steel, steel casting, Malleable cast iron forming long chips Machining Conditions Turning, Milling & Planing-Medium or low cutting speed, medium or large chip section and machining under unfavourable conditions such as heat erogenous materials, changing hardness or chip section,intermittent turning or subject to vibrations.
	P40	Steel, steel casting with sand inclusions or shrinkage cavities Machining Conditions Turning, Planing & Shapping-Low cutting speed, large chip section with possibility of using large rake angle for machining under unfavourable conditions, such as heat erogenous materials, changing hardness or chip sections, intermillent turning or subject to vibrations; and work on automatic machines.
	K10	Grey cast iron of hardness more than 220 HB, Malleable cast iron forming short chips, Tempered steel, Aluminium alloys containing silicon, copper alloys, plastics, glass, hard rubber, hard carboard, porcelain, stone. Machining Conditions Turning, Milling, Boring, Scraping
	K20	Grey cast iron of hardness up to 220 HB, Non-ferrous metals, such as Copper, Brass, . Aluminium, Laminated wood of abrasive type Machining Conditions Turning, Milling, planing, requiring high toughness.