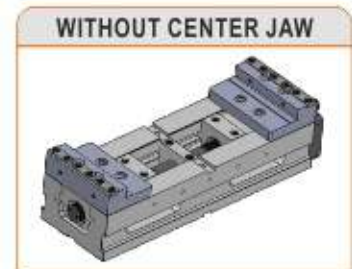
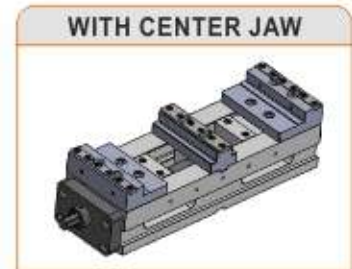




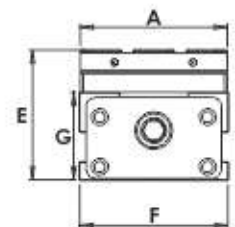
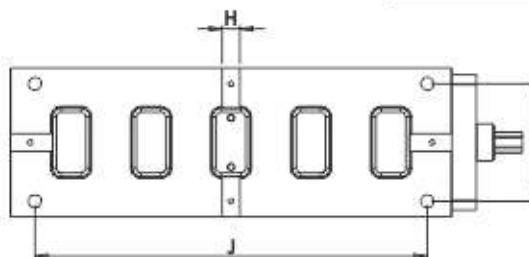
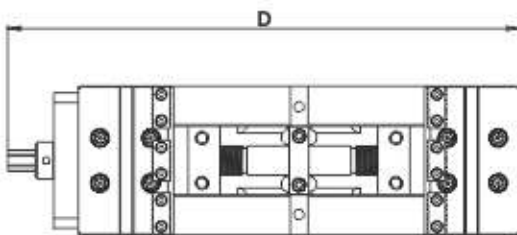
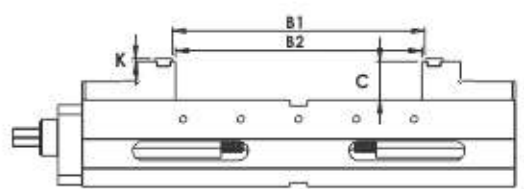
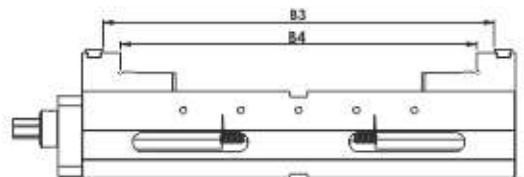
CODE U2222

UNIQUE PRECISION SELF CENTERING HIGH GRIP MACHINE VISE
(HARDENED GUIDE WAYS)



FEATURES

- Specially designed for Precision milling, Grinding and CNC Operations.
- Compact design with large opening suitable for 4th and 5th axis rotary tables.
- High quality alloy steel jaws, case hardened to HRC 60 ± 2.
- High quality FCD 60 vise body, with flame hardened guideways for better wear resistance.
- Top and bottom vise faces are parallel well within ± 0.02 mm / 100 mm.
- High accuracy in squareness, within ± 0.02mm / 100 mm.
- Vise can be customized for holding two work pieces with optional intermediate jaw.
- Tenon and Tenon slots are provided for effortless truing of the machine vise to the machine table.
- Jaws are reversible, so as to provide additional clamping range.
- Maximum Clamping force of 4500 KGF could be achieved.



Jaw Width	Openings				WITHOUT CENTER JAWS 1 PIECE CAN BE HELD										All dimensions in mm	
	A	B1	B2	B3	B4	C	D	E	F	G	H	I	J	K	Weight (Kgs.)	Clamping Pressure (KGF)
150	175	170	265	260	40	320	113	151	70	20	100	250	3	21.5	4500	
	260	255	400	370		500	130		90		120	400		41.5		

Jaw Width	Openings				WITH CENTER JAWS 2 PIECES CAN BE HELD										All dimensions in mm	
	A	B1	B2	B3	B4	C	D	E	F	G	H	I	J	K	Weight (Kgs.)	Clamping Pressure (KGF)
150	72	57	117	112	40	320	113	151	70	20	100	250	3	23	4500	
	115	95	185	167		500	130		90		120	400		44		