



www.tooltechind.com

MACHINE^{TOOL}
accessories
H A R D E N E D A N D G R O U N D

TOOLTECH[®]

"A" GRADE

PRICE LIST

With Effective From : 01-12-2021

REVOLVING CENTRE

M.T.	STANDARD MALE POINT	FEMALE POINT	STD. CARBIDE TIPPED POINT	HEAVY DUTY	EXTRA H/D	JUMBO H/D
1	1950	-	3075	-	-	-
2	2025	-	3075	-	-	-
3	1925	2150	2800	3650	-	-
4	2275	2650	3850	3850	-	-
5	4200	-	6050	7450	11400	-
6	16500	-	18500	18650	30050	50000
7					53650	63000

Add 10% extra charges for 90° Point Angle

SPARE POINT FOR REVOLVING CENTRE

MT. No.	1	2	3	4	5	6
STANDARD PLAIN 60°	390	390	330	425	550	1650
STANDARD CARBIDE TIPPED 60°	1350	1350	1250	1630	3110	5450
HEAVY DUTY	-	-	1260	1310	2420	4560

CNC HIGH SPEED REVOLVING CENTRE

M.T.	3	4	5	6
CNC CENTRES PLAIN POINT	5800	6100	9650	35250
CNC CENTRES CARBIDE TIPPED	7550	7900	11900	42000

SPARE POINT FOR CNC HIGHSPEED REVOLVING CENTRE

MT. No.	3	4	5	6
PLAIN	950	1090	1500	4700
CARBIDE TIPPED	1500	1825	3000	8400

WEDGE

MODEL	3	4	5
Wedge To Remove Interchangeable Point For Female Sleeve	375	375	480
Wedge to Remove Revolving Center from Tail Stock	650	650	675

CNC CENTRE WITH INTERCHANGEABLE POINT

M.T.	3	4	5 (New model)
Plain Point 'R-Model Heavy Duty	6790	6850	11000
Carbide Tipped 'R-Model Heavy Duty	8325	8625	12900

SPARE POINT - FOR INTERCHANGEABLE MODEL

M.T.	3	4	5 (New model)
Plain : Stub or Extended	500	550	855
C.T. : Stub or Extended	1325	1670	2925

CNC MEDIUM DUTY - SLIM LINE (DIA 52)

MODEL	MT-4	MT-5
PLAIN : STUB POINT	6250	11775

PIPE CENTRE

CAPACITY		MT-2	MT-3	MT-4	MT-5	MT-6
BLUNT	POINTED					
25-50	0-2"	2530	2520	2830	3550	—
30-65	0-2½"	2825	2800	3150	4000	—
40-75	0-3"	3100	3050	3525	4250	—
50-90	0-3½"	—	3440	3750	4650	—
65-100	0-4"	—	3950	4275	5950	10250
—	0-5"	—	8800	8900	11100	15900
75-125	—	—	6600	7150	8950	11640
75-150	—	—	9500	9625	11000	16150
100-175	—	—	—	16575	17200	21350
100-200	—	—	—	21000	22075	26750
100-250	—	—	—	37000	39500	44150

CNC PIPE CENTRE

CAPACITY	MT-3	MT-4	MT-5	MT-6
BLUNT				
40-75	7000	7000	8300	—
50-90	9000	9000	10000	—
65-100	—	18000	20000	30000
75-150	—	21000	23000	32000

DEAD CENTRE (PLAIN)

M.T.	PLAIN DEAD (FULL)	HALF DEAD	CNC DEAD CENTER (WITH DRAW OFF NUT)	
			EXTENDED	STUB
1	285	420	—	—
2	285	420	1100	925
3	285	420	1100	925
4	440	610	1200	1150
5	1135	1560	3050	2440
6	3300	4700	6400	6095
7	14250			

*15% extra charges for female dead centres.

CARBIDE TIPPED DEAD CENTRE

M.T.	TIP DIAMETER	CARBIDE TIPPED	CARBIDE HALF	CNC DEAD CENTER (WITH DRAW OFF NUT)	
				EXTENDED	STUB
1	5 mm	780	940	—	—
2	8 mm	840	940	—	—
3	11 mm	1060	1425	1950	1950
4	14 mm	1700	2225	2500	2500
5	18 mm	3455	4035	4420	4420
6	18 mm	6500	7850	8950	8950

SPECIAL CARBIDE TIPPED DEAD CENTRE

TIP SIZE	MT - 2	MT-3	MT-4	MT-5
Tip Ø 14	2230	2230	—	—
Tip Ø 18	3100	3100	3650	—
Tip Ø 22	5850	5850	6070	7115
Tip Ø 25	6960	6960	7265	8435
Tip Ø 28	8580	8580	8550	9940
Tip Ø 30	—	9400	9600	11100
Tip Ø 32	—	9950	10250	11700
Tip Ø 35	—	11900	12400	13300
Tip Ø 40	—	16000	16400	16900

Dead Centres with other special tip diameter manufactured against order.

FULL CARBIDE TIPPED DEAD CENTRE

M.T.	MT - 2	MT-3	MT-4	MT-5
PRICE	8500	9800	13350	24400

QUICK CHANGE CHUCKS

SIZE	MT - 2	MT-3	MT-4	MT-5
PRICE	2000	2390	3825	5725

QUICK CHANGE CHUCKS COLLET

SIZE	PRICE	SIZE	PRICE
CO-21 & CO-22	665	CO-41, CO-42, CO-43, CO-44	1050
CO-31, CO-32 & CO-33	740	CO-52, CO-53, CO-54, CO-55	2200

SPILT SLEEVES

ITEM	SIZE	PRICE
M.T.-1	TAP SIZE : M-4, M-5, M-6, M-8M (Short hand tap) 3/16", 1/4", 5/16" (BSW/UNC)	425
	DRILL SIZE : 4, 4.5, 5, 5.5, 6, 6.5, 7, 7.5, 8 mm 13/64" (5.16 mm)	580
	CENTRE DRILL : BS-1 BS-2 BS-3	605
M.T.-2	TAP SIZE : M-6, M-7, M-8, M-10, M-12, M-14 M-16 (Short hand tap) 1/4", 5-16", 3/8", 7/16", 1/2" (BSW/UNC)	450
	DRILL SIZE : 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10.5, 11, 11.5, 12, 12.5, 13 mm 1/4", 5-16", 3/8", 7/16", 1/2", 13/64", 17/64"	605
	CENTRE DRILL : Inch Size : BS-2, BS-3, BS-4, BS-5 MM Size : 10x4, 14x4	605
M.T.-3	TAP SIZE : M-12, M-14, M-16, M-18, M-20, M-24	665
	BSP TAP SIZE : 1/4", 3/8", 1/2"	850
M.T.-4	TAP SIZE : M-12, M-16, M-18, M-20, M-24, MT-27, M-30	1390



TOOL POST GRINDER

GRINDER WHEEL SIZE	6"	8"	10" LIGHT DUTY
COMPLETE : External Grinder with internal Grinder Attachment (without electric motor)	20150	24150	—
External Grinder Only (without electric motor)	11400	13400	18400
Internal Grinding Attachment (without CI body)	8750	10750	—

VERTICAL TOOL POST GRINDER

VERTICAL MODEL : SIZE	8"
EXTERNAL GRINDER ONLY	13500

T.P.G. SPARES

SIZE	6"	8"
CAST IRON BODY (Machined and motor plate. Without Guards)	4400	4980
INTERNAL SPINDLE ONLY (Without Motor Pulley & Belt)	8900	10915
EXTERNAL SPINDLE ONLY (Without Wheel, Body, Guards Etc.)	8675	10000
ALUMINIUM MOTOR PULLEY (For Internal Grinding Attachment)	1985	1820

DRILL CHUCK ARBOUR'S

SIZE	MT - 1 1/4" & 1/2"	MT - 2 1/4" & 1/2" & 3/8"	MT - 2 3/4"	MT - 3 1/2" & 3/4"	MT - 4 1/2" & 3/4"	MT - 5 1/2" & 3/4"
PRICE	165	165	275	195	575	1100

LATHE SLEEVE

MT. No.	SIZE	PRICE
3-5	FOR SMALL 4' LATHE	600
4-6	FOR HEAVY DUTY LATHE	750

DRILL SLEEVE

M.T. NO.	PRICE	M.T. NO.	PRICE	M.T. NO.	PRICE
0-1	525	1-4	565	3-6	3700
1-2	285	1-5	1100	4-6	3500
2-3	305	2-4	525	5-6	3150
3-4	440	2-5	955	5-7	11800
4-5	925	3-5	925	6-7	11800
1-3	370	2-6	4200	—	—

EXTENTION SOCKET

M.T. NO.	1-1	1-2	2-1	2-2	2-3	3-1	3-2
PRICE	880	1040	1180	1180	1340	1250	1425
M.T. NO.	3-3	3-4	4-1	4-2	4-3	4-4	4-5
PRICE	1430	1780	1540	1580	1580	2200	3100
M.T. NO.	5-1	5-2	5-3	5-4	5-5	5-6 (Cotter Slot)	
PRICE	2000	2395	2605	2785	3460	11400	
M.T. NO.	6-2	6-3	6-4	6-5	—	—	—
PRICE	5355	6150	6150	6150	—	—	—

CNC LATHE TURRET SLEEVE

Sleeve with collar Ø 16 mm L 65	I.D.:8/10	650
Sleeve with collar Ø 20 mm L 65	I.D.:8/10/12	650
Sleeve with collar Ø 25 mm L 65	I.D.:8/10/12/16	650
Sleeve with collar Ø 32 mm L 65	I.D.:8/10/12/16/20/25	650
Sleeve with collar Ø 40 mm L 85	I.D.:8/10/12/16/20/25/32	700
Sleeve with collar Ø 50 mm L 95	I.D.:8/10/12/16/20/25/32/40	1750

CNC LATHE TURRET SLEEVE

OUT SIDE	IN SIDE MT	PRICE
Ø 20	MT - 1, 2,	600
Ø 25	MT - 1, 2, 3,	650
Ø 32	MT - 1, 2,3	650
Ø 40	MT - 1, 2, 3,4	740
Ø 50	MT - 1, 2, 3, 4	1800
Ø 50	MT - 5	3600

COLLET ADAPTOR 'E' TYPE COLLET (SCH/TAIL)

SIZE	PRICE	SIZE	PRICE
ISO-30 M-12 E40	2250	ISO-40 M-16 E45	3500
ISO-40 M-16 E40	2000	ISO-50 M-24 E45	6200
ISO-50 M-24 E40	4800	M1TR R-8 M12x1.5 E-40	2650
Price without spanner			

MORSE TAPER COLLET ADAPTOR 'E' TYPE COLLET (SCH/TAIL)

SIZE (WITHOUT SPANNER)	PRICE
MT-2 M-10 (Draw Bolt type) E-40	2350
MT-3 M-12 (Draw Bolt type) E-40	2350
MT-4 M-16 (Draw Bolt type) E-40	2490
MT-5 M-20 (Draw Bolt type) E-40	3700
MT-6 M-24 (Draw Bolt type) E-40	9400
MT-6 M-24 (Draw Bolt type) E-45	9400
MT-3 (Tang type without Cotter slot) E-40	2750
MT-4 (Tang type with Cotter Slot) E-40	3100
MT-5 (Tang type with Cotter Slot) E-40	4800
MT-5 (Tang type with Cotter Slot) E-45	6100
MT-6 (Tang type with Cotter Slot) E-40	9875
MT-6 (Tang type with Cotter Slot) E-45	10000
Price without spanner	

MORSE TAPER & ISO COLLET ADAPTOR 'ER' TYPE

SIZE	TYPE	PRICE
MT-2/3/4	ER- 16/20/25/32/40 (DRAWBOLT TYPE)	2500
MT-5	ER- 16/20/25/32/40 (DRAWBOLT TYPE)	4200
R8 (M 12 x 1.5)	ER-32/40	2650
ISO-30/40	ER-32/40	2500
ISO-50	ER-32/40	5450
MT-2/3	ER- 16/20/25/32/40 (Tang type)	2500
MT-4	ER- 16/20/25/32/40 (Tang type)	2600
Price without spanner		

COLLET

TYPE	BORE SIZE / RANGE	PRICE
E-40 Schaublin	3 - 25 mm 1/4"-1"	425
E-40Tail	3 - 25 mm 1/4"-1"	450

STUB MILLING ARBOURS

SHANK	SIZE	PRICE
ISO:30	16, 22, 27	2180
ISO:40	16, 22, 27, 32, 40, ¾", 1", ¼", 1 ½"	2250
ISO:50	16, 22, 27, 32, 40, ¾", 1", 1 ¾", 1 ½"	4565
MT-3	16, 22, 27, ¾", 1"	2420
MT-4	16, 22, 27, 32, 40, ¾", 1"	2950
MT-5	16, 22, 27, 32, 40, ¾", 1", 1 ¼", 1 ½"	3850
M1TR/R8	16, 22, 27	2590
MT-4	Tang & Cotter slot 22, 27, 32, 40, ¾", 1"	4375
MT-5	Tang & Cotter slot 16, 22, 27, 32, 40	4565
MT-6	Tang & Cotter slot 27, 32, 40	10400

MILLING REDUCTION SOCKET

SIZE	MT-1	MT-2	MT-3	MT-4	MT-5
ISO: 30 TYPE-A	2050	2050	2100	-	-
ISO: 40 TYPE-A	2200	2200	2400	2720	-
ISO: 50 TYPE-A	4800	4800	4800	4900	5400
M1TR/R8	1040	1120	1175	-	-

*Type B'M.R. Sockets Suitable to hold end M.T. Tools available at 25% extra cost.

DRILL CHUCK ARBOUR

	SIZE	PRICE
ISO: 30	JT-6	2090
ISO: 40	JT-2	1980
ISO: 40	JT-6	1760
ISO: 40	JT-3	2090
M1TR/R-8	JT-6	1380

SIDE LOCK ADAPTOR

SHANK	SIZE	PRICE
ISO-40	16, 20, 25, 32, 40 MM	2600
ISO-50	16, 20, 25, 32, 40 MM	4665

CYLINDRICAL SHANK COLLET CHUCK

SIZE (price without spanner)	NUT TYPE	PRICE	SIZE (price without spanner)	NUT TYPE	PRICE
Ø 10-ER8M -100	MINI	1800	Ø 20-ER20M-150	MINI	2200
Ø12-ER11M-100	MINI	1900	Ø 20-ER20H-100	HEX	1650
Ø 12-ER11H-100	HEX	1900	Ø 20-ER20H-150	HEX	2200
Ø 16-ER11M-100	MINI	1650	Ø 20-ER25S-100	SPANNER	1980
Ø 16-ER11M-150	MINI	2200	Ø 25-ER16H-100	HEX	1650
Ø 16-ER11H-100	HEX	1650	Ø 25-ER16H-150	HEX	2200
Ø 16-ER11H-150	HEX	2200	Ø 25-ER20H-100	HEX	1700
Ø 16-ER16M-100	MINI	1650	Ø 25-ER20H-150	HEX	2200
Ø 16-ER16M-150	MINI	2200	Ø 25-ER25S-100	SPANNER	1980
Ø 16-ER16H-100	HEX	1650	Ø 25-ER25S-150	SPANNER	2490
Ø 16-ER16H-150	HEX	2200	Ø 25-ER32S-100	SPANNER	2130
Ø 20-ER11M-100	MINI	1650	Ø 32-ER25S-100	SPANNER	2190
Ø 20-ER16M-100	MINI	1650	Ø 32-ER32S-100	SPANNER	2190
Ø 20-ER16M-150	MINI	2200	Ø 32-ER32S-150	SPANNER	2950
Ø 20-ER16H-100	HEX	1650	Ø 32-ER40S-100	SPANNER	2350
Ø 20-ER16H-150	HEX	2200	Ø 40-ER25S-100	SPANNER	2450
Ø 20-ER20M-100	MINI	1650	Ø 40-ER32S-100	SPANNER	2450
			Ø 40-ER40S-100	SPANNER	2600

SIDE LOCK HOLDERS

SHANK	SIZE	PRICE
BT-30	16, 20, 25 MM	2300
BT-40	10, 12, 16, 20, 25, 32, 40 MM	2300
BT-50	12, 16, 20, 25, 32, 40 MM	5200

(FLANGE TYPE) STUB MILLING ARBOUR

SHANK	SIZE	PRICE	SHANK	SIZE	PRICE
ISO-40	40 (Flange Type)	6500	MT-5	40 (Flange Type) Tang & Cotter slot	6500
ISO-40	60 (Flange Type)	9500	MT-5	60 (Flange Type) Tang & Cotter slot	8500
ISO-50	40 (Flange Type)	8500	MT-6	40 (Flange Type) Tang & Cotter slot	12700
ISO-50	60 (Flange Type)	11000	MT-6	60 (Flange Type) Tang & Cotter slot	13900

COLLET CHUCK FOR ER COLLET (DIN 6499)

SIZE (PRICE WITHOUT SPANNER)		PRICE	SIZE (PRICE WITHOUT SPANNER)		PRICE
BT-30	ER-16 x 70	2200	BT-40	ER-40 x 150	2950
BT-30	ER-20 x 70	2200	BT-50	ER-16 x 70	5300
BT-30	ER-25 x 70	2200	BT-50	ER-16 x 100	5500
BT-30	ER-32 x 70	2200	BT-50	ER-16 x 150	7500
BT-30	ER-40 x 80	2200	BT-50	ER-20 x 70	5300
BT-40	ER-16 x 70	2200	BT-50	ER-20 x 100	5500
BT-40	ER-16 x 100	2350	BT-50	ER-20 x 150	7500
BT-40	ER-16 x 150	2850	BT-50	ER-25 x 70	5300
BT-40	ER-20 x 70	2200	BT-50	ER-25 x 100	5500
BT-40	ER-20 x 100	2300	BT-50	ER-25 x 150	7500
BT-40	ER-20 x 150	2850	BT-50	ER-32 x 70	5300
BT-40	ER-25 x 70	2200	BT-50	ER-32 x 100	5500
BT-40	ER-25 x 100	2300	BT-50	ER-32 x 150	7500
BT-40	ER-25 x 150	2850	BT-50	ER-32 x 200	11000
BT-40	ER-32 x 70	2200	BT-50	ER-40 x 80	5300
BT-40	ER-32 x 100	2300	BT-50	ER-40 x 100	5500
BT-40	ER-32 x 150	2850	BT-50	ER-40 x 150	7500
BT-40	ER-40 x 80	2200	BT-50	ER-40 x 200	11000
BT-40	ER-40 x 100	2600			

MILLING REDUCTION SOCKET

SIZE		MT-1	MT-2	MT-3	MT-4	MT-5
BT-30	STANDARD	2350	2350	2350	-	-
BT-40	STANDARD	2450	2450	2450	2450	-
BT-50	STANDARD	5300	5300	5300	5300	9000

STUB MILLING ARBOUR

SHANK	SIZE	PRICE	SHANK	SIZE	PRICE
BT-30	22 x 45, 27 x 45, 32 x 60	2350	BT-40	32 X 150	2950
BT-30	40 x 60, 40 x 80	2400	BT-40	40 X 150	3150
BT-40	16 x 45, 16 x 100	2350	BT-50	16 x 100	5300
BT-40	22 x 45, 22 x 100	2350	BT-50	22 x 60, 27 x 60	5300
BT-40	27 x 45, 27 x 100	2350	BT-50	32 x 60, 40 x 60	5300
BT-40	32 x 45	2350	BT-50	22 x 100, 27 x 100	5500
BT-40	22 x 150, 27 x 150	2950	BT-50	32 x 100, 40 x 100	5500
BT-40	32 x 100, 40 x 45	2400	BT-50	22 x 150, 27 x 150,	7400
BT-40	40 x 100	2600	BT-50	32 x 150, 40 x 150	7400

ER COLLETS (DIN 6499) CLASS - 1

TYPE	BORE SIZE / RANGE		PRICE
ER-8	1-5 MM (0.5 MM STEP)	CLASS- I	430
ER-11	1- 7 MM (0.5 MM STEP)	CLASS- I	430
ER-16	1- 10 MM (1 MM STEP)	CLASS- I	450
ER-20	2- 13 MM (1 MM STEP)	CLASS- I	460
ER-25	2- 16 MM (1 MM STEP)	CLASS- I	475
ER-32	3- 20 MM (1 MM STEP)	CLASS- I	500
ER-40	3- 26 MM (1 MM STEP)	CLASS- I	625

ER TAP COLLET (CLASS - 1)

TYPE	BORE SIZE / RANGE	PRICE
ER-11	CLASS - I (ANSI, DIN ISO & JIS STANDARD TAPS)	1650
ER-16	CLASS - I (ANSI, DIN ISO & JIS STANDARD TAPS)	1460
ER-20	CLASS - I (ANSI, DIN ISO & JIS STANDARD TAPS)	1460
ER-25	CLASS - I (ANSI, DIN ISO & JIS STANDARD TAPS)	1460
ER-32	CLASS - I (ANSI, DIN ISO & JIS STANDARD TAPS)	1460
ER-40	CLASS - I (ANSI, DIN ISO & JIS STANDARD TAPS)	1550

Note : For size Refer in Catalog

ER COOLANT COLLET (CLASS - 1)

TYPE	BORE SIZE / RANGE		PRICE
ER - 11	1 - 7 MM	CLASS- I	1650
ER-16	1 - 10 MM	CLASS- I	1460
ER-20	2 - 13 MM	CLASS- I	1460
ER-25	2 - 16 MM	CLASS- I	1460
ER-32	3 - 20 MM	CLASS- I	1460
ER-40	4 - 26 MM	CLASS- I	1550

ONE NAME FOR precision n

Quality!


ER COLLET SET (CLASS - 1)

TYPE	BORE SIZE	NO. OF COLLETS	PRICE
ER - 8	1 MM TO 5 MM X 0.5 MM	9	4350
ER - 11	1 MM TO 7 MM X 0.5 MM	13	6200
ER - 16	1 MM TO 10 MM X 1 MM	10	5250
ER - 20	2 MM TO 13 MM X 1 MM	12	6100
ER - 25	2 MM TO 16 MM X 1 MM	15	7750
ER - 32	3 MM TO 20 MM X 1 MM	18	9990
ER - 40	4 MM TO 26 MM X 1 MM	23	15825


NUT

TYPE	UM	HEX	MINI
ER - 8	-	-	450
ER - 11	-	445	445
ER - 16	-	415	415
ER - 20	-	425	425
ER - 25	595	470	470
ER - 32	595	-	-
ER - 40	630	-	-
E-40	425	-	-


SPANNER

TYPE	UM	MINI	C HOOK TYPE
ER - 8	-	400	-
ER - 11	-	400	-
ER - 16	-	445	-
ER - 20	-	525	445
ER - 25	575	570	445
ER - 32	575	-	445
ER - 40	680	-	425
E-40	-	-	425

PULL STUD

SHANK	PRICE
BT- 30 (MAS 403) 45°	325
BT- 40 (MAS 403) 45°	325
BT- 50 (MAS 403) 45°	600
BT- 30 (MAS 403) 45° THROUGH COOLANT	350
BT- 40 (MAS 403) 45° THROUGH COOLANT	350
BT- 50 (MAS 403) 45° THROUGH COOLANT	650

TOOL LOCKING DEVICE

SHANK	PRICE
BT30	3800
BT40	3800
BT50	6600

APU DRILL CHUCKS

SHANK	CLAMPING RANGE	PRICE
BT-30-APU-13-100	1 to 13	6650
ISO-30-APU-13-100	1 to 13	6650
BT-40-APU-13-110	1 to 13	6650
BT-50-APU-13-130	1 to 13	10250

Without Key

KEYLESS HIGH PRECISION DRILL CHUCK

MODEL	MOUNTING TAPERS	PRICE
1-13	JT6	6350
SPANNER	-	650

With Key

KEYLESS DRILL CHUCK STANDARD

MODEL	MOUNTING TAPERS	PRICE
1-6	JT1	2950
1-13	JT6	3250
0.3-10	JT2	3900
1-13	B16	3900
1-16	JT6	4400
3-20	JT3	7500

Without Key

This image shows a blank sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



TOOLTECH[®]

"A" GRADE



ONE NAME FOR precision n *Quality!*



www.tooltechind.com

follow us @tooltech industries  

Manufactured by.: Tooltech Industries Rajkot.(Guj.) INDIA