

HSS GROUND THREAD TAPS

PRECISION THREADING

w.e.f. 15th November, 2023



JK Files & Engineering Limited

(Formerly known as JK Files (India) Limited)

A subsidiary of **raymond** Limited





JK HSS HAND / SHORT MACHINE/ LONG SHANK MACHINE TAPS PRICE LIST w.e.f. 1st December, 2022 ALL RATES ARE IN RUPEES PER PIECE

Taps Size	Standard Taps	Spiral Point Taps	Long Shank Type A, C & D	Long Shank Type B
M3X0.5	386.00	447.00	846.00	1000.00
M3.5X0.6	386.00	480.00	846.00	1000.00
M4X0.7	386.00	480.00	846.00	1000.00
M4.5X0.75	411.00	510.00	846.00	1000.00
M5X0.8	411.00	510.00	595.00	739.00
M6X1.0	411.00	510.00	641.00	794.00
M7X1.0	524.00	619.00	735.00	864.00
M8X1.25	494.00	591.00	699.00	864.00
M9X1.25	598.00	729.00	874.00	1081.00
M10X1.5	598.00	729.00	874.00	1081.00
M11X1.5	925.00	1116.00	1229.00	1549.00
M12X1.75	925.00	1116.00	1229.00	1549.00
M14X2.0	1324.00			
M16X2.0	1349.00			
M18X2.5	2055.00			
M20X2.5	2604.00			
M22X2.5	2812.00			
M24X3.0	3114.00			

Terms & Conditions:

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- Prices are subject to alteration without notice and all pending orders, if any, will be invoiced at the rates ruling on the date of delivery.
- All Legal Proceeding are subject to Mumbai Jurisdiction.

JK HSS HAND / SHORT MACHINE/ LONG SHANK MACHINE
TAPS PRICE LIST w.e.f. 1st December, 2022
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Taps Size	TPI				Price/Unit for BSW, BSF, UNC, UNF	TPI	Price/Unit for BSP
	UNC	UNF	BSW	BSF			
1/8	40		40		405.00	28	649.00
3/16	24		24	32	405.00		
1/4	20	28	20	26	412.00	19	994.00
5/16	18	24	18	22	477.00		
3/8	16	24	16	20	569.00	19	1273.00
7/16	14	20	14	18	739.00		
1/2	13	20	12	16	932.00	14	2115.00
9/16	12	18	12	16	1343.00		
5/8	11	18	11	14	1343.00	14	2230.00
3/4	10	16	10	12	2067.00	14	3140.00
7/8	9	14	9	11	2761.00		
1	8	12	8	10	3575.00	11	4928.00

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TIN COATED TAPS PRICE LIST w.e.f. 1st December, 2022
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Code	Description	MRP Rs. / Unit
9110887	JKSD HP TAP M 3X0.5 SPPT TIN	624.00
9110900	JKSD HP TAP M 3X0.5 SPX TIN	657.00
9110888	JKSD HP TAP M 4X0.7 SPPT TIN	624.00
9110901	JKSD HP TAP M 4X0.7 SPX TIN	657.00
9110889	JKSD HP TAP M 5X0.8 SPPT TIN	657.00
9110902	JKSD HP TAP M 5X0.8 SPX TIN	692.00
9110890	JKSD HP TAP M 6X1 SPPT TIN	657.00
9110903	JKSD HP TAP M 6X1 SPX TIN	692.00
9110891	JKSD HP TAP M 8X1.25 SPPT TIN	884.00
9110972	JKSD HP TAP M 8X1.0 SPX TIN	1122.00
9110904	JKSD HP TAP M 8X1.25 SPX TIN	953.00
9110945	JKSD HP TAP M 10X1.0 SPPT TIN	1213.00
9110946	JKSD HP TAP M 10X1.25 SPPT TIN	1213.00
9110892	JKSD HP TAP M 10X1.5 SPPT TIN	1122.00
9110955	JKSD HP TAP M 10X1.0 SPX TIN	1372.00
9110956	JKSD HP TAP M 10X1.25 SPX TIN	1360.00
9110905	JKSD HP TAP M 10X1.5 SPX TIN	1201.00
9110947	JKSD HP TAP M 12X1.25 SPPT TIN	1598.00
9110948	JKSD HP TAP M 12X1.50 SPPT TIN	1598.00
9110910	JKSD HP TAP M 12X1.75 SPPT TIN	1474.00

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TIN COATED TAPS PRICE LIST w.e.f. 1st December, 2022
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Code	Description	MRP Rs. / Unit
9110957	JKSD HP TAP M 12X1.0 SPX TIN	1893.00
9110958	JKSD HP TAP M 12X1.25 SPX TIN	1893.00
9110959	JKSD HP TAP M 12X1.5 SPX TIN	1837.00
9110915	JKSD HP TAP M 12X1.75 SPX TIN	1621.00
9110949	JKSD HP TAP M 14X1.5 SPPT TIN	2131.00
9110911	JKSD HP TAP M 14X2.0 SPPT TIN	2108.00
9110960	JKSD HP TAP M 14X1.5 SPX TIN	2494.00
9110916	JKSD HP TAP M 14X2.0 SPX TIN	2438.00
9110950	JKSD HP TAP M 16X1.5 SPPT TIN	2207.00
9110912	JKSD HP TAP M 16X2.0 SPPT TIN	2207.00
9110961	JKSD HP TAP M 16X1.5 SPX TIN	2589.00
9110917	JKSD HP TAP M 16X2.0 SPX TIN	2554.00
9110951	JKSD HP TAP M 18X1.5 SPPT TIN	3374.00
9110913	JKSD HP TAP M 18X2.5 SPPT TIN	3212.00
9110920	JKSD HP TAP M 18X2.5 SPX TIN	3212.00
9110952	JKSD HP TAP M 20X1.5 SPPT TIN	4841.00
9110914	JKSD HP TAP M 20X2.5 SPPT TIN	4148.00
9110918	JKSD HP TAP M 20X2.5 SPX TIN	4876.00
9110970	JKSD HP TAP M 22X1.5 SPPT TIN	4610.00
9110971	JKSD HP TAP M 24X1.5 SPPT TIN	5119.00

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JK HAND TAPS (METRIC FINE PITCH) IS -6175-PART I/II/III
PRICE LIST w.e.f. 1st December, 2022
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Description	Standard Tap	Spiral Point Taps
JKSD HAND TAPS M 4X0.35	660.00	791.00
JKSD HAND TAPS M 4X0.5	660.00	791.00
JKSD HAND TAPS M 4X0.75	603.00	766.00
JKSD HAND TAPS M 5X0.5	647.00	774.00
JKSD HAND TAPS M 5X0.75	647.00	774.00
JKSD HAND TAPS M 6X0.75	647.00	774.00
JKSD HAND TAPS M 8X1.0	677.00	809.00
JKSD HAND TAPS M 9X1.0	833.00	1064.00
JKSD HAND TAPS M 10X1.0	768.00	930.00
JKSD HAND TAPS M 10X1.25	768.00	930.00
JKSD HAND TAPS M 12X1.0	1259.00	1424.00
JKSD HAND TAPS M 12X1.25	1259.00	1424.00
JKSD HAND TAPS M 12X1.5	1259.00	1424.00
JKSD HAND TAPS M 14X1.5	1567.00	1886.00
JKSD HAND TAPS M 14X1.25	1650.00	1988.00
JKSD HAND TAPS M 14X1.0	1615.00	1942.00
JKSD HAND TAPS M 16X1.5	1597.00	1922.00
JKSD HAND TAPS M 16X1.0	1646.00	1979.00
JKSD HAND TAPS M 18X1.5	2735.00	3057.00
JKSD HAND TAPS M 18X1.0	2997.00	3351.00
JKSD HAND TAPS M 18X2.0	2997.00	3351.00
JKSD HAND TAPS M 20X1.5	3461.00	3858.00
JKSD HAND TAPS M 20X1.0	3449.00	4456.00
JKSD HAND TAPS M 20X2.0	3449.00	4456.00
JKSD HAND TAPS M 22X1.5	3770.00	4210.00
JKSD HAND TAPS M 22X2.0	4062.00	4876.00
JKSD HAND TAPS M 22X1.0	4062.00	4876.00
JKSD HAND TAPS M 24X1.5	4128.00	4606.00
JKSD HAND TAPS M 24X2.0	4106.00	5302.00
JKSD HAND TAPS M 25X1.0	4370.00	5643.00
JKSD HAND TAPS M 25X1.5	4370.00	5643.00

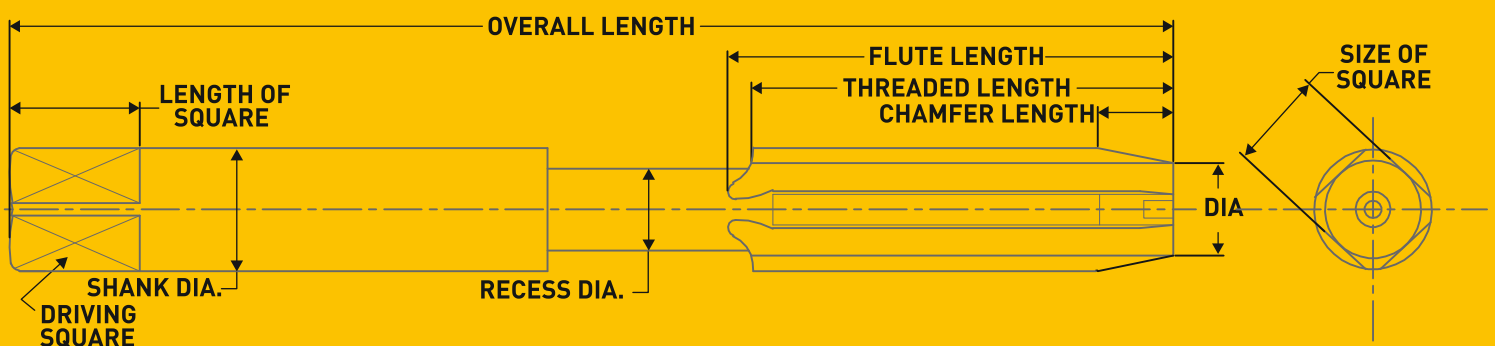
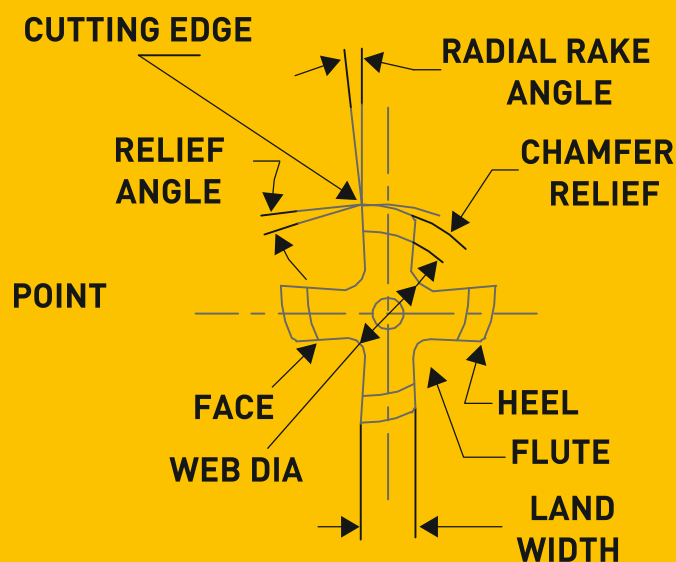
These are straight flute general purpose taps which can be used for both machine or hand tapping. They are generally the most economical tool for use on production runs, but are best on materials that produce chips, or where the swarf breaks readily. Where deep holes are to be tapped, in materials which produce stringy swarf, other types of taps may be needed, especially for coarse threads.

Hand taps can be supplied in sets of three; bottom, second and taper leads, or individually.

BOTTOM TAPS have a chamfer (lead) of 1–2 threads, the angle of the lead being around 18 degrees per side. They are used to produce threads close to the bottom of blind holes.

SECOND TAPS have a lead of 3-5 threads at 8 degrees per side. They are the most popular and can be used for through holes, or blind holes where the thread does not need to go right to the bottom.

TAPER TAPS have a lead of 7-10 threads at 5 degrees per side. The taper lead distributes the cutting force over a large area, and the taper shape helps the thread to start. They can therefore be used to start a thread prior to use of second or bottom leads, or for through holes.





OUR RANGE



FILES



DRILLS



HAND TOOLS



POWER TOOLS



POWER TOOL ACCESSORIES

AUTHORISED DEALER



JK Files & Engineering Limited

(Formerly known as JK Files (India) Limited)

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